

INCH-POUND

MS27254H
 27 November 2003
 SUPERSEDING
 MS27254G
 10 Feb 1989

DETAIL SPECIFICATION SHEET

RELAYS, ELECTROMAGNETIC, 10 AMPERES, 4 PDT
 TYPE I, PLUG-IN, HERMETICALLY SEALED

INACTIVE FOR NEW DESIGN AFTER 5 JUNE 1987. NO
 SUPERSEDING SPECIFICATION. FOR NEW DESIGN,
 USE MIL-PRF-83536/15, 16, 17.

This specification is approved for use by all Departments
 and Agencies of the Department of Defense.

The requirements for acquiring the relay described herein shall
 consist of this specification and the latest issue of MIL-PRF-6106.

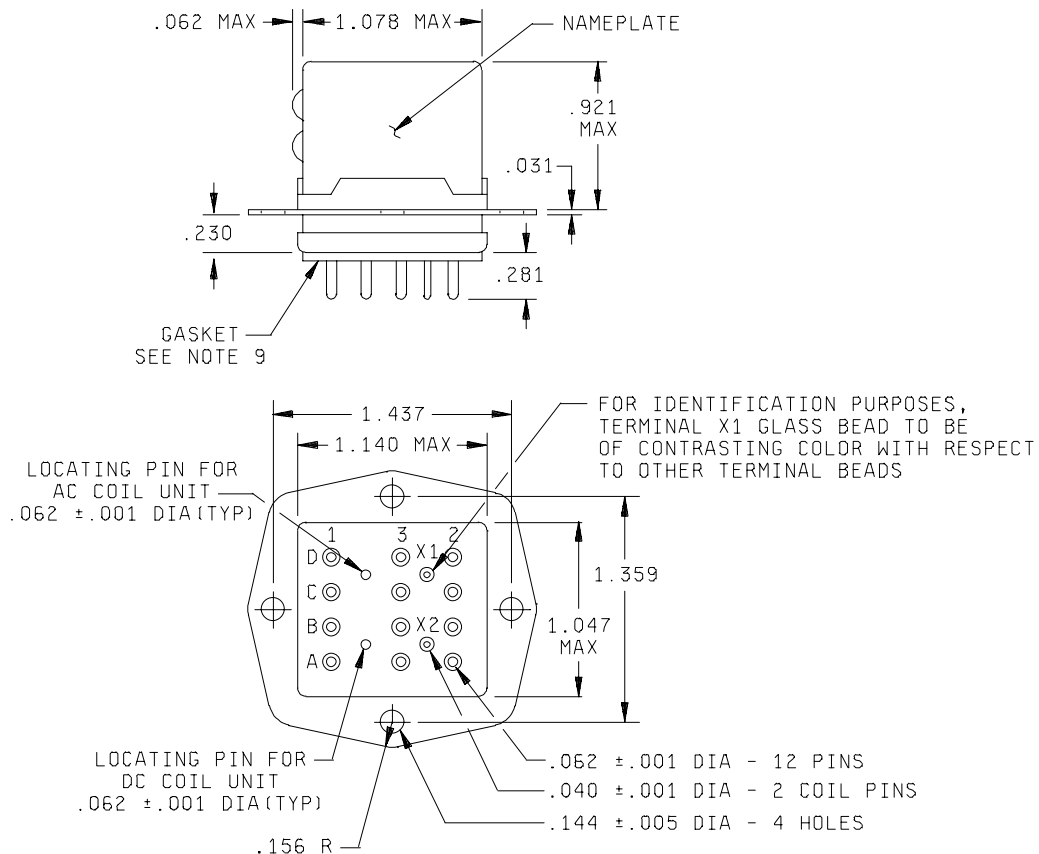
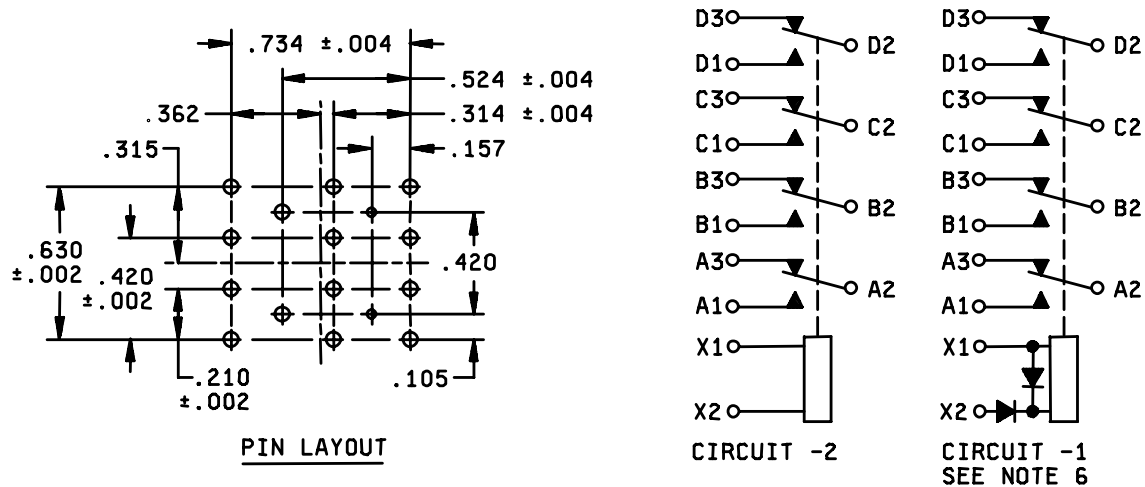


FIGURE 1. Dimensions and configuration.

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Inches	mm	Inches	mm	Inches	mm
.001	0.03	.156	3.96	.630	16.00
.002	0.05	.157	3.99	.734	18.64
.004	0.10	.210	5.33	.921	23.39
.005	0.13	.230	5.84	1.047	27.38
.031	0.79	.281	7.14	1.078	28.58
.040	1.02	.314	7.98	1.140	28.96
.047	1.19	.315	8.00	1.359	34.52
.062	1.57	.362	9.19	1.437	36.50
.105	2.67	.420	10.67		
.144	3.66	.524	13.31		

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Unless otherwise specified, tolerance is ± 0.010 (0.25 mm).
4. Terminal numbers need not appear on relay headers provided there is affixed to the relay a suitable legible circuit diagram that identifies each terminal location specified.
5. Pins to be perpendicular to header within one inch.
6. The use of diodes on ac relays is optional. Actual application must be shown on label.
7. In the event of a conflict between the text of this standard and the references cited herein, the text of this standard shall take precedence.
8. Referenced Government documents of the issue listed in that issue of the Department of Defense Index of specifications and standards (DoDISS) specified in the solicitation form a part of this specification to the extent specified herein.
9. Gasket shall provide a reliable seal between the relay and mating socket that will meet the environmental, operational, and interface requirements of the relay with the mating socket. The gasket shall have shore hardness 20 ± 5 , thickness .047. Gasket material according to AMS 3332 has been considered acceptable.

FIGURE 1. Dimensions and configurations - Continued.

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TABLE I. Dash numbers and characteristics.

Dash number MS27254-	Type	Coil	Terminal type	Max weight in pounds
1	I	ac	Plug-in	.20
2	I	dc	Plug-in	.20

TABLE II. Operating characteristics.

Part no. MS 27254-	Coil data										Time - (milliseconds maximum)						
	Coil	Nominal			Max		Max pick-up voltage			Hold voltage 2/	Drop out voltage 2/	Oper- ate 3/	Rel- ease 4/	Contact Bounce			
		Volts 1/	Freq Hz	Ω Res	Volts	Amp	Normal 2/	High temp test	Cont current test					Main		Aux	
														NO	NC	NO	NC
1	ac	115	400	N/A	120	.04	90	95	103	30	5	15	30	3	5	---	---
2	dc	28	dc	160	29	.20	18	19.5	22.5	7	1.5	10	10	3	5	---	---

1/ Caution: Use of any coil voltage less than nominal coil voltage will compromise the operation of the relay.

2/ Over the temperature range.

3/ With nominal coil voltage.

4/ From nominal coil voltage.

TABLE III. Rated contact load (amperes per pole) (case grounded).

Type of load	Life operat ing cycles x 10 ³	28 V dc				115 V ac, 1 phase				115/200 V ac, 3 phase 1/				See appro priate notes
		Main		Aux		Main		Aux		Main		Aux		
		NO	NC	NO	NC	400 Hz	60 Hz	400 Hz	60 Hz	400 Hz	60 Hz	400 Hz	60 Hz	
Resistive	100	10	10			10				10				
Inductive	50	10	10			10				10				
Inductive														
Motor	100	5	5			5				5				2/
Lamp	100	3	3			3				3				2/
Transfer load														3/
Mechanical life reduced current	400	2.5	2.5											
Mixed loads	100	Applicable per specification												

1/ Absence of value indicates relay is not rated for 3 phase applications.

2/ 100,000 operations - on NO contacts, and 50,000 operations on NC contacts at 28 V dc.

3/ Transfer load indicates relay is suitable for transfer between unsynchronized ac power supplies at rating indicated.

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Environmental characteristics:

Temperature range: -70°C to +125°C.

Maximum altitude rating: 80,000 feet.

Shock g-level: 25 g's.

Duration: 11 ms.

Max duration contact opening: 10 µs.

Vibration - sinusoidal:

G-level: 20 g's.

Frequency range: 10 - 2,000 Hz.

Vibration - random.

Applicable specification	N/A.
Power spectral density	N/A.
RMS G min	N/A.
Frequency range	N/A.
Curve	N/A.
High shock	N/A.

Acceleration: 15 g's.

Electrical characteristics:

Insulation resistance, initial: 100 megohms.

After life or environmental tests: 50 megohms.

Dielectric strength (sea level):

	<u>Initial</u>	<u>After life tests</u>
Coil to case	1,000 V rms	1,000 V rms
Aux contacts	N/A	N/A
All other points	1,500 V rms	1,125 V rms

Dielectric strength (altitude):

	<u>Initial</u>	<u>After life tests</u>
Coil to case	N/A	250 V rms
Aux contacts	N/A	
All other points	N/A	350 V rms

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Maximum contact drop initial: 0.150 volt.

After life test: 0.175 volt.

Overload current: 40 amperes dc, 60 amperes ac.

Rupture current: 50 amperes dc, 80 amperes ac.

Duty rating: Continuous.

RFI specification MIL-STD-461.
(applicable to coil circuits of ac operated relays)

Conformance inspection:

Performance of groups B and C tests are not applicable.

Group A acceptance reports shall be submitted to the qualifying activity on a yearly basis in order to retain qualification for this military specification sheet.

Qualification by similarity: See MIL-PRF-6106.

NOTES

Referenced documents. In addition to MIL-PRF-6106, this specification sheet references the following documents. (Government documents are available on line at <http://assist.daps.dla.mil/quicksearch> or www.dodssp.daps.mil or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094). Society of Automotive Engineers documents are available from the Society of Automotive Engineers 400 Commonwealth Drive Warrendale, Pennsylvania, United States, 15096-0001. <http://www.sae.org>

STANDARDS

Department of Defense

MIL-STD-461 - Requirements for the Control of Electromagnetic Interference Characteristics of Subsystems and Equipment

Society of Automotive Engineers (SAE)

SAE-AMS3332 - Silicone Rubber Extreme Low-Temperature Resistant, 15-30

Custodians:

NAVY - AS

Air Force - 11

DLA - CC

Preparing activity:

DLA - CC

(Project 5945-1221-17)

Review activities:

Navy - EC

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using ASSIST Online database at www.dodssp.daps.mil.