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This military standard is approved by the Department of Defense and is mandatory on all activities. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

FED. SUP CLASS 6760										
<p>HANDLE H, FOLDING TYPE MATERIAL: STEEL WIRE, MIN DIA .120 FOR USAGE, SEE TABULATION. HANDLE HINGE PLATE SHALL BE FABRICATED OF MATERIAL ENTIRELY SUITABLE FOR THE PURPOSE AND SHALL BE ASSEMBLED TO CAN COVER BY SPOTWELD OR SOLDER. HANDLE SHALL BE RECESSED, OR BOTTOM OF THE CAN SO CONSTRUCTED TO PERMIT STACKING OF CANS ONE ON TOP OF THE OTHER.</p> <p>THIS HANDLE SHOULD BE LOCATED WITH RELATION TO THE SEAM OF THE CAN AS SHOWN.</p> <p>HANDLE J, FOLDING TYPE MATERIAL: GALVANIZED STEEL WIRE, MIN DIA .283 FOR USAGE, SEE TABULATION. THE DESIGN OF HANDLE SHALL BE SUCH THAT THE LOAD OF CAN IS SUPPORTED AFTER HANDLE HAS MOVED APPROXIMATELY 90° FROM POSITION SHOWN. WHEN IN HANDLE IS IN THE 90° POSITION, IT SHOULD PROTRUDE NOT LESS THAN 1 INCH NOR MORE THAN 2 INCHES.</p> <p>HANDLE HINGE PLATES SHALL BE FABRICATED OF GALVANIZED STEEL SHEET. .050 MIN THICKNESS. ASSEMBLY AND USE OF HANDLE MUST NOT CAUSE LIGHT LEAKS TO OCCUR IN CAN. WHEN "J" TYPE HANDLES ARE SPECIFIED, 2 HANDLES REQUIRED PER CAN.</p> <p>LINER, SPIRAL WRAPPED TUBE OR CYLINDRICALLY WRAPPED FLAT STOCK</p>										
DASH NUMBER	FILM SIZE	A TUBE ID	B TUBE WALL	C TUBE OD	D CAN ID	E CAN DEPTH	F TUBE LENGTH	G COVER DEPTH	HANDLE REQUIREMENTS	
									H TOP	J SIDE
1	5,000 IN X 25 TO 50 FT	2.812	.031	2.875	2.938	5.438	5.438	.750	YES	
2	5,000 IN X 25 TO 50 FT	3.812	.062	3.938	4.000					
3	5,000 IN X 250 FT	6.000	.094	6.188	6.250					
4	5,000 IN X 500 FT	7.750	.125	8.000	8.125					
5	5,000 IN X 750 FT	9.250		9.500	9.625					
6	5,000 IN X 1000 FT	10.625	.250	11.125	11.250	9.938	9.938	.750		
7	9,000 IN X 25 TO 50 FT	3.500	.062	3.625	3.688					
8	9,500 IN X 100 FT	4.188		4.375	4.438					
9	9,500 IN X 200 FT	5.250	.094	5.438	5.500					
10	9,500 IN X 250 FT	6.000		6.188	6.250					
11	9,500 IN X 390 FT	6.688		6.875	6.938	11.562	11.562	.750		
12	9,500 IN X 500 FT	7.750	.125	8.000	8.125					
(b)13	9,500 IN X 750 FT	9.250		9.500	9.625					
(b)14	9,500 IN X 1000 FT	10.625	.250	11.125	11.250					
(b)15	9,500 IN X 25 TO 50 FT	3.500	.062	3.625	3.688					
(b)16	9,500 IN X 100 FT	4.188	.094	4.375	4.438	20.938	20.938	.750		
(b)17	9,500 IN X 250 FT	6.000		6.188	6.250					
(b)18	9,500 IN X 500 FT	7.750	.125	8.000	8.125					
(b)19	9,500 IN X 750 FT	9.250		9.500	9.625					
(b)20	9,500 IN X 1000 FT	10.625	.250	11.125	11.250					
21	5,250 IN X 9 TO 20 FT	2.188	.031	2.250	2.312	5.625	5.625	.750		
22	5,500 IN X 26 TO 56 FT	2.688		2.750	2.812	5.938	5.938			
23	7,000 IN X 18 FT	2.500	.110	2.720		7.375	7.375			
24	7,000 IN X 62 TO 125 FT	4.688	.094	4.875	4.938	7.438	7.438			
25	9,500 IN X 20 TO 75 FT	11.062		4.250	4.312	9.938	9.938			
<p>(A) REDRAWN SEE SHEET 2 FOR NOTES.</p>										
P.A. USAF Other Cust Navy - Weps Army - SigC		TITLE CAN, PHOTOGRAPHIC FILM STORAGE, FOR PACKAGING AERIAL FILM, OUTLINE OF					MILITARY STANDARD <b>MS24881</b>			
PROCUREMENT SPECIFICATION MIL-F-32		SUPERSEDES: AF DNG 54D17900					SHEET 1 OF 2			