

User activity: Air Force - 11

Review activities: Army - AV
Navy - EC
Air Force - 99
DIA - ES

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

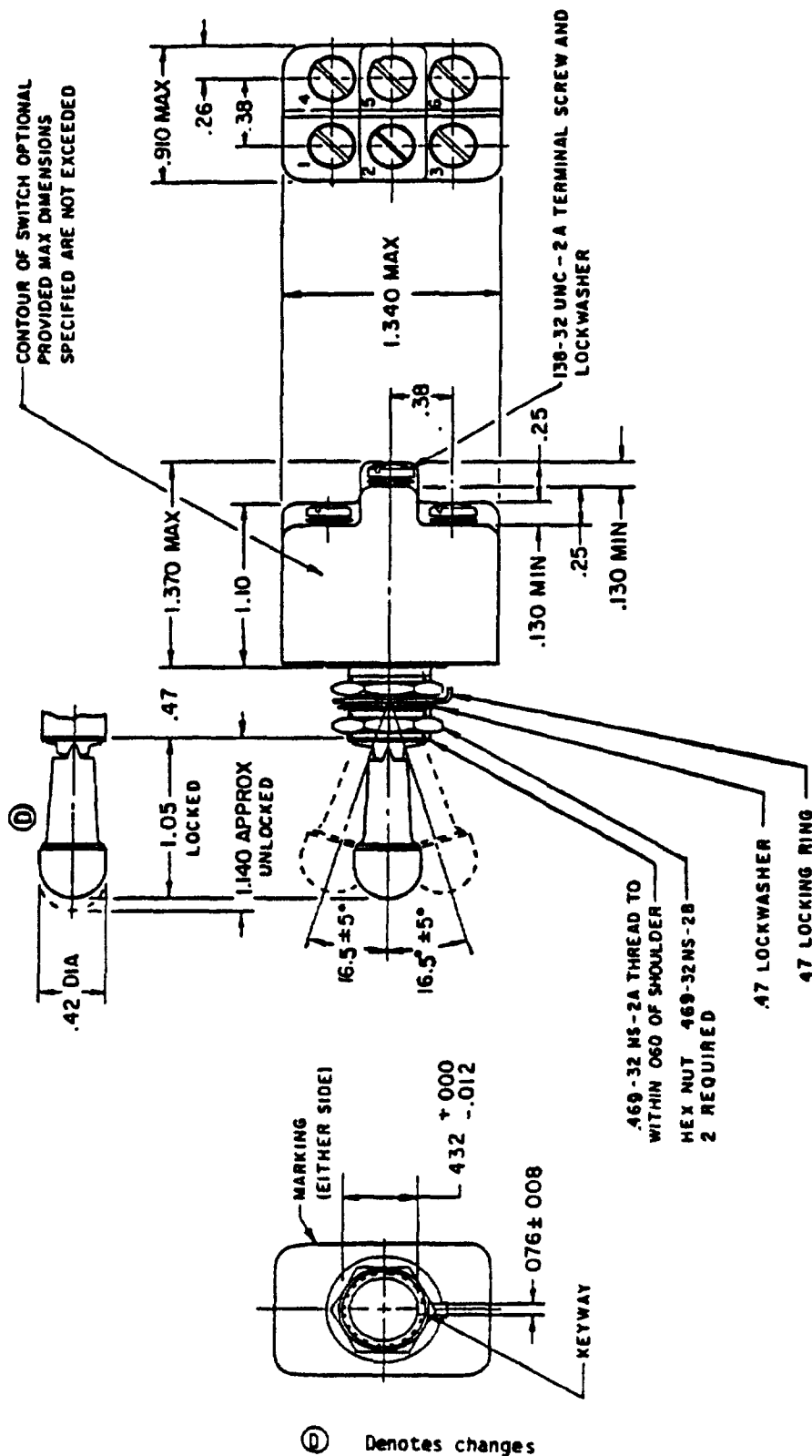
<p>P A Air Force - 85 Other Cust Army - ER Navy - AS</p>		<p>International Incorporated</p>	<p>TITLE SWITCH, TOGGLE, TWO POLE, ENVIRONMENTALLY SEALED, LEVER-LOCK</p>	<p>MILITARY STANDARD MS27408</p>
<p>Procurement Specification MIL-S-3950</p>		<p>SUPERSEDES:</p>		<p>PAGE 1 OF 3</p>

DD FORM 1 MAY 73 672
AMSC N/A

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FED. SUP CLASS
5930



APPROVED 19 Apr 11 1965 REVISED (A) 20 Apr 11 1967 (B) 16 Sep 1969 (C) 14 May 1974 (D) 28 Sep 1987

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Inches	mm	Inches	mm
.005	0.13	.38	9.7
.008	0.20	.42	10.7
.012	0.30	.432	10.97
.020	0.51	.47	11.9
.060	1.52	.910	23.11
.076	1.93	1.05	26.7
.130	3.30	1.10	27.9
.25	6.4	1.140	28.96
.26	6.6	1.340	34.04
		1.370	34.80

NOTES:

1. Dimensions are inches.
- ① 2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerance is $\pm .020$ (0.51 mm) for two place decimals and $\pm .005$ (0.13 mm) for three place decimals.
- ① 4. For hardware and terminal screw detail specifications, see appendix of MIL-S-3950.
5. All switches on this standard are designed so that the movement of the switch mechanism is opposite to that of the toggle lever.
6. Maximum weight is 0.20 pound.
7. Locking arrangement: Positive locking shall be accomplished and shall prevent motion of the toggle lever until the locking mechanism is manually released.
8. The force required to release the locking mechanism shall be 3 to 5 pounds.
9. The locking means at the top of the toggle bushing shall be capable of withstanding a torque of 20 inch-pounds applied in both directions immediately following the humidity test.
10. Part number example: MS27408-1A (locking combination 'A').
- ① 11. In the event of a conflict between the text of this standard and the reference cited herein, the text of this standard shall take precedence.
- ① 12. Referenced Government documents of the issue listed in that issue of the Department of Defense Index of Specifications and Standards (DODISS) specified in the solicitation form a part of this standard to the extent specified herein.

APPROVED 19 April 1965 REVISED ① For changes see pages 1, 2, and 3

P A Air Force - 85 Other Cust Army - ER Navy - AS	International Inches	TITLE SWITCH, TOGGLE, TWO POLE, ENVIRONMENTALLY SEALED, LEVER-LOCK	MILITARY STANDARD MS27408
Procurement Specification MIL-S-3950		SUPERSEDES:	PAGE 2 OF 3









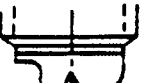


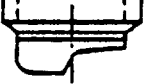

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Locking combinations

Detail requirements:

A		B		D		E		F		G		H	
J		K		L		M		N		P		FIGURES A THROUGH P DO NOT REPRESENT DETAILS OF CONSTRUCTION. THEY SCHEMATICALLY ILLUSTRATE LOCKING CONFIGURATIONS AND MOMENTARY POSITIONS	

MS part number	Available locking combinations	Circuit with toggle lever in		Current capacity (amperes)		Current capacity (amperes)	
		Keying side	Center	Opposite	Lamp-load	Resistive	Inductive
MS27408-1	All	1-2 On 4-5 2-3 On 4-5 2-3 On 5-6		7	20	15	15
MS27408-2	E, F, K, L, M, N	Hom.	1-2 on 4-5 2-3 On 4-5 2-3 On 5-6	5	18	10	8
MS27408-3	E, L, N	Hom.	1-2 on 4-5 2-3 On 4-5 2-3 on 5-6				
MS27408-4	All	1-2 On 4-5 1-2 On 5-6 2-3 On 5-6		7	20	15	15
MS27408-5	E, F, K, L, M, N	Hom.	1-2 on 4-5 1-2 On 5-6 2-3 On 5-6				
MS27408-6	E, L, N	Hom.	1-2 on 4-5 1-2 On 5-6 2-3 on 5-6				

NOTE: Part number MS27408-7 has been canceled without replacement.

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Air Force - 85
Other Cust
Army - ER
Navy - AS

International
Interest

TITLE

SWITCH, TOGGLE, TWO POLE,
ENVIRONMENTALLY SEALED,
LEVER-LOCK

MILITARY STANDARD

MS27408

Procurement Specification
MIL-S-3950

SUPERSEDES:

PAGE 3 OF 3

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