

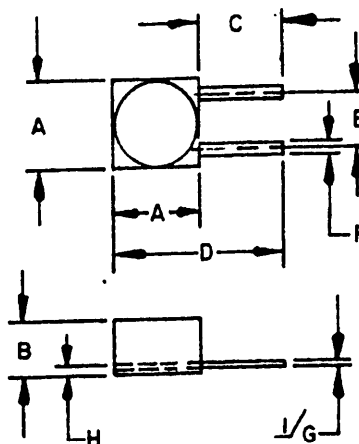
FED. SUP CLASS
5950

RATINGS

Style	LT10K
Grade	1
Class	A
Operating temperature range	-55°C to +105°C
Ambient temperature	90°C max
Temperature rise	15°C max
Power dissipation	22.5mW max

Dielectric withstanding voltages:

Sea level	140 V rms min
Reduced barometric pressure	50 V rms min
Terminal pull	227 grams min
Terminal bend	2 operations min
Terminal twist	Not applicable
Percent coupling	3% max
Altitude	70,000 feet
Weight	.05 gram max



Ltr	Dimensions in inches with metric equivalents (mm) in parentheses	
	Minimum	Maximum
A	.140(3.56)	.160(4.06)
B		.065(1.65)
C	.210(5.33)	
D	.400(10.16)	REF
E	.090(2.29)	.110(2.79)
F	.010 (.25)	.014 (.36)
G	.002 (.05)	.003 (.08)
H		.005(.13)NOM

Ⓔ DENOTES CHANGE

ELECTRICAL CHARACTERISTICS (initial)

Dash No. 2/	Type designation	Nominal inductance μH	L & Q test frequency MHz	Q minimum	Self resonant frequency minimum MHz	DC resistance at 25°C Maximum Ohms	Rated current maximum mA DC
-1	LT10K384	12.0 ± 10%	2.5	45	32	3.50	70
-2	LT10K385	15.0 "	2.5	45	28	3.80	67
-3	LT10K386	18.0 "	2.5	45	24	4.50	62
-4	LT10K387	22.0 "	2.5	45	22	5.00	59
-5	LT10K388	27.0 "	2.5	45	20	6.30	52
-6	LT10K389	33.0 "	2.5	45	18	7.00	50
-7	LT10K390	39.0 "	2.5	45	16	8.20	46
-8	LT10K391	47.0 "	2.5	45	15	9.00	44
-9	LT10K392	56.0 "	2.5	45	13	13.0	36
-10	LT10K393	68.0 "	2.5	45	12	14.0	35
-11	LT10K394	82.0 "	2.5	45	11	19.0	30
-12	LT10K395	100.0 "	2.5	45	10	23.0	27

- 1/ The "G" dimension is not applicable within one-sixteenth of the body of the coil.
 2/ The dash number added to the MS military-standard number constitutes the MS part number; for example, MS21368-1.

P.A. AF-11

International interest

Other Cust

TITLE COIL, RADIO FREQUENCY, ENCAPSULATED, FIXED, MICRO-MINIATURE, SHIELDED, (IRON CORE), TYPES LT10K384 TO LT10K395, INCL.

MILITARY STANDARD

MS 21368 (USAF)

Procurement Specification
MIL-C-15305

SUPERSEDES:

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DD FORM 1 SEP 63 672 (LIMITED COORDINATION)

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This standard has been approved by the Department of the AF and is mandatory for use by that activity. All other military activities are required to employ this standard where suitable.

APPROVED 15 AUG 1972 REVISED Ⓐ 5 MAR 1973 Ⓑ 11 JAN 1974 Ⓒ 1 NOV 1974 Ⓓ 20 JUN 1975 Ⓔ 9 JUN 1976

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ELECTRICAL CHARACTERISTICS (final)

Inspection Group	Allowable percent variation from initial measurement		Allowable percent variation from specified minimum (initial)	
	Inductance	DCR	SRF	Q
Qualification				
Group II	±2	---	---	-10
Group III	±5	±(3%+.001 ohm)	-8	-10
Group IV	±2	±(2%+.001 ohm)	-10	-10
Quality conformance inspection				
Group C				
Subgroup I	±2	---	---	-10
Subgroup II	±2	±(2%+.001 ohm)	-10	-10
Subgroup III	±5	±(3%+.001 ohm)	-8	-10

NOTES:

- Dimensions are in inches.
- Metric equivalents (to the nearest .01 mm) are given for general information only and are based upon 1 inch = 25.4 mm.
- Polarization during the moisture resistance test is not applicable.
- Shock, specified pulse, method 213, test condition I, is applicable.
- Coils are held rigidly by the body during vibration and mechanical shock testing.
- The test fixture in the diagram below or its equivalent shall be used for electrical measurements. Inductance values are effective inductance as indicated on a HP260A or equal, Q meter, when tested in the test fixture. Inductance of 10 μ H or less are corrected for residual meter and test fixture inductance which is typically .050 μ H.
- Core material is powdered iron. Lead material is beryllium copper with an electro-tin plating .0001 to .0002 inch thickness composed of 60% tin minimum and 40% lead maximum.
- The maximum power is the wattage dissipated by the coil when rated DC current produces a 15°C temperature rise at 90°C ambient.
- Barometric pressure test (test condition C) is applicable.
- Resistance to soldering heat test, per MIL-STD-202, method 210, test condition A is applicable.
- Referenced document shall be the issue in effect on the date of invitation for bid.
- This standard takes precedence over the procurement specification referenced herein.

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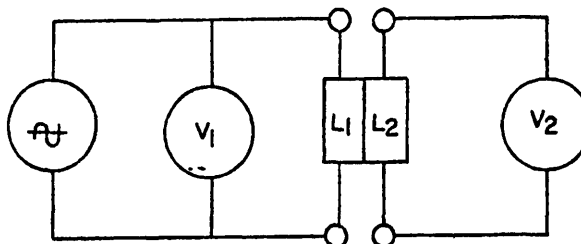
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13. The percent coupling between two radio frequency coils is to be determined by measuring the voltage induced in a coil when a voltage is applied to an adjacent coil. Percent coupling is not to be measured for parts with nominal inductances of less than 1.0 μH . The measurement is to be performed at 10 kHz for nominal inductance values from 1.0 μH through 100 μH and at 1 kHz for nominal inductance values greater than 100 μH . The measurement circuit is shown in the figure below.



Equipment for 1 kHz and 10 kHz consists of General Radio Audio Oscillator and Power Amplifier type 1308-A, or equivalent and Model 400 vacuum tube voltmeter, or equivalent.

The coils to be tested shall be taped or otherwise secured such that the bodies of the coils are kept parallel and in contact with each other to insure maximum coupling as shown in the figure below.



The voltage levels shall be as low as possible to permit reliable readings of V_2 . The inductance shall be measured with .02 volt injection voltage on a Hewlett-Packard model 260A Q-meter or equivalent.

The percent coupling is to be calculated using the equation

$$\text{percent coupling} = \sqrt{\frac{L_1}{L_2}} \times \frac{V_2}{V_1} \times 100$$

where: L_1 = effective inductance of primary coil (measured at standard Q-meter test frequency)

L_2 = effective inductance of secondary coil (measured at standard Q-meter test frequency)

V_1 = voltage measured across primary

V_2 = voltage measured across secondary

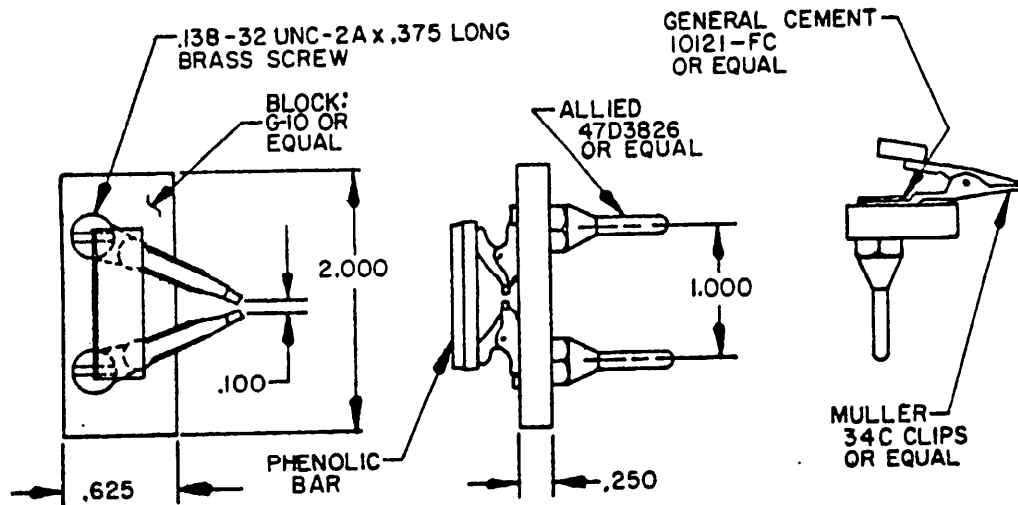
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14. For dielectric withstanding voltage, barometric pressure and insulation resistance units shall be placed on flat metal plate with leads insulated from surface. Measurement of dielectric withstanding voltage, barometric pressure and insulation resistance shall be between the leads of the coil connected together and the metal plate.
15. The marking shall be as specified in MIL-C-15305 except that the marking shall be on the unit package or container.



INCHES	MM
.100	2.54
.138	3.51
.250	6.35
.375	9.53
.625	15.88
1.000	25.40
2.000	50.80

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P.A. AF-11 Other Cust	International Interest	TITLE COIL, RADIO FREQUENCY, ENCAPSULATED, FIXED, MICRO-MINIATURE, SHIELDED, (IRON CORE), TYPES LT10K384 TO LT10K395. INCL.	MILITARY STANDARD
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