



Review activities:
Army - EL
Navy - AS
USAF - 11

CANCELLED MS25440 DASH NO. (n)	SUPERSUING MS25440 DASH NO.
-8-J	-3
-8-L	-4
-8-S	-5
-8-6	-6
-5-3	-3
-5-4	-4
-5-5	-5
-6-5	-6
-4-3	-3
-4-4	-4
-4-5	-5
-4-6	-6
-2-4	-4A
-2-5	-5
-2-6	-6
-2-8	-8
-1-4	-4A
-1-5	-5
-1-6	-6
-1-8	-8
-01-4	-4A
-01-5	-5
-01-6	-6
-01-8	-8
-02-5	-5
-02-6	-6
-02-8	-8
-03-6	-6A
-03-8	-8
-04-6	-6A
-04-8	-8

DASH NO.	TERMINAL SIZE	STUD SIZE	A DIA		I DIA		C	
			MAX	MIN	MAX	MIN	MAX	MIN
-3	8, 6, 4	NO. 10	.203	.193	.688	.678	.074	.064
-4	8, 6, 4							
-4A	2, 1, 1/0	1/4	.285	.250			.093	.083
-5	8, 6, 4, 2, 1 1/0, 2/0	5/16	.343	.320	.875	.865		
-6	8, 6, 4, 2, 1, 1/0, 2/0	3/8	.410	.385			.125	.115
-6A	3/0, 4/0							
-8	2, 1, 1/0, 2/0, 3/0, 4/0	1/2	.535	.510	1.187	1.177		

(*) CANCELLED MS25440 PARTS CANNOT REPLACE THE SUPERSUING MS25440 PARTS. USE ONLY THE SUPERSUING DASH NUMBERS FOR DESIGN AND REPLACEMENT.

MATERIAL: CARBON STEEL, MIL-S-7952 OR QQ-S-698, COLD ROLLED, NUMBER 1 OR 2 TEMPER.
FINISH: CATION PLATE, QQ-P-416, TYPE II, CLASS 2.
REMOVE ALL BURRS AND SHARP EDGES.
DIMENSIONS IN INCHES.
WASHER FACE SHALL BE FLAT AND PARALLEL WITHIN .002.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

(C) REVISED

P.A. Navy - AS Other Cost Army - EL USAF - 11	TITLE WASHERS, FOR USE WITH AIRCRAFT ALUMINUM TERMINALS	MILITARY STANDARD MS25440
PROCUREMENT SPECIFICATION FF-W-92 (C)	SUPersedes:	SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

APPROVED 25 Jan 60 REVISED (A) 23 Feb 61 (F) 2 Jul 65 (C) 15 APR 74

This military standard is approved for use by all Departments & Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

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