INCH-POUND

MS25270L 26 June 2012 SUPERSEDING MS25270K 27 November 2003

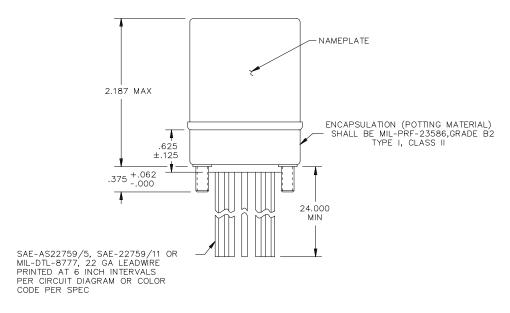
DETAIL SPECIFICATION SHEET

RELAYS, ELECTROMAGNETIC, 5 AMPERES, 6 PDT, TYPE I, POTTED LEAD, HERMETICALLY SEALED

INACTIVE FOR NEW DESIGN AFTER 5 JUN 1987. NO SUPERSEDING SPECIFICATION.

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the relay described herein shall consist of this specification and the latest issue of MIL-PRF-6106.



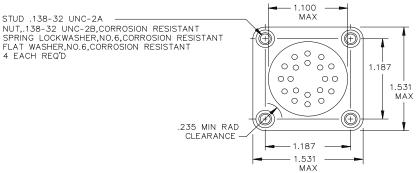
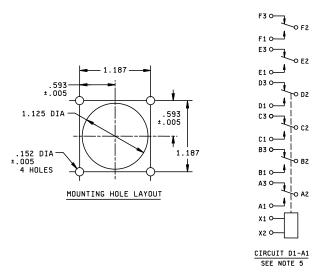


FIGURE 1. Dimensions and configurations.

AMSC N/A FSC 5945



NOTES:	Inches	mm
1/ Dimensions are in inches.	.005	0.13
2/ Metric equivalents are given for general information only.	.062	1.57
3 / Unless otherwise specified, tolerance is \pm .010 (0.25 mm).	.125	3.18
4/ Terminal numbers need not appear on relay header provided there is affixed to the	.152	3.86
relay a suitable legible circuit diagram that permanently and positively identifies each	.235	5.97
terminal location specified hereon.	.375	9.53
5/ The use of diodes on ac relays is optional. Actual application must be shown on	.025	15.88
label.	1.100	27.94
6/ In the event of conflict between the text of this specification and the references cited	1.187	30.15
herein, the text of this specification shall take precedence.	1.531	38.89
, , , , , , , , , , , , , , , , , , ,	2.187	55.55
	24 00	609 60

 $\label{eq:FIGURE 1.} \underline{\text{Dimensions and configurations}} - \text{Continued}.$

TABLE I. <u>Dash numbers and characteristics</u>.

Dash number MS25270-	Туре	Coil	Terminal type	Mounting or mating socket	Max weight in pounds
D1		dc	Lead	Stud	.67
A1		ac	Lead	Stud	.67

TABLE II. Operating characteristics.

	Coil data										max							
PIN	Coil		Rated		Max		1/ Max pick-up voltage		ick-up		Drop out	Op- erate	Rel- ease	Rel-		Contact Bounce		е
	Volts 1/	Freq Hz	Ω Res	Volts	Amp	Nor- mal	High temp test	Cont cur- rent test	tage <u>2/</u>	vol- tage	<u>3</u> /	<u>4</u> /	NO NO	NC	NO NO	NC		
D1	X1, X2	28	dc	N/A	29	0.18	18	19.8	22.5	7.0	1.5	20	20	2	2	N/A	N/A	
A1	X1, X2	115	400 <u>5</u> /	N/A	122	0.04	90	95	103	30	5.0	25	50	2	2	N/A	N/A	

- 1/ CAUTION: Use of any coil voltage less than rated coil voltage will compromise the operation of the relay.
- 2/ Over the temperature range.
- 3/ With nominal coil voltage.
- 4/ From nominal coil voltage.
- 5/ MS25270-A1 may be used on 60 Hz if maximum ambient temperature is +85°C (maximum coil current shall be 0.044 ampere).

TABLE III. Rated contact load (amperes per pole) (case grounded).

	Life operat						115 V ac, 1 phase				115/200 V ac, 3 phase 1/			
Type of load	ing	Ma	ain	Α	ux	Ma	ain	A	ux	Ma	ain	Αι	ΙΧ	appro
	cycles	NO	NC	NO	NC	400	60	400	60	400	60	400	60	priate
	x 10 ³					Hz	Hz	Hz	Hz	Hz	Hz	Hz	Hz	notes
Resistive	100	5	5			5	4							
Inductive	100													
Inductive	20	3	3			3	2							
Motor	100	1.5	1.5			1.5	1							
Lamp	100	0.8	0.8			0.8	0.6							
Transfer load														<u>2</u> /
Mechanical life reduced current	400	1.25	1.25			1.25	1							
Mixed loads	Applicable per specification													

- 1/ Absence of value indicates relay is not rated for 3-phase application.
- 2/ Transfer load indicates relay is suitable for transfer between unsynchronized ac power supplies at rating indicated.

Environmental characteristics.

Temperature range -70°C to +125°C

 $\begin{array}{lll} \text{Max altitude rating} & 80,000 \text{ ft} \\ \text{Shock G-level} & 25 \text{ g's} \\ \text{Duration} & 11 \text{ ms} \\ \text{Max duration contact opening} & 10 \text{ } \mu\text{s} \\ \text{Vibration - sinusoidal (see chart below)} \\ \text{G-level} & 10 \text{ g's} \\ \text{Frequency range} & 5-1,500 \text{ Hz} \\ \end{array}$

Vibration - random

Applicable spec N/A
Power spectral density N/A
RMS G min N/A
Frequency range N/A
Curve N/A
High shock N/A
Acceleration 15 g's

Electrical characteristics.

Minimum insulation resistance, initial 100 megohms. After life or environmental tests 50 megohms.

Dielectric strength (sea level).

	<u>Initial</u>	After life tests
Coil to case Aux contacts	1,050 V rms	1,000 V rms
All other points	1.050 V rms	1.000 V rms

Dielectric strength (altitude).

	80,000 ft
Coil to case	1,000 V rms
Aux contacts	
All other points	1,000 V rms

Max contact drop initial
After life test
Overload current
Rupture current
Duty rating
RFI specification
(Applicable to coil circuits of ac operated relays).

Conformance inspection.

Performance of groups B and C tests are not applicable.

Group A acceptance reports shall be submitted to the preparing activity on a yearly basis in order to retain qualification for this military standard sheet.

Qualification by similarity: See MIL-PRF-6106.

NOTES

Changes from previous issue. The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Referenced documents. In addition to MIL-PRF-6106, this document references the following:

MIL-DTL-8777 MIL-PRF-23586 SAE-AS22759/5 SAE-AS22759/11 MIL-STD-461

Custodians: Preparing activity: Navy - AS DLA - CC

Air Force - 85
DLA - CC (Project 5945-2012-009)

Review activities: Navy - EC

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.dla.mil/.