

USER SYMBOL:

REVIEWER SYMBOL:

NAVY - AS
ARMY - AV

Technical data information is current as of the date of this document.
For future coordination of changes to this document, draft information
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This military standard is mandatory for use by all Departments
& Agencies of the Department of Defense. Selection for all new
engineering and design applications and for repetitive use shall
be made from this document.

FED. SUP CLASS 1680																			
<p>SECTION A-A</p> <p>-4 ASSEMBLY</p>																			
<table border="1"> <thead> <tr> <th>DASH NO.</th> <th>PART</th> <th>SUPERSEDED PART NO.</th> </tr> </thead> <tbody> <tr> <td>-1</td> <td>DISC</td> <td>ACEL 700-1</td> </tr> <tr> <td>-2</td> <td>GASKET</td> <td>ACEL 700-3</td> </tr> <tr> <td>-3</td> <td>COVER</td> <td>ACEL 700-4</td> </tr> <tr> <td>-4</td> <td>ASSEMBLY</td> <td>ACEL 700-11</td> </tr> <tr> <td>-5</td> <td>FLAPPER</td> <td>_____</td> </tr> </tbody> </table>		DASH NO.	PART	SUPERSEDED PART NO.	-1	DISC	ACEL 700-1	-2	GASKET	ACEL 700-3	-3	COVER	ACEL 700-4	-4	ASSEMBLY	ACEL 700-11	-5	FLAPPER	_____
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<p>NOTES:</p> <ol style="list-style-type: none"> MATERIAL: (a) DISC; CYCOLAC, COLOR, NATURAL, COMMERCIAL. (b) COVER; CELLULOSE ACETATE BUTYRATE 201A-17107-M (CLEAR), MINNESOTA PLASTICS CORP., ST. PAUL, MINN., OR EQUIVALENT. (c) GASKET; SILICONE RUBBER, ZZ-R-785, CL. 1B, GR. 40. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS $\pm .010$, ANGLES $\pm 1/2^\circ$. THE EDGE MUST NOT BE SHARP ENOUGH TO CUT RUBBER FLAPPER UNDER MODERATELY STRONG THUMB PRESSURE. INTERCHANGEABILITY RELATIONSHIP: ITEMS IDENTIFIED BY THE MS22056 DASH NUMBERS ARE FUNCTIONALLY AND DIMENSIONALLY INTERCHANGEABLE WITH ITEMS IDENTIFIED BY THE SUPERSEDED ACEL 700 DASH NUMBERS. FLAPPER SHOWN FOR INFORMATION PURPOSES ONLY -- DESIGN AND MATERIAL COMPOSITION SHALL BE SUCH TO MEET THE PERFORMANCE REQUIREMENTS OF THE PROCUREMENT SPECIFICATION. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH USASI Y14.5-1966. <p>FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.</p> <p>(B) ENTIRE STANDARD REVISED AND REDRAWN</p>																			
<p>P.A. NAVY - AS Other Code ARMY - AV</p>	<p>TITLE VALVE, CHECK, OXYGEN MASK, INLET</p>																		
<p>PROCUREMENT SPECIFICATION MIL-V-27701</p>																			
<p>SUPERSEDES ACEL 700</p>																			
<p>MILITARY STANDARD MS22056</p>																			
<p>SHEET 1 OF 2</p>																			

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

CLASS. & CONTROL

APPROVED 1 APR 64
REVISED (A) 26 March 1969
(B) 19 May 1970

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