

INCH-POUND

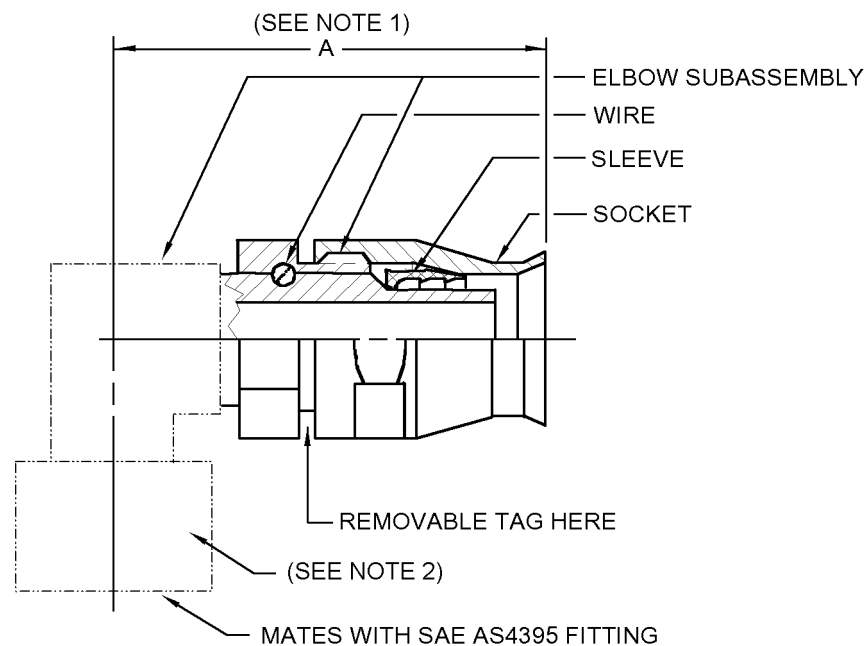
MS27060D
 24 September 2003
 SUPERSEDING
 MS27060C
 30 June 1972

DETAIL SPECIFICATION SHEET

ADAPTER ASSEMBLY, FLARED, 90° FORGED ELBOW,
 TUBE TO HOSE – WITH SWIVEL NUT

This specification is approved for use by all Departments
 and Agencies of the Department of Defense.

The requirements for acquiring the product described herein
 shall consist of this specification and MIL-DTL-27272.



NOTES:

1. Dimension A is measured between the hose end of the socket and the centerline of the insert when the socket is assembled on the elbow subassembly.
2. If required, lockwire holes to be drilled in accordance with SAE AS1043 and suffix L added to the Part or Identifying Number (PIN) (e.g., MS27060-4CL).

FIGURE 1. Adapter assembly illustration.

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REQUIREMENTS:

Intended use. This adapter is intended for use with hose conforming to MIL-DTL-27267.

Dimensions. Dimensions are in inches.

Material. PIN suffix C: Corrosion-resistant steel.

No PIN suffix: Combination of aluminum alloy and corrosion-resistant steel.

See applicable specification sheet for other components identified in table I for their material requirements.

Identification of product. The PIN and the manufacturer's Commercial and Government Entity (CAGE) Code shall be marked on a removable tag securely attached to the adapter. The PIN for this assembly shall be as specified in table I (e.g., MS27060-4C).

Order of precedence. This specification takes precedence over the documents referenced herein. Unless otherwise specified, referenced documents shall be of the issue in effect on the date of solicitation.

TABLE I. Adapter assembly composition.

PIN <u>1/</u>	Elbow subassembly PIN	Sleeve PIN	Socket PIN	A <u>2/</u> max
MS27060	MS27068	MS27070	MS27069	
-3/-4C <u>3/</u>	-3/-4C	-4C	-4C	1.54
-4C	-4C			
-5C	-5C	-5C	-5C	1.63
-6C	-6C	-6C	-6C	1.71
-8C	-8C	-8C	-8C	2.09
-8	-8			

1/ Dimension A is measured between the hose end of the socket and the centerline of the insert when the socket is assembled on the elbow subassembly.

2/ If required, lockwire holes to be drilled in accordance with SAE AS1043 and suffix L added to the PIN (e.g., MS27060-4CL).

3/ Swivel nut and sealing surface of this elbow subassembly shall mate with SAE AS4395-3 fitting. The remaining portion of the assembly shall mate with M27267-4 hose.

Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue, due to the extent of the changes.

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CONCLUDING MATERIAL

Custodians:

Army - AV
Navy - AS
Air Force - 99
DLA - CC

Preparing activity:

DLA - CC

(Project 4730-0868-015)

Review activities:

Army - AR, AT, MI
Navy - MC, SA, SH
Air Force - 71