

MIL-D-36917
 Amendment-1
 23 October 1975

MILITARY SPECIFICATION

DRAPES, SURGICAL, DISPOSABLE, NONWOVEN FABRIC

This amendment forms a part of Military Specification MIL-D-36917, dated 6 December 1972, and is approved for use by all Departments and Agencies of the Department of Defense.

Pages 2 and 3

Table I:

a. In the "Component" column for "Class A-split sheet," add the following:

"An aperture 44 ± 2 inches long, and not less than $1\frac{1}{2}$ inches nor more than 4 inches wide, shall be centered at the tail or foot end. The aperture shall be reinforced with an absorbent but impervious laminate panel measuring 36 ± 2 inches long by 18 ± 2 inches wide. The reinforcement panel shall border 14 ± 2 inches along the aperture's length when measured from the inner end."

b. Under Table I, add the following footnote:

"1/ The dimensional change after sterilization shall be not more than 2 percent."

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4.2.1 Sampling for examination, last line: Delete "pack" and substitute "drape."

Table II, in the "AQL (percent defective)" column:

- a. Line 1. Delete "1.0" and substitute "2.5."
- b. Line 2. Delete "2.5" and substitute "4.0."

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Add the following new paragraph:

"4.4 Dimensional change. To determine whether the components conform to

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the dimensional requirements after sterilization, one pack shall be selected at random prior to sterilization. The dimensions of the drapes shall be recorded and the pack then sterilized. If the dimensions after sterilization conform to the requirements no further samples shall be selected. If the inspection sample fails, then additional samples shall be selected in accordance with MIL-STD-105, Inspection Level S-3 with an Acceptable Quality Level of 2.5 defects per hundred units.

5.1 Packaging. After title add "Packaging shall be level A or C, as specified (see 6.2)."

5.1.1 Unit of issue Delete and substitute the following:

"5.1.1 Unit of issue. One package containing twenty-four Class B drapes or ten Class A or C drapes, as specified, constitutes one unit of issue."

5.1.2.1 Individual package, line 7: Delete "0.003" and substitute "0.0015 "

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5.1.2.2 Unit package.

a Line 1: Delete "Each unit (10 drapes)" and substitute "Each unit, containing twenty-four class B drapes or ten class A or C drapes."

b At end of paragraph: Add "The box shall conform to the special requirements of Table II of PPF-B-636."

5.2 Packing. After title add "Packing shall be level A or C, as specified (see 6.2)."

5.3.1.1 Paper bag. line 5: After "OPENED" add "OF SIMILAR STATEMENT."

5.3.2.2 Plastic bag At end of paragraph add: "When non-static bags are utilized, the caution legend is not required. However, the bags shall be marked to indicate that the bags are free of static and may be used in hazardous atmosphere "

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6.3 Delete entirely and substitute the following:

"6.3 Catalog information. This specification is intended to cover the following items appearing in the Federal Supply Catalog:

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<u>National Stock Number</u>	<u>Class</u>	<u>Item Identification</u>
6530-00-118-1013	B	DRAPE, SURGICAL, Half Sheet, Nonwoven Fabric, Disposable, 44 by 72 inches, 24s
6530-00-118-1014	C	DRAPE, SURGICAL, Large Sheet, Nonwoven Fabric, Disposable, 87 by 104 inches, 10s
6530-00-110-8285	A	DRAPE, SURGICAL, Split Sheet, Nonwoven Fabric, Disposable, 87 by 120 inches, 10s

Custodians:

Army - MD
Navy MS
Air Force - 03

Preparing activity:

Defense Supply Agency - DM

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