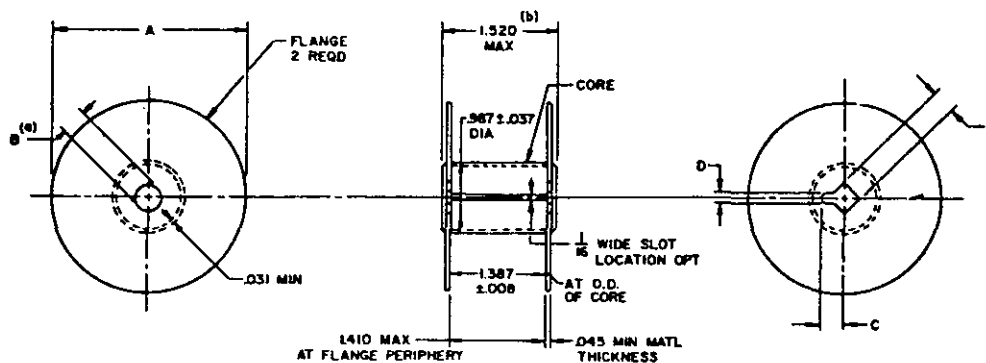


FED. SUP CLAS
6760

MS PART NO.	CAPACITY FT	A DIA ± .032	B DIA ± .004	C DIA ± .010	D DIA ± .005
MS 24320 -1	50	2.632	.320	.310	.125
MS 24320 -2	100	3.632	.320	.310	.125

- (a) Optional Type of construction: Square holes in both flanges
- (b) Maximum outside dimension regardless of manner in which flanges are secured to core.

- MATERIAL:** Aluminum alloy sheet, specification QQ-A-250/2, minimum tensile strength 27000 PSI. Optional - Commercial grade 3003.
- FINISH:** Black anodic treatment, specification MIL-A-8625, Type I, on aluminum alloy parts.
- Remove all burrs and sharp edges.
- Dimensions in inches. Unless otherwise specified, tolerances on fractions $\pm 1/64$, decimals $\pm .005$.
- Concentricity of .987 core diameter and flange diameter "A" to be within .015 centerline of .320 x .320 hole.

- (B) Reinstates the cancelled standard.
- (B) Entire standard revised and redrawn.

(C) CANCELLED

This military standard is approved by the Missile Command, Department of the Army and is mandatory for use by that activity. All other military activities are required to employ this standard where suitable.

APPROVED 16 MAY '56 REVISED (A) 13 NOV 1968 (B) 8 APRIL 1970 (C) 12 APRIL 1982

P.A. ARMY - MI Other Cust	TITLE SPOOL - PHOTOGRAPHIC FILM, STANDARD 35MM	MILITARY STANDARD
PROUREMENT SPECIFICATION NONE	SUPERSEDES USAP 53817773	MS 24320 (MI)
		SHEET 1 OF 1

DD FORM 672-1 (Limited coordination)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

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