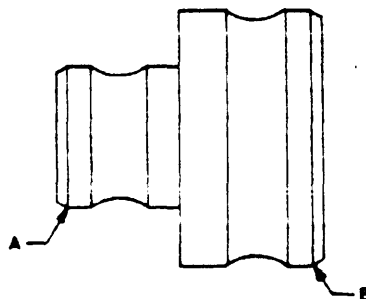


FED. SUP CLASS
4730DETAIL DIMENSIONS OF
ENDS A and B SHOWN ON
MS27019.

DASH NUMBER	CLASS NUMBER			MINIMAL END SIZE	
	CLASS 1	CLASS 2	CLASS 3	A	B
- 1	X				
- 2		X		1-1/2	1-1/2
-23			X		
- 3	X				
- 4		X		1-1/2	2
-24			X		
- 5	X				
- 6		X		1-1/2	3
-25			X		
- 7	X				
- 8		X		1-1/2	4
-26			X		
- 9	X				
-10		X		2	2
-27			X		
-11	X				
-12		X		2	3
-28			X		
-13	X				
-14		X		2	4
-29			X		
-15	X				
-16		X		3	3
-30			X		
-17	X				
-18		X		3	4
-19			X		
-20	X				
-21		X		4	4
-22	X				
-23		X		6	6
-31			X		

(D) DEMOTES CHANGES

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P.A. ARMY-ME Other Curt NAVY-YD A.F.-99	INTERNATIONAL INTEREST STANAG NO. 2761 QSTAG 240	TITLE ADAPTER MALE BY MALE QUICK DISCONNECT, CAM-LOCKING TYPE, TYPE XXX	MILITARY STANDARD MS 39352
PROCUREMENT SPECIFICATIONS MIL-C-27487		SUPERSEDES:	SHEET 1 OF 2

DD FORM 672
SEP 52

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

4730 - 0686

AMSC N/A

APPROVED 6 DECEMBER 1972 REVISED (A) 19 AUGUST 1974 (B) 4 JUNE 1976 (C) 16 JULY 1980 (D) 15 MAY 1989

NOTES:

1. MATERIAL
 - CLASS 1, ALUMINUM - ALLOY 356. TEMPER T6 OR ALLOY 712.0, TEMPER T5, OF QQ-A-601.
 - CLASS 2, BRASS - COPPER ALLOY NO. C83600, C84400, OR C92200 OF QQ-C-390 OR BRASS, COPPER ALLOY 377 OF QQ-B-626.
 - CLASS 3, ALUMINUM BRONZE - MIL-B-24080.
2. FINISH
 - CLASS 1, ALUMINUM - MIL-A-8625, ANODIC COATING, TYPE II, CLASS 1, THICKNESS NOT LESS THAN 0.0004 IN.
 - CLASS 2, BRONZE OR BRASS - BODY AND CAM ARMS, PLAIN.
 - CLASS 3, ALUMINUM BRONZE
3. BURRS AND ALL FOREIGN MATERIAL SHALL BE REMOVED.
4. HYDROSTATIC TEST PRESSURE - 300 P.S.I.
5. WORKING PRESSURE - 150 P.S.I.
6. DIMENSIONS - UNLESS OTHERWISE STATED, ALL DIMENSIONS ARE IN INCHES.
7. PART NUMBER - THE MS PART NUMBER CONSISTS OF THE MS SHEET NUMBER PLUS THE DASH NUMBER.
EXAMPLE: MS39352-25.
- ⑧ 8. REFERENCED GOVERNMENT DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATION AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.
9. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER ACQUISITION DOCUMENTS REFERENCED HEREIN.
- ⑩ 10. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.

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⑧ DENOTES CHANGES

P. A. ARMY-ME Other Cust NAVY-YD AF-99	INTERNATIONAL INTEREST STANAG NO. 2761 OSTAG 240	TITLE ADAPTER MALE BY MALE QUICK DISCONNECT, CAM-LOCKING TYPE, TYPE XXXI .	MILITARY STANDARD MS 39352
Procurement Specifications MIL-C-27487		SUPERSEDES:	SHEET 2 OF 2