

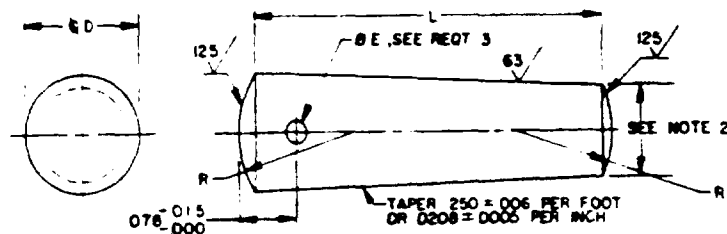
FED SUP CLASS
5315

TABLE 1. DASH NUMBERS AND DIMENSIONS

SIZE NUMBER	7/0			6/0			5/0			4/0			3/0			2/0		
DIA NOM DIA LARGE MAX DIA MIN	.0625			.0780			.0940			.1090			.1250			.1410		
	.0638			.0793			.0953			.1103			.1263			.1423		
	.0618			.0773			.0933			.1083			.1243			.1403		
R RADIUS	.062			.078			.094			.109			.125			.141		
L LENGTH	DASH NUMBER			DASH NUMBER			DASH NUMBER			DASH NUMBER			DASH NUMBER			DASH NUMBER		
	CAR STL	ALY STL	CRS	CAR STL	ALY STL	CRS	CAR STL	ALY STL	CRS	CAR STL	ALY STL	CRS	CAR STL	ALY STL	CRS	CAR STL	ALY STL	CRS
.375	1	2A	3	25	26A	27	49	50A	51	73	74A	75						
.500	4	5A	6	28	29A	30	52	53A	54	76	77A	78	97	98A	99	121	122A	123
.625	7	8A	9	31	32A	33	55	56A	57	79	80A	81	100	101A	102	124	125A	126
.750	10	11A	12	34	35A	36	58	59A	60	82	83A	84	103	104A	105	127	128A	129
.875	13	14A	15	37	38A	39	61	62A	63	85	86A	87	106	107A	108	130	131A	132
1.000	16	17A	18	40	41A	42	64	65A	66	88	89A	90	109	110A	111	133	134A	135
1.250	19	20A	21	43	44A	45	67	68A	69	91	92A	93	112	113A	114	136	137A	138
1.500	22	23A	24	46	47A	48	70	71A	72	94	95A	96	115	116A	117	139	140A	141
1.750													118	119A	120	142	143A	144

DASH NUMBERS FOR ALLOY STEEL CONTAINING THE LETTER "A" INDICATE ULTIMATE TENSILE STRENGTH 125,000 TO 145,000 psi. DASH NUMBERS FOR ALLOY STEEL WITHOUT THE LETTER "A" INDICATE MINIMUM ULTIMATE TENSILE STRENGTH 106,000 psi AND SHALL NOT BE USED FOR HIGH DESIGN.

SIZE NUMBER			0	1			2			3			4			5							
D	DIA NOM		.1540				.1720				.1930				.2190				.2500				.2890
	DIA LARGE MAX		.1573				.1733				.1943				.2203				.2513				.2903
	DIA MIN		.1553				.1713				.1923				.2183				.2493				.2883
R	RADILE		.156				.172				.193				.219				.250				.289
L	LENGTH	DASH NUMBER			DASH NUMBER			DASH NUMBER			DASH NUMBER			DASH NUMBER			DASH NUMBER						
		CAR STL	ALY STL	CRS	CAR STL	ALY STL	CRS	CAR STL	ALY STL	CRS	CAR STL	ALY STL	CRS	CAR STL	ALY STL	CRS	CAR STL	ALY STL	CRS				
	.500	145	146A	147																			
	.625	148	149A	150	172	173A	174																
	.750	151	152A	153	175	176A	177	208	209A	210	241	242A	243										
	.875	154	155A	156	178	179A	180	211	212A	213	244	245A	246										
	1.000	157	158A	159	181	182A	183	214	215A	216	247	248A	249	274	275A	276							
	1.250	160	161A	162	184	185A	186	217	218A	219	250	251A	252	277	278A	279	301	302A	303				
	1.500	163	164A	165	187	188A	189	220	221A	222	253	254A	255	280	281A	282	304	305A	306				
	1.750	166	167A	168	190	191A	192	223	224A	225	256	257A	258	283	284A	285	307	308A	309				
	2.000	169	170A	171	193	194A	195	226	227A	228	259	260A	261	286	287A	288	310	311A	312				
	2.250				196	197A	198	229	230A	231	262	263A	264	289	290A	291	313	314A	315				
	2.500				199	200A	201	232	233A	234	265	266A	267	292	293A	294	316	317A	318				
	2.750				202	203A	204	235	236A	237	268	269A	270	295	296A	297	319	320A	321				
	3.000				205	206A	207	238	239A	240	271	272A	273	298	299A	300	322	323A	324				
																	325	326A	327				

DASH NUMBERS FOR ALLOY STEEL CONTAINING THE LETTER "A" INDICATE ULTIMATE TENSILE STRENGTH 125,000 TO 145,000 psi. DASH NUMBERS FOR ALLOY STEEL WITHOUT THE LETTER "A" INDICATE MINIMUM ULTIMATE TENSILE STRENGTH 106,000 psi AND SHALL NOT BE USED FOR HIGH DESIGN.

① ENTIRE STANDARD REVISED

ARMY-AR Other: Car	INTERNATIONAL INTEREST	TITLE PIN, TAPERED, PLAIN	MILITARY STANDARD MS24692
NAVY-OS AIR FORCE-99			
PROCUREMENT SPECIFICATION MIL-P-16610	SUPERSEDES AN385, BFCX1, BFCX2, BFCX2.1 AND IN PART BFCX2.2	PAGE 1 OF 6	

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ARMY-AT, ME
NAVY-AS, MC, SH

REVIEWER ACTIVITIES:
ARMY-AV
DLA-IS

AMSC N/A

DD FORM 672-1 (COORDINATED)

5315-0422

APPROVED 29 JUL 60
REVISED ① 28 SEP 87

FED SUP CLASS
5315

TABLE I. DASH NUMBERS AND DIMENSIONS - CONTINUED

SIZE NUMBER	6			7			8			9			10		
DIA NOM	.3410			.4090			.4920			.5910			.7060		
LAUGE MAX	.3423			.4103			.4933			.5923			.7073		
END MIN	.3403			.4083			.4913			.5903			.7053		
R RADII	.341			.409			.492			.591			.706		
L LENGTH	DASH NUMBER			DASH NUMBER			DASH NUMBER			DASH NUMBER			DASH NUMBER		
	CAR STL	ALY STL	CHS	CAR STL	ALY STL	CHS	CAR STL	ALY STL	CHS	CAR STL	ALY STL	CHS	CAR STL	ALY STL	CHS
1.250	328	329A	330												
1.500	331	332A	333												
1.750	334	335A	336												
2.000	337	338A	339	364	365A	366	391	392A	393						
2.250	340	341A	342	367	368A	369	394	395A	396						
2.500	343	344A	345	370	371A	372	397	398A	399						
2.750	346	347A	348	373	374A	375	400	401A	402	430	431A	432			
3.000	349	350A	351	376	377A	378	403	404A	405	433	434A	435			
3.250	352	353A	354	379	380A	381	406	407A	408	436	437A	438			
3.500	355	356A	357	382	383A	384	409	410A	411	439	440A	441	469	470A	471
3.750	358	359A	360	385	386A	387	412	413A	414	442	443A	444	472	473A	474
4.000	361	362A	363	388	389A	390	415	416A	417	445	446A	447	475	476A	477
4.250							418	419A	420	448	449A	450	478	479A	480
4.500							421	422A	423	451	452A	453	481	482A	483
4.750							424	425A	426	454	455A	456	484	485A	486
5.000							427	428A	429	457	458A	459	487	488A	489
5.250										460	461A	462	490	491A	492
5.500										463	464A	465	493	494A	495
5.750										466	467A	468	496	497A	498
6.000													499	500A	501

1/ DASH NUMBERS FOR ALLOY STEEL CONTAINING THE LETTER "A" INDICATE ULTIMATE TENSILE STRENGTH 125,000 TO 145,000 psi. DASH NUMBERS FOR ALLOY STEEL WITHOUT THE LETTER "A" INDICATE MS24692B MINIMUM ULTIMATE TENSILE STRENGTH 106,000 psi AND SHALL NOT BE USED FOR REM DESIGN.

REQUIREMENTS:

1. MATERIAL:

- A - CARBON STEEL PINS SHALL BE MANUFACTURED IN ACCORDANCE WITH ASTM A108 AND SHALL HAVE A MINIMUM ULTIMATE TENSILE STRENGTH OF 55,000 psi.
- B - ALLOY STEEL PINS SHALL BE MANUFACTURED IN ACCORDANCE WITH ASTM A331 AND SHALL HAVE AN ULTIMATE TENSILE STRENGTH OF 125,000 TO 145,000 psi.
- C - CORROSION RESISTANT STEEL PINS SHALL BE MANUFACTURED IN ACCORDANCE WITH ASTM A582 AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 70,000 psi.

2. PROTECTIVE FINISH:

CARBON AND ALLOY STEEL PINS: WHEN SPECIFIED, CADMIUM PLATE IN ACCORDANCE WITH QQ-P-416, TYPE II, CLASS 2 OR MIL-C-81562, TYPE II, CLASS 2.

CORROSION RESISTANT STEEL PINS: CLEANED, DEOILED AND PASSIVATED IN ACCORDANCE WITH ASTM A380.

3. DRILLED HOLES: "E" DIAMETER SHALL BE .024 ± .005 FOR SIZES 7/0 THROUGH 4/0 AND .046 ± .005 FOR SIZES 3/0 THROUGH 6. SIZES 7 THROUGH 10 SHALL NOT BE DRILLED. CORROSION RESISTANT STEEL PINS SHALL NOT BE DRILLED.

4. PART NUMBER: THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER, FOLLOWED BY A DASH NUMBER TAKEN FROM TABLE I AND A LETTER DESIGNATION FOR DRILLED PINS, CADMIUM PLATED PINS OR DRILLED AND CADMIUM PLATED PINS.

EXAMPLE: MS24692-1

— DASH NUMBER
— BASIC MS NUMBER

MS24692-1 INDICATES: PIN, TAPERED, PLAIN; SIZE NUMBER 7/0; DIAMETER .0625; LENGTH .375; CARBON STEEL.

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REVIEWER ACTIVITIES:
ARMY - AV
DLA - IS

DESIGN ACTIVITIES:
ARMY - AT
NAVY - AS, MC, SH

P. A. ARMY-AR Other Code NAVY-OS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE PIN, TAPERED, PLAIN	MILITARY STANDARD MS24692
PROCUREMENT SPECIFICATION MIL-P-15610	SUPERSEDES: AN385, BFCX1, BFCX2, BFCX2 I AND IN PART BFCX2.2	PAGE 2 OF 6	

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

5315-0422

4, 5 AND 6

APPROVED 29 JUL 60 REVISED ① FOR CHANGES SEE PAGES

OTHER ACTIVITIES
ARMY - AT
NAVY - AS, MC, SH

REVIEWER ACTIVITIES
ARMY - AV
DLA - IS

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5315

EXAMPLE: MS24692-1D

DRILLED
DASH NUMBER
BASIC MS NUMBER

MS24692-1D INDICATES: PIN, TAPERED, PLAIN; SIZE NUMBER 7/0; DIAMETER .0625;
LENGTH .375; CARBON STEEL, DRILLED.

EXAMPLE: MS24692-1P

CADMIUM PLATED
DASH NUMBER
BASIC MS NUMBER

MS24692-1P INDICATES: PIN, TAPERED, PLAIN; SIZE NUMBER 7/0; DIAMETER .0625;
LENGTH .375; CARBON STEEL, CADMIUM PLATED.

EXAMPLE: MS24692-1DP

CADMIUM PLATED
DRILLED
DASH NUMBER
BASIC MS NUMBER

MS24692-1DP INDICATES: PIN, TAPERED, PLAIN; SIZE NUMBER 7/0; DIAMETER .0625;
LENGTH .375; CARBON STEEL, DRILLED, CADMIUM PLATED.

EXAMPLE: MS24692-2ADP

CADMIUM PLATED
DRILLED
DASH NUMBER
BASIC MS NUMBER

MS24692-2ADP INDICATES: PIN, TAPERED, PLAIN; SIZE NUMBER 7/0; DIAMETER .0625;
LENGTH .375, ALLOY STEEL, DRILLED, CADMIUM PLATED MINIMUM
ULTIMATE TENSILE STRENGTH 125,000 TO 145,000 psi.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES. TOLERANCES $\pm .010$ UNLESS OTHERWISE SPECIFIED.
2. TO OBTAIN THE DIAMETER OF THE SMALL END, MULTIPLY THE LENGTH BY .02083 AND SUBTRACT THE PRODUCT FROM THE LARGE END NOMINAL DIAMETER.
3. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
4. REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.

P.A. ARMY - AR Other Code NAVY - OS AIR FORCE - 99	INTERNATIONAL INTEREST	TITLE PIN, TAPERED, PLAIN	MILITARY STANDARD MS24692
PROCUREMENT SPECIFICATION MIL - P - 16610	SUPERSEDES: AN385, BFCX1, BFCX2, BFCX2.1 AND IN PART BFCX2.2		PAGE 3 OF 6

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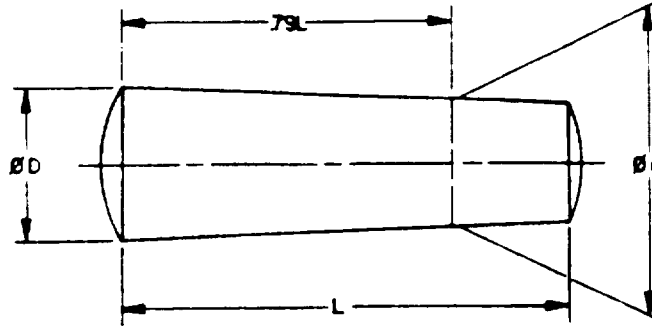
PDS SPP CLASS
5345

TABLE 11-A

SHEAR LOAD "P" IN POUNDS - CARBON STEEL 1/2, 2/3, 3/4																	
L	7/0	6/0	5/0	4/0	3/0	2/0	0	1	2	3	4	5	6	7	8	9	10
.375	49	79	120	165	210	275	340	410									
.500	45	75	115	155	205	265	330	395	510	670							
.625	42	71	110	150	205	265	330	395	510	670							
.750	38	66	105	145	195	255	320	385	500	650							
.875	35	62	98	140	190	250	310	375	490	640	850	1160					
1.000	32	59	93	130	185	240	305	375	490	640	850	1160					
1.250	27	51	83	120	170	225	285	355	460	610	820	1130	1610				
1.500	22	43	74	110	155	210	270	340	440	590	790	1090	1560				
1.750						195	250	320	420	560	760	1060	1520	2210	3300		
2.000					145		235	300	400	540	740	1020	1480				
2.250								285	380	520	710	990	1460	2170	3240		
2.500								265	360	490	680	960	1440	2120	3180		
2.750								250	340	470	650	930	1370	2070	3130	6670	
3.000								235	320	450	630	900	1330	2020	3070	6600	
3.250													1290	1980	3010	6530	
3.500													1260	1930	2950	6460	6590
3.750													1220	1890	2900	6390	6510
4.000													1180	1840	2840	6320	6420
4.250															2790	6250	6340
4.500															2730	6190	6260
4.750															2680	6120	6180
5.000															2630	6050	6100
5.250																5990	6020
5.500																5930	5940
5.750																5860	5860
6.000																5800	5780

TABLE 11-B

SHEAR LOAD "P" IN POUNDS - ALLOY STEEL 1/2, 2/3, 3/4																	
L	7/0	6/0	5/0	4/0	3/0	2/0	0	1	2	3	4	5	6	7	8	9	10
.375	115	190	285	390	500	650	800	960									
.500	110	180	270	375	500	625	785	940	1200	1580							
.625	100	165	255	355	485	605	760	920	1170	1540							
.750	90	160	245	345	470	605	760	920	1170	1540							
.875	85	150	230	330	450	590	735	895	1140	1520	2020	2640					
1.000	80	135	220	315	430	570	725	895	1140	1520	2020	2640					
1.250	65	120	195	285	405	535	675	850	1100	1460	1950	2750	3810				
1.500	50	105	180	260	370	500	640	810	1040	1400	1890	2670	3710				
1.750					340	460	595	765	990	1340	1820	2600	3620	5250	7830		
2.000						560	715	950	1280	1750	2510						
2.250							680	900	1230	1690	2420	3430	5130	7680			
2.500							630	850	1170	1620	2350	3330	5040	7560			
2.750							600	805	1120	1560	2280	3230	4910	7410	11100		
3.000							560	760	1070	1500	2190	3160	4800	7290	10900		
3.250												3080	4700	7140	10740		
3.500												2980	4560	7010	10600	15640	
3.750												2890	4470	6880	10420	15440	
4.000												2810	4380	6750	10250	15270	
4.250														6620	10100	15050	
4.500														6490	9940	14850	
4.750														6360	9780	14670	
5.000														6240	9620	14470	
5.250															9470	14280	
5.500															9340	14100	
5.750															9160	13900	
6.000																13720	

USER ACTIVITIES:
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NAVY - AS, MC, SH

REVIEWER ACTIVITIES:
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ARMY - AR Other Cost NAVY - OS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE PIN, TAPERED, PLAIN	MILITARY STANDARD MS24692
PROCUREMENT SPECIFICATION MIL- P-16610	SUPERSEDES AN385, BFCX1, BFCX2, BFCX2.1 AND IN PART BFCX2.2	PAGE 4 OF 6	

FED. SPEC. CLASS
5315

TABLE II-C

SHEAR LOAD "P" IN POUNDS - CORROSION RESISTANT STEEL 1/2, 3/4, 1

L	7/0	6/0	5/0	4/0	3/0	2/0	0	1	2	3	4	5	6	7	8	9	10
.375	70	115	175	240	305	395	490										
.500	65	110	165	230	305	395	490										
.625	60	100	155	220	295	385	480	590									
.750	56	96	150	210	285	375	470	580	780	970							
.875	51	90	140	200	275	360	450	560	720	950							
1.000	47	84	135	190	265	350	440	550	700	930	1240	1680					
1.250	39	73	120	175	245	325	410	520	670	890	1190	1630	2330				
1.500	31	63	105	160	225	305	390	490	640	850	1150	1580	2270				
1.750					210	285	365	460	610	820	1110	1530	2210				
2.000							340	440	580	780	1070	1490	2150	3210	4780		
2.250								410	550	750	1030	1440	2180	3140	4700		
2.500								385	520	720	990	1390	2040	3070	4620		
2.750								360	490	690	950	1350	1980	3000	4530	6770	
3.000								340	470	650	910	1300	1930	2930	4450	6660	
3.250													1870	2870	4370	6560	
3.500													1820	2800	4280	6460	9560
3.750													1770	2740	4200	6360	9430
4.000													1720	2670	4120	6270	9310
4.250															4040	6170	9190
4.500															3970	6070	9080
4.750															3890	5970	8960
5.000															3810	5880	8840
5.250															-	5780	8720
5.500																5690	8610
5.750																5600	8490
6.000																	8380

1/ THESE TABLES ARE BASED ON MAXIMUM ALLOWABLE SHEAR STRESSES OF 20,000 psi FOR CARBON STEEL, 47,500 psi FOR ALLOY STEEL AND 29,000 psi FOR CORROSION RESISTANT STEEL. EACH IS ASSUMED TO OCCUR AT "d" DIAMETER. (SEE SHEET 4)

2/ THESE VALUES ARE BASED ON THE FOLLOWING FORMULA:

$$\text{SHEAR LOAD: } P = \frac{\pi}{4} d^2 \times S \quad \text{EXAMPLE: } .7854d^2 \times 20,000$$

3/ FOR DESIGN INFORMATION ONLY.

TABLE III.

RECOMMENDED PIN SIZE BY SHAFT DIAMETER FOR AVERAGE CONDITIONS

SIZE NUMBER	7/0	6/0	5/0	4/0	3/0	2/0	0	1	2	3	4	5	6	7	8	9	10
DIAMETER OF SHAFT	.188	.219	.250	.312	.375	.438	.500	.562	.625	.750	.812	.875	1.000	1.250	1.500	2.000	2.500

OTHER ACTIVITIES
ARMY - AT, ME
NAVY - AS, MC, SH

REVIEWED ACTIVITIES
ARMY - AV
DLA - IS

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P. A. ARMY - AR Other Code NAVY - OS AIR FORCE - 99	INTERNATIONAL INTEREST	TITLE PIN, TAPERED, PLAIN	MILITARY STANDARD MS24692
PROCUREMENT SPECIFICATION MIL - P-16610	SUPERSEDES AN385, BFCX1, BFCX2, BFCX2.1 AND IN PART BFCX2.2	PAGE 5 OF 6	

DD FORM 672-1 (COORDINATED)

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5315

INTERCHANGEABILITY

THE PINS COVERED BY DASH NUMBERS GIVEN IN AN385 ARE CANCELED AFTER 30 AUGUST 1973 AND SUPERSEDED BY PINS COVERED BY DASH NUMBERS GIVEN IN MS24692. THE CANCELED PINS SHOULD BE USED UNTIL EXISTING STOCKS ARE DEPLETED. USE ONLY THE SUPERSEDING PINS OF MS24692 FOR NEW DESIGN AND ENGINEERING. REPLACEMENT SHALL BE IN ACCORDANCE WITH THIS TABLE AND USING THE FOLLOWING CODING:

- A. FOR AN385 DRILLED PIN WITH "H" BEFORE THE FIRST DASH NUMBER. EXAMPLE: AN385H70-3 SUPERSEDED BY MS24692-1D AND AN385A70-3 SUPERSEDED BY MS24692-2AD.
- B. FOR AN385 CADMIUM PLATED PIN WITH "P" BEFORE THE SECOND DASH NUMBER. EXAMPLE: AN385-70P3 SUPERSEDED BY MS24692-1P AND AN385A70P3 SUPERSEDED BY MS24692-2AP.
- C. FURTHER EXAMPLES: AN385H70P3 SUPERSEDED BY MS24692-1DP AND AN385A70P3 SUPERSEDED BY MS24692-2AP.
- D. SAME AS $\frac{1}{2}$.

TABLE IV.

DASH NUMBER		DASH NUMBER		DASH NUMBER		DASH NUMBER		DASH NUMBER		DASH NUMBER	
CANC AN385	SUPSD BY MS24692D	CANC AN385	SUPSD BY MS24692D	CANC AN385	SUPSD BY MS24692D	CANC AN385	SUPSD BY MS24692D	CANC AN385	SUPSD BY MS24692D	CANC AN385	SUPSD BY MS24692D
70-3	1	50-4	52	30-6	103	10-10	160	2-14	223	4-16	286
A70-3	2A	A50-4	53A	A30-6	104A	A10-10	161A	A2-14	224A	A4-16	287A
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P. A. ARMY - AR NAVY - OS AIR FORCE - 99		INTERNATIONAL INTEREST	TITLE PIN, TAPERED, PLAIN	MILITARY STANDARD MS24692
PROCUREMENT SPECIFICATION MIL - P - 16810		SUPERSEDES AN385, BFCX1, BFCX2, BFCX2.1 AND IN PART BFCX2.2		PAGE 6 OF 6