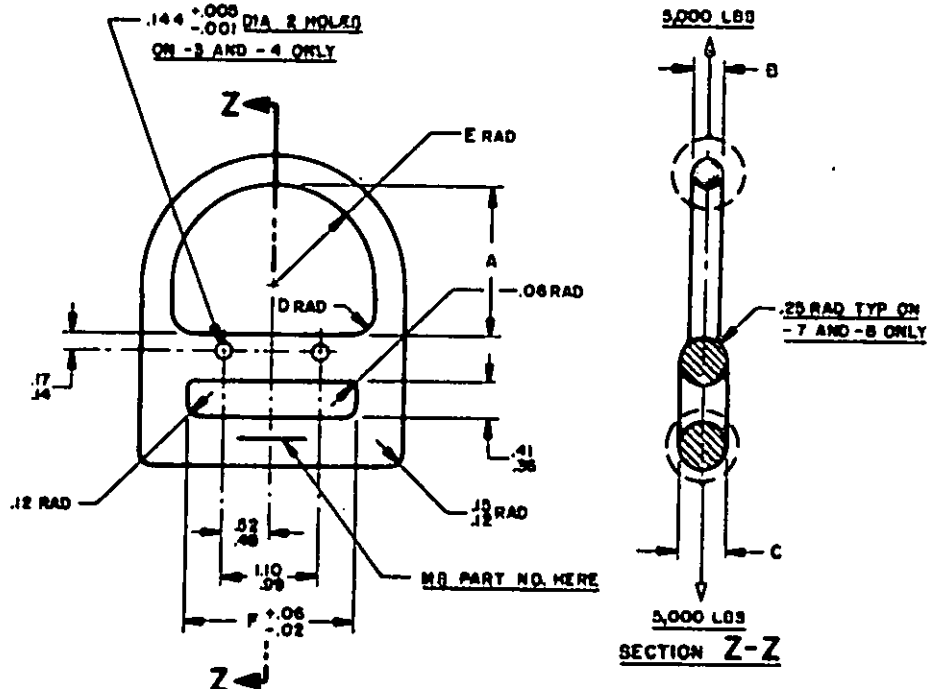


FED. SUP CLASS
1670

DASH NUMBERS								SUPERSEDED DRAWINGS
CADMIUM PLATE FINISH	PHOSPHATE COAT FINISH	A	B	C	D	E	F	
-1	-2	1.00	.31	.31	.06	.87	1.75	AN6304
-3	-4	1.00	.31	.31	.06	.87	1.75	AF43A26411
-5	-6	1.00	.25	.25	.06	.87	1.75	ARMY 4-1-136
-7	-8	1.56	.31	.50	.25	1.06	1.75	

NOTES:

MATERIAL: STEEL, MIL-S-5826 OR MIL-S-6049.

METHOD OF FORMING: HOT FORGE.

HEAT TREATMENT: 170,000 TO 180,000 LBS/SQ IN. TENSILE STRENGTH IN ACCORDANCE WITH MIL-H-6875.

SURFACE ROUGHNESS: UNLESS OTHERWISE SPECIFIED SURFACE ROUGHNESS SHALL BE $\sqrt{125}$ MAX. IN ACCORDANCE WITH AMS 846.1.

RINGS SHALL BE SUBJECTED TO SPECIFIED PROOF LOAD AS INDICATED BY ARROWS. LOAD SHALL BE EVENLY DISTRIBUTED ACROSS F.

FINISH: -1, -3, -5, -7, - CADMIUM PLATE, QQ-P-416, CLASS 1, TYPE 1.
-2, -4, -6, -8, - PHOSPHATE COAT, MIL-P-16732, TYPE 2 CLASS 40, FOLLOWED BY MIL-M-3680.DIMENSIONS IN INCHES: EXCEPT AS OTHERWISE SPECIFIED HEREIN, TOLERANCES, DECIMALS $\pm .03$.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

(C) ENTIRE STANDARD REVISED

P.A. USAF - 02	TITLE	MILITARY STANDARD	
Other Code	RING - PARACHUTE HARNESS "D"	MS22046	
Army - GL Navy - AS			
PROCUREMENT SPECIFICATION MIL-H-2195	SUPERSEDED SEE TABLE	SHEET	OF
		1	1

DD FORM 672-1 (Chord 1 not used)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

DATE

DRAWN BY _____

TYPED BY _____

CHECKED BY _____

NOTES TO PRINTERS: REDUCE BORDERS TO 4-37/32-9-3/4. PRINT LEFT BORDER LINE ONE INCH FROM LEFT EDGE OF 8-10-1/2 SHEET. PRINT BOTTOM BORDER LINE 3/8 INCH FROM BOTTOM EDGE OF 8-10-1/2 SHEET. SIGNATURE PAGE MAY TO BE INCLUDED ON 8-10-1/2 SHEET.

U.S. GOVERNMENT PRINTING OFFICE: 1964 O 10-1

APPROVED 12 MAY 61
REVISED A 16 SEPT 65 B 21 SEPT 66 C 26 AUG 74

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

For utilization:
USAF - 11
ARMY - AV