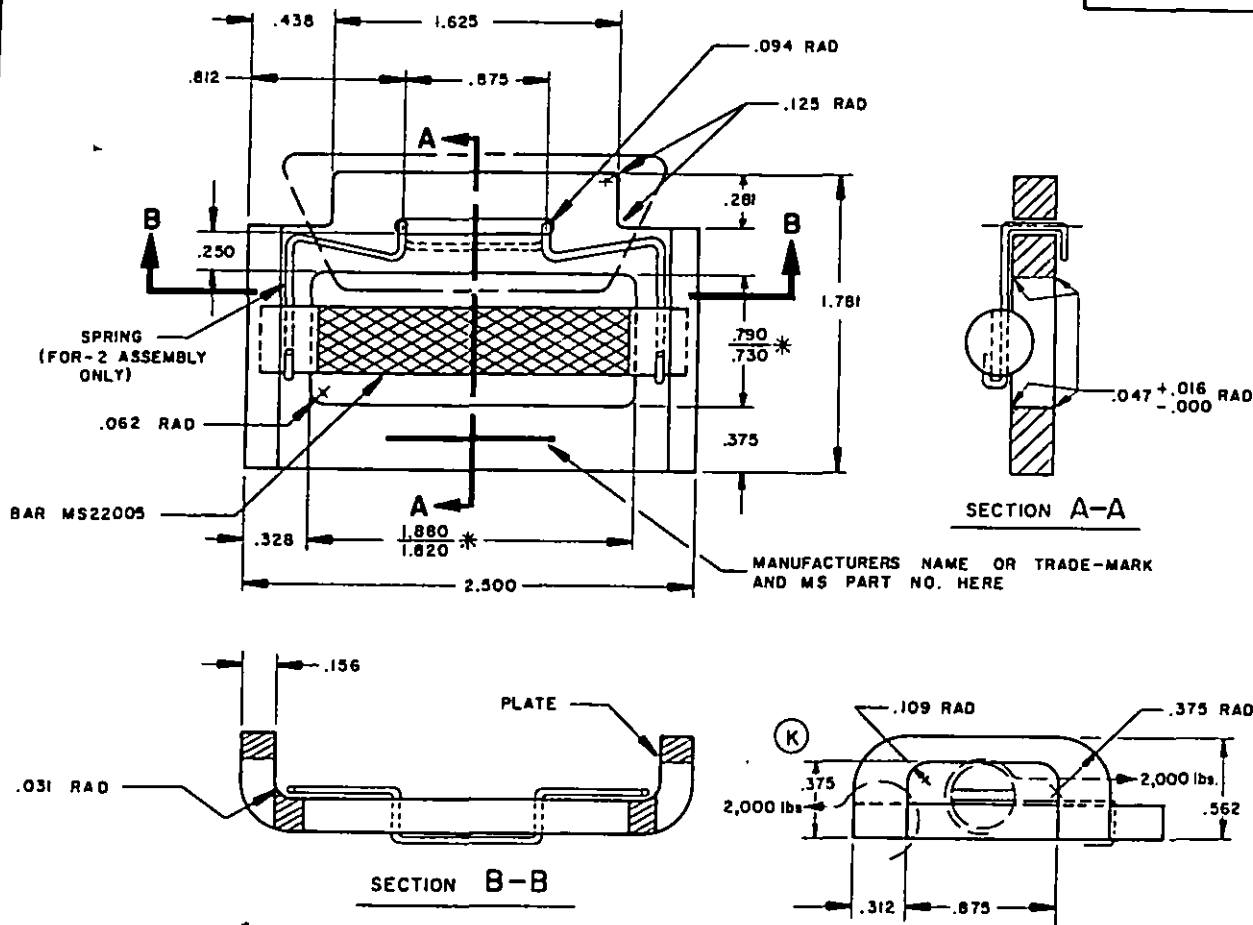


FED. SUP CLASS  
1670

MS ASSEMBLY PART NO.	TITLE	FINISH	BAR
MS22007-1	ADJUSTER ASSEMBLY (WITHOUT SPRING)	CADMIUM	MS22005-1
MS22007-2	ADJUSTER ASSEMBLY (WITH SPRING)	CADMIUM	MS22005-1
MS22007-3	ADJUSTER ASSEMBLY (WITHOUT SPRING)	ZINC	MS22005-3
MS22007-4	ADJUSTER ASSEMBLY (WITH SPRING)	ZINC	MS22005-3

1. MATERIAL: PLATE; STEEL, SPECIFICATION MIL-S-5626, OR MIL-S-6049, OR MIL-S-18729.  
SPRING: STEEL, MUSIC, WIRE, .045 DIA, PER ASTM A228.
2. HEAT TREAT: 170,000 TO 190,000 LB/SQ IN TENSILE STRENGTH PER MIL-H-6875, VERIFY BY DETERMINING HARDNESS RC 38-42.
3. FINISH: CADMIUM PLATE, SPECIFICATION QQ-P-416, TYPE I, CLASS 2  
ZINC COAT PER MIL-C-87115, TY III.  
MANUFACTURE 1AW, MIL-H-7195.
4. REMOVE ALL BURRS AND SHARP EDGES.
5. ADJUSTER SHALL BE SMOOTH AND FREE FROM FINS AND PITS.
6. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS  $\pm .016$
7. CRITICAL DIMENSIONS \*

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID. (K) FOR CHANGES SEE SHEETS 1 & 2.

P. A. AIR FORCE-62 Other Cost NAVY-AS ARMY-AV AIR FORCE-99	INTERNATIONAL INTEREST	TITLE ADJUSTER ASSEMBLY, SAFETY SHOULDER HARNESS BELT	MILITARY STANDARD MS22007
PROCUREMENT SPECIFICATION MIL-H-7195	SUPERSEDES: USAF	DRAWING 44A9569, NAF DRAWING 311926-1 AND AF DRAWING 65D34083	SHEET 1 OF 2

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

Project No. 1670-0748

USER ACTIVITIES

REVIEW ACTIVITIES  
AIR FORCE-11

AMSC N/A  
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APPROVED 4 MAR 53 REVISED (K) 15 JUL 1987