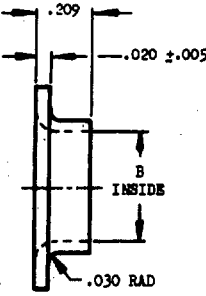
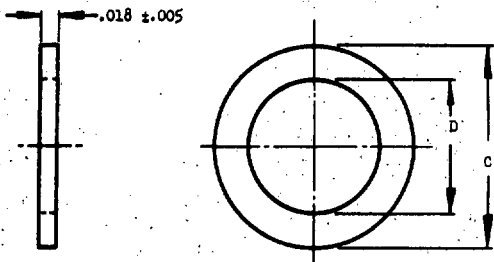


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FED. SUP CLASS 1670									
 <p style="text-align: center;"><b>GROMMET</b></p>				 <p style="text-align: center;"><b>WASHER</b></p>					
ASSEMBLY DASH NO.				DETAILED DASH NO.					
CHROME PLATE		BLACK OXIDE		GROMMET		WASHER			
CHROME PLATE		BLACK OXIDE		CHROME PLATE		BLACK OXIDE		CHROME PLATE	
C1		E1		GC1		GB1		WC1	
C2		E2		GC2		GB2		WC2	

DASH NO.	A	B	C	D
1	.970	.600	.970	.670
2	.843	.477	.843	.541

**(A) MATERIAL:** HIGH BRASS, QQ-B-613, COMPOSITION 2, HALF HARD. GROMMET AND WASHER TO BE MADE FROM .0201 AND .0179 INCH THICK STRIP, RESPECTIVELY.

**FINISH:** BRIGHT CHROMIUM PLATE, QQ-C-320, OR COMMERCIAL BLACK OXIDE, AS SPECIFIED. THICKNESS OF NICKEL AND CHROMIUM OR COPPER AND NICKEL AND CHROMIUM PLATE .0001 INCH MIN.

**FINISHED ARTICLES TO BE FREE OF BURRS OR RAGGED EDGES.**

**THE ASSEMBLY SHALL CONSIST OF ONE GROMMET AND ONE WASHER OF THE SAME FINISH.**

**DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS ±.010.**

**EXAMPLES OF PART NUMBERS:**

MS22048C1 = .970 CHROMIUM PLATED GROMMET ASSEMBLY.  
 MS22048WB1 = .970 BLACK OXIDE FINISH WASHER.  
 MS22048GC1 = .970 CHROMIUM PLATED GROMMET.

**THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN, REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.**

P.A. USAF - AFSC	TITLE	<b>MILITARY STANDARD</b>
Other Cust Navy - Wep	GROMMET AND WASHER, PARACHUTE PACK	<b>MS22048(ASG)</b>
PROCUREMENT SPECIFICATION NONE	SUPERSEDES: AN6560	SHEET 1 OF 1

DD FORM 1 SEP 57 672-1 (Limited coordination)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

This standard has been approved by the Bureau (Department of the Navy) and the Department of the Army, and is mandatory for use by that activity. All other military activities are required to employ this standard where suitable.