

INCH-POUND

MS27072D
25 January 2002SUPERSEDING
MS27072C
30 June 1972

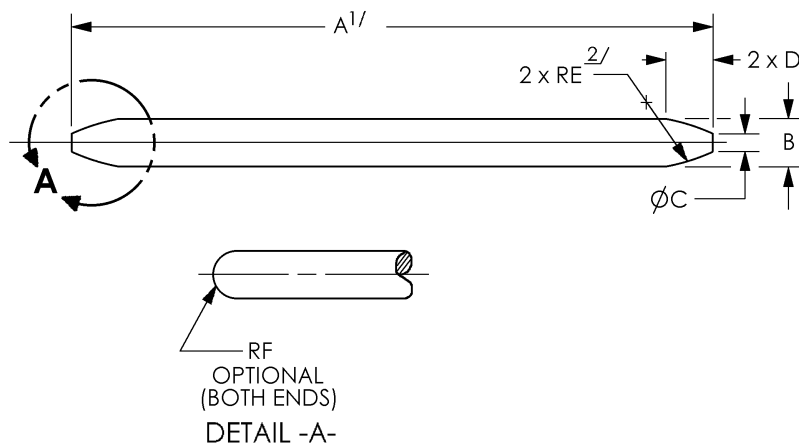
DETAIL SPECIFICATION SHEET

WIRE, RETAINER

This specification is approved for use by all Departments
and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet
and MIL-DTL -27272.

REQUIREMENTS.



Notes for figure 1 and table I follow table I.

FIGURE 1. Wire, retainer illustration.

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TABLE I. Wire, retainer requirements.

PIN	A ^{1/}	B		C	D	E ^{2/}	F	
MS27072	± .015			± .010	± .005	+ .010 - .005		
-4C	1.203	.072	+ .000 - .005	.017	.065	.139	.026	± .005
-5C	1.325	.080	+ .000 - .004	.020	.073	.156	.030	
-6C	1.545							
-8C	1.969	.095		.023	.087	.186	.037	± .010
-10C	2.250							
-12C	2.625	.125		.031	.115	.246	.050	
-16C	3.703							
-20C	4.500							
-24C	5.375							

Notes.

1/ Wire shall be straight within .020 full indicator movement.

2/ Radius shall be concentric to wire OD within .005 full indicator movement.

3/ Remove all burrs and slivers.

Intended use. This part is a component of MS27062 through MS27068 and MS27387 through MS27390. This is a design standard for manufacturing purposes. The item is only procured as an integral part of adapter assemblies.

Identification of product. The PIN for this part shall be as specified in table I (e.g., MS27072-4C).

Dimensions and tolerances. Dimensions are in inches. Unless otherwise specified, break or radius all corners .005, +.005, -.000.

Material. Corrosion-resistant steel, class 305 or 304, condition A in accordance with ASTM A580 or ASTM A313.

Finish. Passivate in accordance with SAE AMS-QQ-P-35. Dry-film lubricate with lubrication conforming to SAE AS1701.

Surface roughness. Unless otherwise specified, maximum surface roughness shall not exceed 125 μ in. R_a in accordance with ASME B46.1.

Order of precedence. This specification takes precedence over the documents referenced herein. Unless otherwise specified, referenced documents shall be of the issue in effect on the date of solicitation.

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CHANGES FROM PREVIOUS ISSUE. Marginal notations are not used in this revision to identify changes with respect to the previous issue, due to the extent of the changes.

CONCLUDING MATERIAL

Custodians:

Army - AV
Navy - AS
Air Force - 99
DLA - CC

Preparing activity:

DLA - CC

(Project 4730-0868-049)

Review activities:

Army - AT, MI
Navy - MC, SA, SH
Air Force - 11, 71