FED, SUP. 4720

E)20 JUNE 1986

15 DEC 76

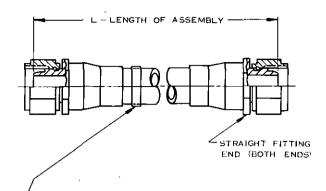
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18 Aug 72

REVISED (A) 7 Dec 66 (B) 21 Nov 67 (C)

65

APPROVED 2 Apr



BAND CARRYING THE FOLLOWING PERMANENT

MARKINGS: Ma PART NO. MER, NAME OR TRACEMARK HOSE MER. FEC. SUPPLY CODE NO. OPERATING PRESSURE 3000 P.S.I. PRESSURE TEST SYMBOL "PT DATE OF HOSE ASSIY, MER. EXPRESSED IN TERMS OF MONTH AND YEAR

CASH NO.	CODE LETTER	TUBING O.D. REF.	HOSE I.D. REF.		
-4	É	1/4	7/32		
-e	G	3/8	5/16		
-8	н .	1/2	7/16		
-10	J	5/8	9/16		
-12	к	3/4	11/16		
-16	M	1	7/8		
-20	N	1-1/4	1-(/8		

SWIVEL NUTS MUST HAVE HEX DIMENSIONS IN ACCORDANCE WITH M521921, AND MUST BE INCAPABLE OF BEING REMOVED FROM THE FITTING ASSEMBLY

FITTING END TO MATE WITH MS33514.

HOSE ASSEMBLIES TO BE SPECIFIED AS:

- 12 INCHES LONG AND UNDER-INCREMENTS NOT LESS THAN 1 8 INCH (TOLERANCE + 1 8 INCH)
- 12 INCHES TO 18 INCHES LONG-INCREMENTS NOT LESS THAN 1 4 INCH (TOLERANCE ± 1/8 INCH) 18 INCHES TO 36 INCHES LONG-INCREMENTS NOT LESS THAN 1 2 INCH (TOLERANCE ± 1/4 INCH)
- OVER 36 INCHES LONG-INCREMENTS NOT LESS THAN ! INCH (TOLERANCE + 10 . OF LENGTH)

THE PART NO. SHALL BE FORMULATED TO REFLECT THE BASE ASSEMBLY NUMBER, SIZE AND LENGTH.

(E) CANCELLED - FOR PROCUREMENT USE AS115 AND AS621

P. A. USAF- II Other Cust: Army - ME Novy · AS	TITLE HOSE ASSEMBLY, TETRAFLUOROETHYLENE, HYDRAULIC AND PNEUMATIC. (3000 P.S.I.) FLARELESS		MILITARY STANDARD				
			27	3	69		
PROCUREMENT SPECIFICATION MIL-H- 38360	SUPERSEDES:	SHEET	Γ'	I	OF	2 .	

FED. SUP CLASS 4720 EXAMPLE OF PART NUMBER MS 27369 LENGTH IN EIGHTHS OF AN INCH LENGTH IN INCHES *CODE LETTER SEE BELOW SIZE DESIGNATION FOR -10 ADD CODE LETTER BELOW FOR ADDITIONAL FEATURES (IF REQUIRED) A001072-xx-sil sleeve, fire protection (silicone) (-650F (-540C) thru +5000F (+2600C)) secure with cres bands as required 86 AS 1973-XX-A/B SLEEVE, HEAT SHRINKABLE (-65°F (-54°C) THRU +250°F (121°C)XA DESIGNATES TRANSPARENT COVER FOR 1.D. BANDS, ETC., MATERIAL IRRADIATED POLYOLEFIN, NOT FLAME RESISTANT) (B DESIGNATES OPAQUE BLACK COVER FOR ABRASION PROTECTION, SELF-EXTINGUISHING IN FLAME) AS 1291-xx-a/B sleeve, chafeguard, the $(-65^{\circ}F$ $(-54^{\circ}C)$ thru $+500^{\circ}F$ $(+232^{\circ}C)$) (a designates white extruded and seamless) (B designates black extruded and seamless) with cres bands, AS REQUIRED AS 1291-xx-c sleeve, chafe guard, fep (-650F (-540C) thru +3500F (+1770C))(c designates transparent fep) secure with cres bands as required ഥ AS 1291-xx-c AS 1291-XX SLEEVE, HEAVY WALL, CHAFE GUARD, THE $(-65^{\circ}F\ (-54^{\circ}C)\ \text{THRU}\ +450^{\circ}F\ (+232^{\circ}C))$ SECURE 15Dec76 WITH CRES BANDS LOCKWIRE HOLE "F" CODE A + L "G" CODE B + L "H" CODE C + L "J" CODE D + L CODE E + L THE CUT ENDS OF THE FIRE PROTECTION SLEEVE (CODE A) SHALL BE COATED WITH RTV SILICONE RUBBER, PRIOR TO INSTALLATION TO PREVENT WICKING OF FLUIDS. AFTER INSTALLATION, CRACKS OR VOIDS IN THE FIRE PROTECTION SLEEVE, WHICH EXPOSE THE ASBESTOS, SHALL BE COATED WITH RTV RUBBER. DIMENSIONS IN INCHES. FOR DESIGN PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID. Dec 66 APPROVED INTERNATIONAL MILITARY STANDARD AIR FORCE - 11 Other Cust ARMY - ME NAVY - AS HOSE ASSEMBLY, JETRAFLUOROETHYLENE, HYDRAULIC AND PNEUMATIC, (3000 P.S.:.) FLARELESS 27369

SUPERSEDES:

PROCUREMENT SPECIFICATION

ить-н-38360

OF

SHEET