

User activities:

Review activities:

Army - AV, VI  
Navy - AS  
Air Force - 11, 71

This military standard has been approved by the Department of Defense and is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

FED. SUP CLASS 1650																																																																																						
<p>MPGR PART NO.</p> <p>MPGR NAME OR TRADE MARK</p> <p>MS NO.</p> <p>DEVELOPMENT OF HEX</p> <p>IDENTIFICATION ON HEX OR ON TURNED SURFACE AS SHOWN</p> <p>THREAD T ENDS IN ACCORDANCE WITH MS33514, STYLE E, EXCEPT THAT THE HOLE DIAMETER MAY BE SMALLER THAN THAT SPECIFIED ON MS33514.</p>																																																																																						
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<p>MATERIAL: SEE PROCUREMENT SPECIFICATION.</p> <p>(b) BASED ON FLOW AT 0°F.</p> <p>BREAK ALL SHARP EDGES AND REMOVE ALL BURRS AND SLIVERS.</p> <p>DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS ±.015.</p> <p>(a) CERTAIN PROVISIONS (THREAD T AND HEX NOMINAL ACROSS FLAT DIMENSION B) OF THIS STANDARD ARE THE SUBJECT OF INTERNATIONAL STANDARDIZATION AGREEMENT, ABC AIR STD 17/15. WHEN REVISION OR CANCELLATION OF THIS STANDARD IS PROPOSED, THE DEPARTMENTAL CUSTODIANS WILL INFORM THEIR RESPECTIVE DEPARTMENTAL STANDARDIZATION OFFICE (DepSO) SO THAT APPROPRIATE ACTION MAY BE TAKEN RESPECTING THE INTERNATIONAL STANDARDIZATION CONCERNED.</p>																																																																																						
<p>FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.</p>																																																																																						
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