



MS PART NO.	PLIN	WEIGHT POUNDS (MAX)
MM25198-1		.25

LEVER ARM AND BUTTON ASSEMBLY SECURED TO BUT REMOVABLE FROM SWITCH LEVER.
 DOUBLE SWITCH, CUTLER-HAMMER 889922 OR EQUAL SECURED TO CAP (DOUBLE PILE, DOUBLE THROW, MOMENTARY ACTION; CENTER OFF
 SPRING TENSION NOT OVER 3-2/3 LBS.)

MATERIALS

BUTTON, CAP AND CASE; MOLDED PLASTIC, BLACK, SPECIFICATION MIL-P-14, TYPE CPO OR EQUIVALENT
 LEVER ARM AND SCREWS; STEEL, COMMERCIAL.
 RIVBLED BUT; BRASS, COMMERCIAL.
 OUTER SEAL AND INTERNAL BOOT SEAL; SILICONE RUBBER, SPECIFICATION MIL-B-5647 OR EQUIVALENT.

FINISH; LEVER ARM, SCREWS AND KNURLED NUT, CADMIUM PLATE, SPECIFICATION QQ-P-416.

ALL PRODUCTION SWITCH ASSEMBLIES (MS2519W-1) SHALL HAVE 1,000 VOLTS DC APPLIED ACROSS EACH POINT OF INSULATION. FLASH OVER SHALL REQUIRE REMOVAL OF INSULATION.

BURIAL ALL SHARP EDGES.

DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS + .03, ANGLES + 0°30'

THREADS TO BE IN ACCORDANCE WITH SPECIFICATION MIL-S-7742

ONE PORTABLE CABLE, SPECIFICATION MIL-C-915 (SHIPS), TYPE TCOP-2.

THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.

THIS DOCUMENT HAS BEEN PROMULGATED BY THE DEPARTMENT OF DEFENSE AS THE MILITARY STANDARD

THIS DOCUMENT IS NOT PROTECTED BY THE DEPARTMENT OF DEFENSE AS THE MILITARY STANDARD TO LIMIT THE DISSEMINATION OF THE ITEM, PRODUCT, OR DESIGN COVERED HEREIN IN ENGINEERING, DESIGN, AND PROCUREMENT. THIS STANDARD SHALL BECOME EFFECTIVE NOT LATER THAN 90 DAYS AFTER THE LATEST DATE OF APPROVAL SHOWN.

CUSTODIANS Navv BuAer		OTHER INT A - N - AF -	MILITARY STANDARD	MS25198 (Aer)
PROCUREMENT SPECIFICATION NONE		SUPERSEDES: NACACT 1326	SHEET 1 OF 1	

NO FROM 672-1
1 OCT 68

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