

FED SUP CLASS

4730

Review Activities:
 Army - MO
 Navy - WP
 Air Force - 11, 69

User Activities:
 Army - MT
 Navy - SH

| MS PART NUMBER | A(b) | B | C | D | E | F(a) | G(a) | H | J | K | M |
|----------------|-------|-------|-------|-------|----------------|-------|----------------|-------|-------|----------------|----------------|
| MS27077-8C | 1.390 | .950 | ±.015 | ±.016 | +.010 -.000 | .885 | +.010 -.000 | ± 1/2 | ±.016 | +.005 -.000 | +.015 -.005 |
| MS27077-10C | 1.468 | 1.038 | 1.782 | .219 | .205 | 1.010 | .750 | 20° | .297 | .136 | .234 |
| MS27077-12C | 1.594 | 1.156 | 1.906 | | | 1.260 | .880 | | | | |
| MS27077-16C | 1.750 | 1.312 | 2.094 | | | 1.510 | 1.125 | | | | |
| MS27077-20C | 2.188 | 1.656 | 2.312 | .266 | .266 | 1.854 | 1.375 | 18° | .359 | .168 | .297 |
| MS27077-24C | 2.375 | 1.812 | 2.875 | .281 | .266 | 2.135 | 1.688 | 16° | | | |
| | | | 3.094 | | | | 1.938 | | | | |

Ⓑ ENTIRE STANDARD REVISED

| | | |
|--|------------------------------------|--|
| P A AIR FORCE - 11 Other Cust ARMY - MO NAVY - WP Procurement Specification | TITLE FLANGE, SWIVEL, RETAINING | MILITARY STANDARD |
| | | MS27077 |
| SHEET 2 OF 2 | | APPROVED 1 SEP 61 REVISED Ⓐ 2 JUL 63 Ⓑ FOR CHANGES SEE SHEETS 1 AND 2. |