INCH-POUND MS27475G 13 April 2012 SUPERSEDING MS27475F 12 July 2002

DETAIL SPECIFICATION SHEET

CONNECTORS, RECEPTACLE, ELECTRICAL, WALL MOUNTING FLANGE, SOLDER TYPE, HERMETIC SEAL, SERIES II

Reactivated after 24 May 2004 and may be used for new and existing designs and acquisitions.

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-DTL-38999.

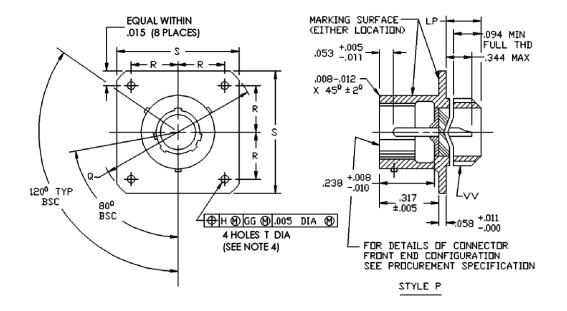
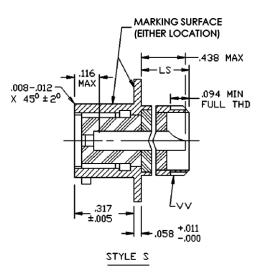


FIGURE 1. Receptacle, class Y.

FSC 5935

MS27475G



Shell size	LP	LS	Q	R	S	Т	VV Thread
	max	max	max	BSC	max	+.010	Class 2A
			dia			005	UNEF
8			1.078	.297	.828		.5625 – 24
10			1.256	.3595	.954		.6875 – 24
12			1.391	.406	1.047		.8125 – 20
14	.250	.375	1.516	.453	1.141	.120	.9375 – 20
16			1.641	.4845	1.234		1.0625 – 18
18			1.766	.531	1.328		1.1875 – 18
20			1.891	.578	1.453		1.3125 – 18
22	.375	.406	2.016	.625	1.578		1.4375 – 18
24			2.204	.6875	1.703	.147	1.5625 – 18

FIGURE 1. <u>Receptacle, class Y</u> – Continued.

MS27475G

Inches	mm	Inches	mm	Inches	mm	Inches	mm
.005	0.13	.317	8.05	.754	19.15	1.312	33.32
.007	0.18	.344	8.74	.812	20.62	1.328	33.73
.008	0.20	.3595	9.13	.828	21.03	1.355	34.42
.010	0.25	.375	9.53	.879	22.33	1.391	35.33
.011	0.28	.405	10.24	.938	23.83	1.438	36.53
.012	0.30	.406	10.31	.954	24.23	1.453	36.91
.015	0.38	.438	11.13	.980	24.89	1.516	38.51
.028	0.71	.453	11.51	1.047	26.59	1.562	39.67
.058	1.47	.4845	12.31	1.062	26.97	1.578	40.08
.094	2.39	.515	13.08	1.078	27.38	1.641	41.68
.116	2.95	.531	13.49	1.105	28.07	1.703	43.26
.120	3.05	.562	14.27	1.141	28.98	1.766	44.86
.139	3.53	.578	14.68	1.188	30.18	1.891	48.03
.147	3.73	.625	15.88	1.230	31.24	2.016	51.21
.223	5.66	.629	15.98	1.234	31.34	2.204	55.98
.250	6.35	.6875	17.46	1.266	32.16		
.297	1.54	.688	17.48				

NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for information only.
- 3. For main keyway and keyway positions, see MIL-DTL-38999.
- 4. The gauge features for GG shall be .010 inch (0.25 mm) smaller than the MMC size at basic location.

FIGURE 1. <u>Receptacle, class Y</u> – Continued.

MS27475G

REQUIREMENTS:

Dimensions and configuration: See figure 1. Interface dimensions shall conform to MIL-DTL-38999. This receptacle mates with MS27473, MS27480, MS27484 and MS27500. Insert arrangements: See MIL-STD-1560.

Part or Identifying Number (PIN) example:

	<u>MS27475</u>	Y	<u>24</u>	P	<u>61</u> P	<u>A</u>
MS number						
Class						
Shell size						
Finish						
Insert arrangement						
Contact style						
Polarizing positions						

(No letter is required for normal)

Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue, due to the extent of the changes.

Referenced documents. In addition to MIL-DTL-38999, this document references the following:

MIL-STD-1560 MS27473 MS27480 MS27484 MS27500

CONCLUDING MATERIAL

Custodians:

Army - CR Navy - AS Air Force - 85 DLA - CC Preparing activity: DLA - CC

(Project: 5935-2012-035)

Review activities: Army - MI Navy - EC, MC, OS Air Force - 19 DLA – IS

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <u>https://assist.daps.dla.mil</u>.