

INCH-POUND

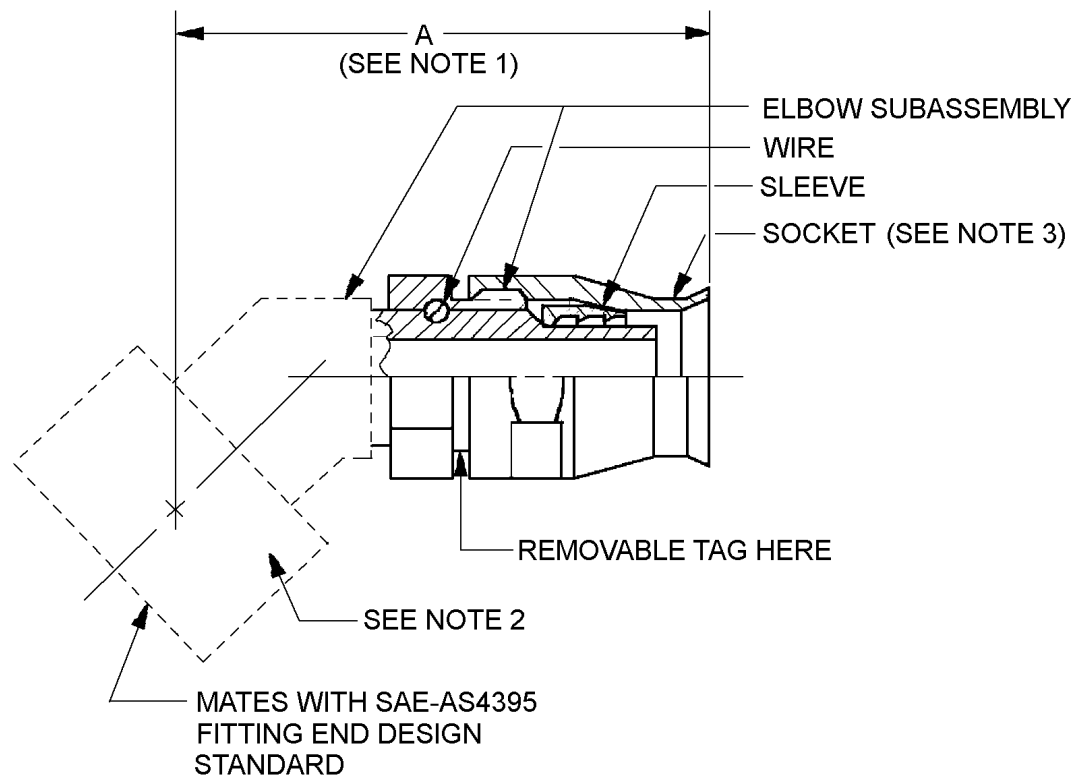
MS27059E
 14 March 2013
 SUPERSEDING
 MS27059D
 24 September 2003

DETAIL SPECIFICATION SHEET

ADAPTER ASSEMBLY, FLARED, 45° FORGED ELBOW,
 TUBE TO HOSE - WITH SWIVEL NUT

This specification sheet is approved for use by all Departments
 and Agencies of the Department of Defense.

The requirements for acquiring the product described
 herein shall consist of this specification sheet and MIL-DTL-27272.



NOTES:

1. Dimension A, see table II, is measured between the hose end of the socket and the free end of the insert at its centerline when the socket is assembled on the elbow subassembly.
2. Lockwire holes if required in accordance with SAE-AS1043.
3. Socket may be hex or 2-flat-sides.

FIGURE 1. Adapter assembly illustration.

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REQUIREMENTS:

Intended use. This adapter is intended for use with hose conforming to MIL-DTL-27267.

Materials. Material and material codes see table I. See applicable specification sheet and MIL-DTL-27272 for material of other components identified in table II for their material requirements.

TABLE I. Materials and material codes.

material code	Material
Blank	Combination of aluminum alloy and corrosion-resistant steel (CRES)
C	CRES

TABLE II. Adapter assembly composition. 1/ 2/

Size and material code	Elbow subassembly size and material code	Sleeve size and material code	Socket size and material code	A max inch (mm)
	MS27067 3/	MS27070 3/	MS27069 3/	
-3/-4C 4/	-3/-4C	-4C	-4C	1.80 (45.7)
-4C	-4C			1.81 (46.0)
-5C	-5C	-5C	-5C	1.88 (47.8)
-6C	-6C	-6C	-6C	1.97 (50.0)
-8C	-8C	-8C	-8C	2.58 (65.5)
-8	-8			

1/ Dimensions are in inches.

2/ Metric equivalents are given for general information only.

3/ MS27067, MS27070 and MS27069 shall be dry film lubricated in accordance with table III, dry film is applied in accordance with MS27067, MS27070 or MS27069 as applicable.

4/ Swivel nut and sealing surface of this elbow subassembly shall mate with SAE-AS4395-3 fitting. The remaining portion of the subassembly shall mate with M27267-4 hose.

If required, lockwire holes to be drilled in accordance with SAE AS1043 and suffix L added to Part or Identifying Number (PIN).

MS27059 threads on -3/-4C through -8C shall be lubricated with dry-film lubricant, no overspray allowed, see table III. MS27067, MS27070 and MS27069 parts shall be coated with the same type of dry film lubricant as indicated in the PIN, no mixing of dry film lubricants shall be used on an assembly unless it is of the types specified by the "blank" designator.

NOTE: Avoid using graphite dry film lubes with aluminum nipples because in a wet environment, graphite becomes corrosive to the aluminum.

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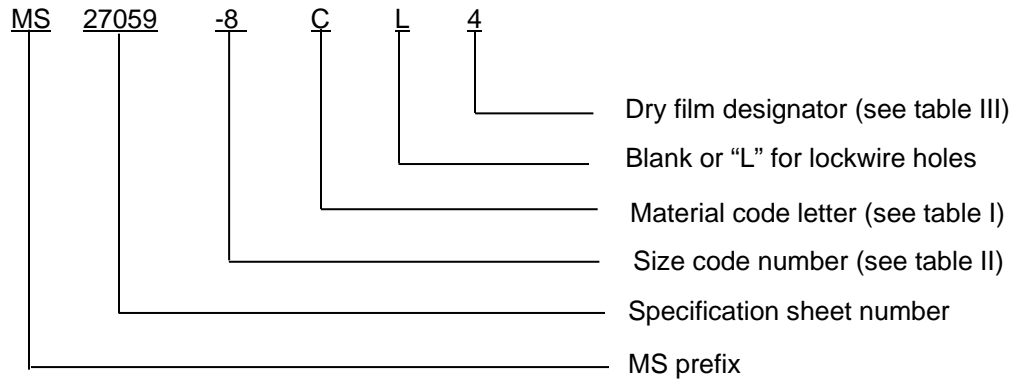
TABLE III. Dry film designator.

Dry film designator	SAE class or type designator	Dry film characteristics
Blank	Any SAE class or type below	N/A
SAE-AS1701	SAE-AS1701 class	SAE-AS1701 temperature ranges °F (°C)
4	4	-65° to +1400°F (-54° to 760°C)
5	5	-65° to +850°F (-54° to 454°C)
6	6	-375° to +850°F (-226° to 454°C)
SAE-AS5272	SAE-AS5272 type	SAE-AS5272 temperature ranges. °F (°C)
7	Type I	-90° to 400°F (-68° to 204°C) endurance life of 250 min minimum
8	Type II	-90° to 400°F (-68° to 204°C) endurance life of 450 min minimum
9	Type III	Color 1 - Natural product color -90° to 400°F (-68° to 204°C) low Volatile organic compound with an endurance life of 450 min minimum
10	Type III	Color 2 - Black color -90° to 400°F (-68° to 204°C) low Volatile organic compound with an endurance life of 450 min minimum
Dry film designator	MIL classification	Dry film characteristics
MIL-PRF-46010 1/	---	MIL-PRF-46010 temperature ranges. °F (°C)
11	1	Color 1 natural product color, -90° to 400°F (-68° to 204°C) solvent resisting
12	2	Color 2 - Black color -90° to 400°F (-68° to 204°C) solvent resisting

1/ Not for aerospace usage.

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PIN: The PIN consists of prefix "MS", the specification sheet number, dash number for 45° adapter assembly size, letter for material, blank or L for lockwire holes, and a blank or number for dry film lubricant. Unassigned PIN's shall not be used.



PIN examples:

MS27059-8C	indicates a 45° adapter assembly size 8, CRES with dry film class designator "blank".
MS27059-8C4	indicates a 45° adapter assembly size 8, CRES with dry film class designator 4.
MS27059-8L	indicates a 45° adapter assembly size 8, a combination of aluminum and CRES, with lockwire holes, and with dry film class designator "blank".

Identification of product. PIN and the manufacturer PIN and Government Entity (CAGE) Code shall be marked on a removable tag securely attached to the adapter.

Order of precedence. Unless otherwise noted herein or in the contract, in the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

Changes from previous issue. Marginal notations are not used in this revision to identify changes with respect to the previous issue, due to the extent of the changes.

Referenced documents. In addition to MIL-DTL-27272, this document references the following:

MIL-DTL-27267
 MIL-PRF-46010
 MS27067
 MS27069
 MS27070
 SAE-AS1043
 SAE-AS1701
 SAE-AS4395
 SAE-AS5272

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CONCLUDING MATERIAL

Custodians:

Army - AV
Navy - AS
Air Force - 99
DLA - CC

Preparing activity:
DLA - CC

(Project 4730-2013-017)

Review activities:

Army - AR, AT, MI
Navy - MC, SA, SH
Air Force - 71

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.