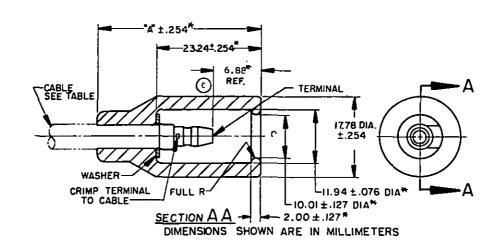


MS DASH NO.	REFERENCE DRAWING NO. (ASSEMBLY)	SIZE	SHELL NUMBER	WASHER NUMBER	TERMINAL NUMBER	А	CABLE DIAMETER	AWG SIZE	CABLE MIL-C-13486 PART NUMBER
	8338571	1	8338572	8338573_	MS-27148-1	1.421	.235 <u>+</u> .010	12	M-13486/1-7
-2	8338565	2	8338566	8338567	MS-27148-2	1.328	_160 <u>+</u> _010	14	M-13486/1-5
-3	NONE	3	8724495	8724497	MS-27148-3	1,328	.135±.015	16	M-13486/1-3



MS DASH NO.	REFERENCE DRAWING NO. (ASSEMBLY)	ŞIZE	SHELL NUMBER	WASHER NUMBER	TERMINAL NUMBER	A	CABLE DIAMETER	AWG SIZE.	CABLE MIL-C-13486 PART NUMBER
-1	8338571	1	8338572	8338573	MS-27148-1	36.09	5.96 <u>+</u> .254	.12	_M-13486/1-7
<b>-2</b>	8338565	2	8338566	8338567	MS-27148-2	33.73	4.06 . 254	14	M-13486/1-5
-3	NONE	3	8724495	8724497	MS-27148-3	33.73	3.43 <u>+.3</u> 81	16	<u>M=13486/1-3</u>

REVIEW ACTIVITIES: DSA-ES; AIR FORCE-80

ARMY-EL, ME; NAVY-MC

USER ACTIVITIES:

	_ <del></del>	© DENOTES CHANGES	ا ا
P.A. ARMY-AT Ciher Cust	INTERNATIONAL INTEREST	TITLE CONNECTOR, PLUG, ÉLECTRICAL-PIN CONTAGT	MILITARY STANDARD
AF-80	STANAG 4040	NO. 12, 14 & 16 A.W.G., WATERPROOF	MS 27142
PROCUREMENT SPECIFICATION		SUPERSEDES:	SHEET   OF 2
NONE			

84

00 T

23

©

1973

(B) 22 JUNE

REVISED ( ) SEPTEMBER 1967

APPROVED II MAY 1961

FED. SUP CLASS 5935

SHEET

E ᇝ

CHANGES

FOR

©

REVISED

APPROVED

## NOTES:

- WASHER: BRASS ALLOY NO.268, NO.240 OR NO.260, TEMPER, 1/2 HARD PER QQ-B-613 OR QQ-B-626. SHELL: RUBBER-GRADE SC 615 A C E F, MIL-STD-417.
- SIZE 1 MATES WITH CONNECTOR MS 27143. SIZE 2 MATES WITH CONNECTOR MS 27144, STYLE 1, SIZE 1. SIZE 3 MATES WITH CONNECTOR MS 27144, STYLE 1, SIZE 2.

ELECTRICAL REQUIREMENTS:
A. VOLTAGE RATING: 30 VOLTS DC
B. CURRENT RATING: AWG SIZE CURRENT (AMPS)

13 17 16 14

VOLTAGE DROP: WHEN CONNECTORS ARE COUPLED, VOLTAGE DROP SHALL NOT EXCEED 20 MILLIVOLTS AND SHALL MEET THE REQUIREMENTS OUTLINED IN MIL-STD-202, METHOD 307.
DIELECTRIC STRENGTH: WHEN CONNECTORS ARE COUPLED, THE ASSEMBLY SHALL MEET THE REQUIREMENTS OF DIELECTRIC STRENGTH TEST (1000 VOLTS) OUTLINED IN MIL-STD-202

REQUIREMENTS OF DIELECTRIC STRENGTH 1EST (1000 VDLIS) CUILINED IN MIL-SID-202 METHOD 302.

WHEN CONNECTORS ARE COUPLED, THE ASSEMBLY SHALL MEET THE REQUIREMENTS OF WATERPROOFNESS TEST OUTLINED IN MIL-STD-1184.
WHEN CONNECTORS ARE COUPLED, THE ASSEMBLY SHALL MEET THE REQUIREMENTS OF SALT SPRAY CORROSION TEST OUTLINED IN MIL-STD-202, METHOD 101 (5% SALINE, SOLUTION, 200 HRS DURATION), TERMINAL TO BE CRIMPED TO CABLE AND SHALL WITHSTAND A PULL TEST OF 40 POUNDS (18 KILOGRAMS) ON SIZE 3, 60 POUNDS (27 KILOGRAMS) ON SIZE 2, 90 POUNDS (40 KILOGRAMS) ON SIZE 1.
FORCE REQUIRED TO UNCOUPLE CONNECTORS SHALL NOT EXCEED 50% OF VALUES EXPRESSED IN NOTE 6 WHEN AT EITHER TEMPERATURE EXTREME OF TABLE D, MIL-STD-202, METHOD 102, REFERENCED DRAWINGS MAY BE OBTAINED FROM U. S. ARMY TANK AUTOMOTIVE COMMAND, WARREN, MICHIGAN 48090.

CERTAIN PROVISIONS OF THIS STANDARD (IDENTIFIED BY \*) ARE THE SUBJECT OF INTERNATIONAL STANDARDIZATION AGREEMENT NATO-STANAG 4040. WHEN REVISION OR CANCELLATION OF THIS STANDARD IS PROPOSED WHICH WILL EFFECT OR VIOLATE THE INTERNATIONAL AGREEMENT CONCERNED, THE PREPARING ACTIVITY WILL TAKE APPROPRIATE RECONCILIATION ACTION THROUGH INTERNATIONAL STANDARDIZATION CHANNELS, INCLUDING DEPARTMENTAL STANDARDIZATION OFFICES, IF REQUIRED.

P.A. ARMY-AT INTERNATIONAL MILITARY STANDARD INTEREST CONNECTOR, PLUG, ELECTRICAL - PIN CONTACT Other Cust STANAG NAVY-YD NO. 12,14 &16 A.W.G., WATERPROOF MS 27142 4040 AF-80 PROCUREMENT SPECIFICATION SUPERSEDES: SHEET 2 OF 2 NONE

PREVIOUS EDITIONS OF THIS FORM ARE OSSOLETE,