

Reviewer activities: This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

80 17, os 15,

DD 1 FORM 672

(Coordinated) PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

5935-2005-28

REVISED (1) FOR CHANGES SEE SHEETS 182

SEPT 66

APPROVED 8

		80	
		17, 80	
	OS	15,	
MU	MC,	11,	
- MI.	Navy - EC, MC, O	orce -	ES
Army	Navy	Air F	DSA - ES
Reviewer activities:			

WILL: SHELI SERIES I	· ·	A MAX DIA	B MAX DIA	C MAX DIA	D MAX DIA	LS MAX	L <sub>90</sub> MAX	V THREAD UNEF CLASS 2B
8	9	. 594	. 359	. 516	. 656	. 844	. 719	. 4375-28
10	11	. 719	. 406	.641	. 781	. 969	. 766	. 5625-24
12	13	. 844	. 500	. 766	. 938	1.094	. 859	. 6875-24
14	<b>1</b> 5	. 969	. 578	. 891	1.062	1.156	. 938	. 8125-20
16	17	1.094	. 641	1.016	1.219	1.219	1.000	. 9375-20
18	19	1.219	. 688	1.141	1.344	1.344	1.047	1.0625-18
20	21	1.344	. 734	1.265	1.469	1.469	1.094	1.1875-18
22	23	1.469	. 796	1.391	1.594	1.594	1.156	1.3125-18
24	25	1.594	. 859	1.516	1.719	1.719	1.219	1.4375-18

INCHES	$\mathbf{M}\mathbf{M}$	INCHES	$\mathbf{M}\mathbf{M}$	<b>INCHES</b>	$\mathbf{M}\mathbf{M}$
. 015	. 38	. 719	18.26	1.062	26.97
. 094	2.39	. 734	18.64	1.094	27.79
. 115	2.92	. 766	19.46	1.141	28.98
. 125	3.18	. 781	19.84	1.156	29.36
. 359	9.12	. 796	20.22	1.219	30.96
. 406	10.31	. 844	21.44	1.265	32.13
. 500	12.70	. 859	21.82	1.344	34.14
. 516	13.11	. 891	22.63	1.391	35.33
. 578	14.68	. 938	23.83	1.469	37.31
. 594	15.09	. 969	24.61	1.516	38.51
. 641	16.28	1.000	25.40	1.594	40.49
. 656	16.66	1.016	25.81	1.719	43.66
688	17 48	1 047	26 59	11	

## NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents (to the nearest .01 mm) are given for general information only and are based upon 1 inch = 25.4 mm.
- 3. Material: Copper alloy.

Finish: Tin-lead, solder plated.

4. Type I may be of a 2 (two) piece construction. Type II may be of a 3 (three) piece construction. Individual pieces shall be shipped unassembled.

5. Method of joining components is optional.

- 6. For design feature purposes, this standard takes precedence over procurement documents referenced herein.
- 7. Referenced documents shall be of the issue in effect on date of invitation for bid

P.A. AF-85	International i nterest	TITLE KIT, STRAIGHT & 90° THREADED	MILITARY STANDARD		
Other Cust ARMY-EL NAVY-AS		ADAPTER, EMR HARDWARE FOR MIL-C-38999 CONNECTORS.	MS27487		
Procurement Specifica MIL-C-389		SUPERSEDES:	SHEET $_2$ of $_2$		

DD 1 FORM 672

Coordinated) PREVIOUS EDITIONS OF THIS FORM ARE OBSOLET