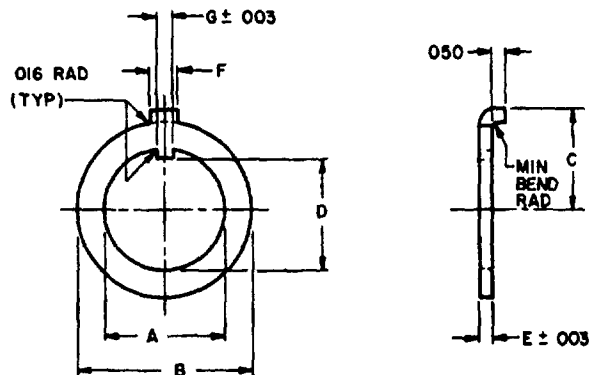


FED SUP CLASS  
5310

SUPERSEDING DASH NO		A	B ± 0.016	C	D		E	F	G
CAD PL STEEL	CRES				MAX	MIN			
-0	C0	256	399	263	228	220	030	062	046
-4	C4	475	.719	392	440	433	040	110	062
-5	C5	631	.875	517	597	589	040	110	062
-6	C6	652		470	606	591	040	110	062
-7	C7	752	964	528	.707	693	040	110	062
-8	C8	1 010	1.250	705	965	951	040	110	062

MARKING THE WASHERS SHALL BE MARKED IN ACCORDANCE WITH MIL-STD-130

MATERIAL CARBON STEEL, QQ-S-698, OR CORROSION RESISTANT STEEL, NO 304 OF FED STD 66  
FINISH CADMIUM PLATE, QQ-P-416, TYPE II, CLASS 3, FOR CARBON STEEL WASHERS  
CRES: PASSIVATE IN ACCORDANCE WITH QQ-P-35

BREAK SHARP EDGES AND REMOVE ALL BURRS.  
WASHER FACES SHALL BE FLAT AND PARALLEL WITHIN .005 TIR  
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED, TOLERANCES DECIMALS ± .005  
EXAMPLES OF PART NOS. MS25081-4= WASHERS, CADMIUM PLATED CARBON STEEL  
MS25081 C4= WASHERS, CORROSION RESISTANT STEEL.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENT REFERENCED HEREIN  
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID

P A AIR FORCE - 99

Other Cost

NAVY - AS

PROCUREMENT SPECIFICATION

NONE

TITLE

WASHER, KEY

SUPERSEDES

MILITARY STANDARD

MS25081

SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

User activities

Review activities

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.

APPROVED 11 MAR 95 REVISED (A) 10 OCT 55 (B) 13 JUL 56 (C) 28 OCT 60 (D) 28 SEP 62 (E) 20 MAY 64 (F) 23 OCT 64 (G) 10 JUN 65 (H) 9 MAR 77 (J) 16 AUG 77