

Review activities: ARMY-ME, AV
NAVY-AS
DSC-CS

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<p>FITTING END IN ACCORDANCE WITH MS24386, STYLE E, FOR TUBE SIZE SPECIFIED.</p>		<p>FED. SUP CLASS 4730</p>
<p>(F) DENOTES CHANGES</p>		
<p>P.A. AIR FORCE-99 (F) Other Case AIR FORCE-99</p>	<p>TITLE TEE, TUBE, INTERNAL THREAD ON RUN, PRECISION TYPE</p>	<p>MILITARY STANDARD MS 24389</p>
<p>PROCUREMENT SPECIFICATION MIL-F-5509</p>	<p>SUPERSEDES: -AN784 (F)</p>	<p>SHEET 1 OF 2</p>

DD FORM 672-1 Limited
1 SEP 67 Coordination

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

4730-F270

APPROVED 14 FEB 67 REVISED A 6 MAR 58 B 30 DEC 59 C 10 FEB 67 D 16 JUN 78 E 22 MAR 79 F 16 APR 82

FED. SUP CLASS
4730

DASH NO.	TUBING OD	THREAD T (REF)	J +3/64 -0	K +3/64 -0	Q +3/64 -0	R +3/64 -0	U RAD	V	W MIN	X MIN	Y +3/64 -0	Z DIA
2	1/8	5/16-24UNJF-3A	23/32	5/8	29/32	1-15/32	1/16	1/2	15/32	5/16	29/32	9/16
3	3/16	3/8-24UNJF-3A	13/16	11/16	31/32	1-1/2	3/32	9/16	1/2		31/32	5/8
4	1/4	7/16-20UNJF-3A	29/32	3/4	1-3/16	1-3/4		3/4	13/16	7/16	1-3/16	3/4
5	5/16	1/2-20UNJF-3A	15/16									3/4
6	3/8	9/16-18UNJF-3A	1-1/32	13/16	1-1/4	2	1/8	7/8	25/32		1-9/32	7/8
8	1/2	3/4-16UNJF-3A	1-1/4	1	1-7/16	2-5/32		1-1/16	29/32	1/2	1-15/32	1-1/16
10	5/8	7/8-14UNJF-3A	1-15/32	1-5/32	1-5/8	2-3/8					1-3/4	1-3/16
12	3/4	1-1/16-12UNJ-3A	1-3/4	1-11/32	1-13/16	2-5/8		1-5/16	1-3/32	5/8	1-7/8	1-7/16
16	1	1-5/16-12UNJ-3A	2-1/16	1-17/32	2-1/16	2-27/32		1-5/8	1-5/16	3/4	2-3/32	1-11/16
20	1-1/4	1-5/8-12UNJ-3A	2-5/16	1-23/32	2-1/4	3-1/32		1-7/8	1-1/2	7/8	2-1/4	2

User activities:

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P.A. AIR FORCE-99 Other Cast AIR FORCE-99	TITLE TEE, TUBE, INTERNAL THREAD ON RUN, PRECISION TYPE	MILITARY STANDARD
PROCUREMENT SPECIFICATION ML-F-5509	SUPERSEDES: AN704 (F)	MS24389
		SHEET 2 OF 2

DD FORM 672-1 Limited
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APPROVED 14 FEB 67 REVISED (F) FOR CHANGES SEE PAGES 1 & 2. 16 April 1982