

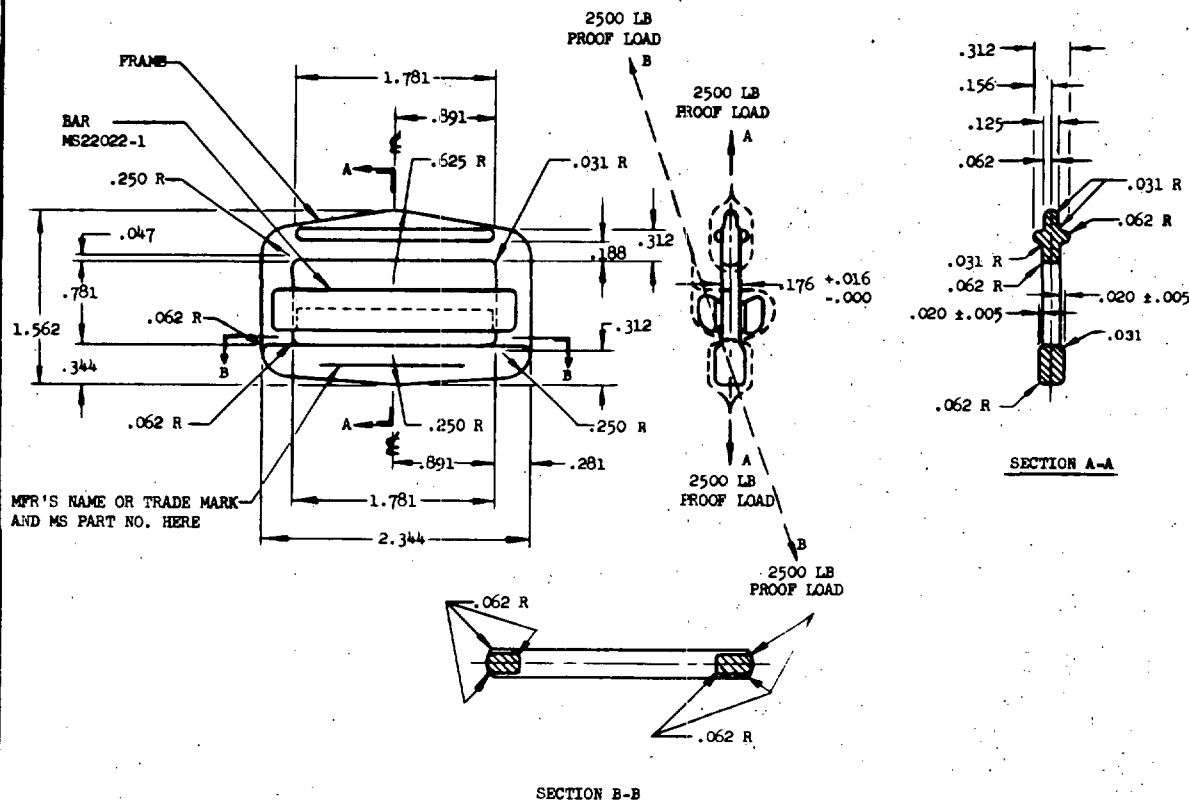
FED. SUP CLASS  
1670

NOTICE - REVIEW/USER INFORMATION IS CURRENT AS OF DATE OF THIS DOCUMENT. FOR FUTURE COORDINATION OF CHANGES TO THIS DOCUMENT, DRAFT CIRCULATION SHOULD BE BASED ON THE INFORMATION IN THE CURRENT FEDERAL SUPPLY CLASSIFICATION LISTING OF DOD STANDARDIZATION DOCUMENTS.

USERS  
NAVY  
AND CG

REVIEWER INTEREST:  
ARMY - GL AND NO  
NAVY - WP

This military standard is approved by the Department of Defense and is mandatory for use by all Departments & Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.



SECTION B-B

## REQUIREMENTS:

1. EACH PIECE SHALL BE PROOF LOADED AS SPECIFIED HEREON AS INDICATED BY ARROWS AND IN ADDITION THERETO, RANDOM SAMPLES OF NOT LESS THAN FIVE (5) PIECES FROM THE FIRST THOUSAND, AND ONE (1) PIECE FOR EACH ADDITIONAL THOUSAND OF EACH LOT, SHALL BE PROOF LOADED WITH WEBBING CONFORMING TO MIL-W-19011, REEVED AS FOR USE, AT 2500 LBS, WITHOUT DEFORMATION OF PIECE OR SLIPPAGE OF WEBBING.

## NOTES:

1. MATERIAL: FRAME: STEEL, PER MIL-S-5626 OR MIL-S-6049.
2. FINISH: CADMIUM PLATE, TYPE I, CLASS I, PER QQ-P-416.
3. HEAT TREATMENT: PER MIL-H-6875, ROCKWELL C38 TO C42, AFTER ASSEMBLY. DECARBURIZATION SHALL NOT EXCEED .010.
4. REMOVE ALL BURRS AND SHARP EDGES.
5. ADAPTERS SHALL BE SMOOTH AND FREE FROM FINS AND PITTS.
6. METHOD OF FORMING: FRAME, HOT FORGE.
7. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS  $\pm .016$ .

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

(C) ENTIRE STANDARD REVISED

P.A. Navy-WP Other Cust ARMY - GL USAF - 11	TITLE ADAPTER, PARACHUTE HARNESS, REVERSIBLE QUICK-FIT	MILITARY STANDARD <b>MS22019</b>
PROCUREMENT SPECIFICATION MIL-H-7195	SUPERSEDES: MS22019 (Wep) AND AF 56C6028	SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

W0254

APPROVED 23 MAY 1957 REVISED (C) 15 SEPT 1965