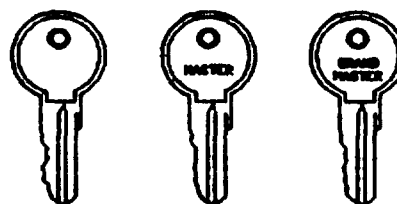
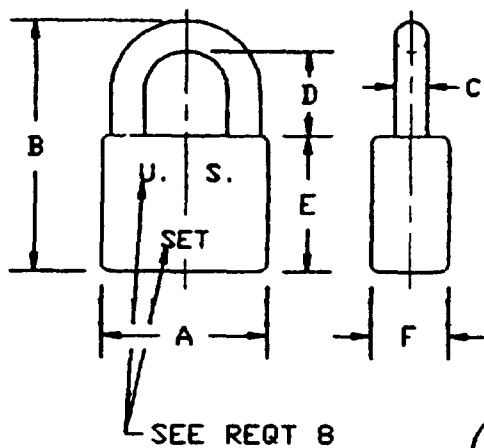


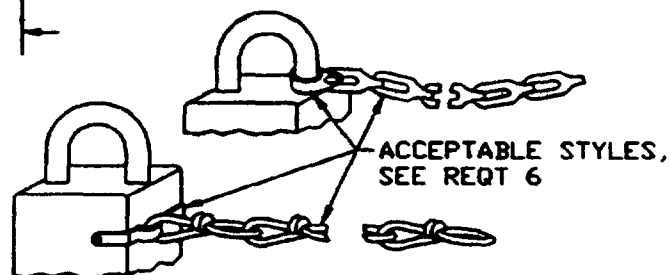
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THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE

FORM APPROVED
GAS NO. 6704-0168



KEYS TO BE MARKED AS APPLICABLE.
LETTERS SHALL BE .093 MINIMUM SIZE
(SEE REQ T 5)



A SIZE ±1/16	B REF	Ø C		D		E		F MIN
		MIN	MAX	MIN	MAX	MIN	MAX	
1-1/2	2.344	.240	.323	.688	.750	1.250	1.438	.594
1-1/2 LONG SHACKLE	4.156	.240	.323	2.500	2.562	1.250	1.438	.594
1-3/4	2.719	.302	.385	.750	.812	1.438	1.830	.688
1-3/4 LONG SHACKLE	4.562	.302	.385	2.500	2.750	1.438	1.830	.688

Ⓒ COMPLETELY REVISED

PREPARING ACTIVITY: NAVY - YD CUSTODIANS: ARMY - AR NAVY - YD AIR FORCE - 99 DLA - REVIEW: MC, GE, IS USER: AT, CE, MC, SA PROJECT NUMBER: 3349-2837	MILITARY SPECIFICATION SHEET TITLE PADLOCK SETS - INDIVIDUALLY KEYED AND KEYED ALIKE	SPECIFICATION SHEET NUMBER MS21313G 10 JUL 92 SUPERSEDING MS21313F 14 MAR 86 AMSC - N/A FSC - 5340
DISTRIBUTION STATEMENT A. APPROVED FOR PUBLIC RELEASE. DISTRIBUTION IS UNLIMITED.		Page 1 of 7

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THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE

FORM APPROVED
OMB NO. 0704-0188

REQUIREMENTS:

1. **MATERIAL:** SHACKLE AND CASE SHALL BE BRASS OR BRONZE CONFORMING TO ASTM B30, B505, B584 OR B770. SPRINGS SHALL CONFORM TO ASTM B159.
2. **FINISH:** THE CASE SHALL RECEIVE A 2 mil DFT OF CLEAR LACQUER CONFORMING TO TT-L-26.
3. **PART NUMBER:** THE MS PART NUMBER CONSISTS OF THE MS NUMBER, PLUS THE DASH NUMBER. EXAMPLE: MS21313-2 = PADLOCK SET, A SIZE, 1-1/2 INCHES.
4. THE PADLOCKS SHALL HAVE PIN TUMBLER MECHANISMS AND SINGLE OR DUAL DEAD-BOLT LOCKING CONSTRUCTION WHICH SHALL ENGAGE THE SHACKLE AT BOTH TOE AND HEEL OR SHALL DEAD-BOLT THE SHACKLE AT ONE END AND LATCH-BOLT AT THE OTHER.
5. THE KEY ILLUSTRATION DEPICTS INDIVIDUAL, MASTER AND GRAND MASTER KEYS FOR UNLOCKING CLASS 1 PADLOCK SETS WHICH SHALL BE INDIVIDUALLY, MASTER AND GRAND MASTER KEYED, AS REQUIRED. CLASS 2 PADLOCK SETS SHALL BE KEYED ALIKE.
6. THE CHAIN SUPPLIED WITH THE PADLOCK SHALL CONFORM TO RR-C-271, TYPE II, CLASS 2 OR 6 (BRASS OR BRONZE). THE CHAIN SHALL BE 9 INCHES LONG \pm ONE LINK.
7. WHEN QUANTITIES OF CLASS 1 PADLOCKS, KEYED INDIVIDUALLY WITH TWO KEYS PER LOCK AND NO MASTER KEYS ARE REQUIRED, REFER TO MS35647.
8. THE MARKINGS "U.S." AND "SET" SHALL BE 0.25 INCH MINIMUM SIZE. THEY MAY BE LOCATED ON EITHER SIDE OF THE PADLOCK.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. WHEN NECESSARY TO CONSERVE CRITICAL MATERIAL (BRASS OR BRONZE) IN TIME OF A NATIONAL EMERGENCY, THE PADLOCKS AND ATTACHMENTS MAY BE MADE PARTLY OF OTHER MATERIALS.
3. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
4. REFERENCE GOVERNMENT (OR NONGOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.
5. ILLUSTRATIONS ARE FOR IDENTIFICATION AND ARE NOT INTENDED TO RESTRICT DESIGNS AND SHAPES OF PADLOCKS AND KEYS WHICH OTHERWISE CONFORM TO REQUIREMENTS.

PREPARING AGENCY: NAVY - YB DISTRIBUTION: ARMY - AR NAVY - YB AIR FORCE - 99 OLA - REVIEW: MC, BC, IS USER: AT, CE, MC, SA PROJECT NUMBER: 5340-2039	MILITARY SPECIFICATION SHEET TITLE PADLOCK SETS - INDIVIDUALLY KEYED AND KEYED ALIKE	SPECIFICATION SHEET NUMBER MS21313G 10 JUL 92 SUPERSEDED BY MS21313F 14 MAR 86 AMSC - N/A FSC - 5340
DISTRIBUTION STATEMENT A: APPROVED FOR PUBLIC RELEASE, DISTRIBUTION IS UNLIMITED.		Page 2 of 7

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THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE

TABLE II		FORM APPROVED GHS NO. 0704-0186						
Dash No.	A-Size	PADLOCK SETS - CLASS 1, KEYED INDIVIDUALLY						
2 3 4	1-1/2 1-1/2 LS 1 3/4	5 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.						
103	1-1/2	10 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.						
6 7 8	1-1/2 1-1/2 LS 1-3/4	13 Padlocks, master keyed, and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 5, 5, and 3 padlocks each, 2 master keys for each group and 2 grand master keys for the set, w/clevis and chain. * One of the groups of 5 padlocks shall have long shackles.						
10 11 12	1-1/2 1-1/2 LS 1-3/4	15 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.						
105	1-1/2	20 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.						
14 15 16	1-1/2 1-1/2 LS 1-3/4	30 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.						
18 19 201 201* 20	1-1/2 1-1/2 LS 1-1/2 1-1/2 LS 1-3/4	30 Padlocks, master keyed, and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 15, 10, and 5 padlocks each, 2 master keys for each group and 2 grand master keys for the set, w/clevis and chain. * The group of 10 padlocks shall have long shackles.						
108	1-1/2	40 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.						
202 202*	1-1/2 1-1/2 LS	40 Padlocks, master keyed, and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 15, 20, and 5 padlocks each, 2 master keys for each group and 2 grand master keys for the set, w/clevis and chain. * The group of 20 padlocks shall have long shackles.						
22 23 24	1-1/2 1-1/2 LS 1-3/4	45 Padlocks, master keyed, and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 15 padlocks each, 2 master keys for each group and 2 grand master keys for each set, w/clevis and chain.						
<table border="1"> <tr> <td> PREPARING ACTIVITY: NAVY - 10 CUSTODIAN: ARMY - AR NAVY - YD AIR FORCE - 99 DLA - REVIEW: MC, GE, IS USER: AT, CE, MC, SA PROJECT NUMBER: 8340-2029 </td> <td> MILITARY SPECIFICATION SHEET TITLE PADLOCK SETS - INDIVIDUALLY KEYED AND KEYED ALIKE </td> <td> SPECIFICATION SHEET NUMBER MS21313G 10 JUL 92 SUPERSEDING MS21313F 14 MAR 86 AMSC - N/A PSC - 8340 </td> </tr> <tr> <td colspan="2"> DISTRIBUTION STATEMENT A. APPROVED FOR PUBLIC RELEASE. DISTRIBUTION IS UNLIMITED. </td> <td> Page 3 of 7 </td> </tr> </table>			PREPARING ACTIVITY: NAVY - 10 CUSTODIAN: ARMY - AR NAVY - YD AIR FORCE - 99 DLA - REVIEW: MC, GE, IS USER: AT, CE, MC, SA PROJECT NUMBER: 8340-2029	MILITARY SPECIFICATION SHEET TITLE PADLOCK SETS - INDIVIDUALLY KEYED AND KEYED ALIKE	SPECIFICATION SHEET NUMBER MS21313G 10 JUL 92 SUPERSEDING MS21313F 14 MAR 86 AMSC - N/A PSC - 8340	DISTRIBUTION STATEMENT A. APPROVED FOR PUBLIC RELEASE. DISTRIBUTION IS UNLIMITED.		Page 3 of 7
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TABLE II (cont'd.)		FORM APPROVED OMB NO. 0704-0186						
Dash No.	A-Size	PADLOCK SETS - CLASS 1, KEYED INDIVIDUALLY						
111	1-1/2	50 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.						
112	1-1/2	50 Padlocks, master keyed, and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 20, 20, and 10 padlocks each, 2 master keys for each group and 2 grand master keys for the set, w/clevis and chain. * One of the groups of 20 padlocks shall have long shackles.						
150	1-3/4	55 Padlocks, master keyed, and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 30, 15, and 10 padlocks each, 2 master keys for each group and 2 grand master keys for the set, w/clevis and chain. * The group of 15 padlocks shall have long shackles.						
205 205*	1-3/4 1-3/4 LS	55 Padlocks, master keyed and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 35, 10, and 10 padlocks each, 2 master keys for each group and 2 grand master keys for the set, w/clevis and chain. * One of the groups of 10 padlocks shall have long shackles.						
115	1-1/2	60 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.						
28	1-3/4	60 Padlocks, master keyed, and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 20 padlocks, two master keys for each group and 2 grand master keys for the set, w/clevis and chain.						
206 206*	1-3/4 1-3/4 LS	65 Padlocks, master keyed and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 45, 10, and 10 padlocks each, 2 master keys for each group and 2 grand master keys for the set, w/clevis and chain. * One of the groups of 10 padlocks shall have long shackles.						
117	1-1/2	70 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.						
<table border="1"> <tr> <td> PREPARING ACTIVITY: NAVY - YD CUSTODIANS: ARMY - AR NAVY - YD AIR FORCE - 99 DLA - REVIEW: MC, BE, IS USER: AT, CE, MC, SA PROJECT NUMBER: S348-2939 </td> <td> MILITARY SPECIFICATION SHEET TITLE PADLOCK SETS - INDIVIDUALLY KEYED AND KEYED ALIKE </td> <td> SPECIFICATION SHEET NUMBER MS21313G 10 JUL 92 SUPERSEDED MS21313F 14 MAR 06 AMSC - N/A FPC - S348 </td> </tr> <tr> <td colspan="2"> DISTRIBUTION STATEMENT A. APPROVED FOR PUBLIC RELEASE. DISTRIBUTION IS UNLIMITED. </td> <td> Page 4 of 7 </td> </tr> </table>			PREPARING ACTIVITY: NAVY - YD CUSTODIANS: ARMY - AR NAVY - YD AIR FORCE - 99 DLA - REVIEW: MC, BE, IS USER: AT, CE, MC, SA PROJECT NUMBER: S348-2939	MILITARY SPECIFICATION SHEET TITLE PADLOCK SETS - INDIVIDUALLY KEYED AND KEYED ALIKE	SPECIFICATION SHEET NUMBER MS21313G 10 JUL 92 SUPERSEDED MS21313F 14 MAR 06 AMSC - N/A FPC - S348	DISTRIBUTION STATEMENT A. APPROVED FOR PUBLIC RELEASE. DISTRIBUTION IS UNLIMITED.		Page 4 of 7
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TABLE II (cont'd.)			FORM APPROVED OMB NO. 0704-0188
Dash No.	A-Size	PADLOCK SETS - CLASS 1, KEYED INDIVIDUALLY	
118	1-1/2	80 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.	
32	1-3/4	80 Padlocks, master keyed and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 30, 30, and 20 padlocks each, 2 master keys for each group and 2 grand master keys for the set, w/clevis and chain.	
207 207*	1-3/4 1-3/4 LS	80 Padlocks, master keyed and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 40, 20, and 15 padlocks each, 2 master keys for each group and 2 grand master keys for the set, w/clevis and chain. * The group of 20 padlocks shall have long shackles.	
208 208*	1-3/4 1-3/4 LS	80 Padlocks, master keyed and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 50, 15, and 15 padlocks each, 2 master keys for each group and 2 grand master keys for the set, w/clevis and chain. * One of the groups of 15 padlocks shall have long shackles.	
121	1-1/2	90 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.	
122	1-1/2	100 Padlocks, master keyed, equipped with 2 keys per lock and 2 master keys per set, w/clevis and chain.	
36	1-3/4	100 Padlocks, master keyed and grand master keyed, equipped with 2 keys per lock, containing 3 different master keyed groups of 40, 30, and 30 padlocks each, 2 master keys for each group and 2 grand master keys for the set, w/clevis and chain.	
TABLE III			
Dash No.	A-Size	PADLOCK SETS - CLASS 2, KEYED ALIKE	
50	1-1/2	5 Padlocks keyed alike, equipped with 2 keys per set, w/clevis and chain.	
PREPARING ACTIVITY: NAVY - YD CUSTOMERS: ARMY - AR NAVY - YB AIR FORCE - 99 DLA -		TITLE PADLOCK SETS - INDIVIDUALLY KEYED AND KEYED ALIKE	
REVIEW: MC, BE, IS USER: AT, CE, MC, EA PROJECT NUMBER: 5348-2039		SPECIFICATION SHEET NUMBER MS21313G 10 JUL 92 SUPERSEDING MS21313F 14 MAR 86 AMSC - N/A PFC - 5348	
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TABLE III (cont'd.)			FORM APPROVED GHS NO. 5704-0188
Dash No.	A-Size	PADLOCK SETS - CLASS 2, KEYED ALIKE	
52 53	1-1/2 1-1/2 LS	5 Padlocks keyed alike, equipped with 1 key per lock and 2 additional keys per set, w/clevis and chain.	
163	1-1/2	6 Padlocks, keyed alike, equipped with 3 keys per set, w/clevis and chain.	
124	1-1/2	10 Padlocks, keyed alike, equipped with 2 keys per set, w/clevis and chain.	
56 57	1-1/2 1-1/2 LS	15 Padlocks, keyed alike equipped with 1 key per lock and 2 additional keys per set, w/clevis and chain.	
126	1-1/2	20 Padlocks, keyed alike equipped with 2 keys per set, w/clevis and chain.	
60 61	1-1/2 1-1/2 LS	25 Padlocks, keyed alike, equipped with 1 key per lock and 2 additional keys per set, w/clevis and chain.	
128	1-1/2	30 Padlocks, keyed alike equipped with 3 keys per set, w/clevis and chain.	
130	1-1/2	40 Padlocks, keyed alike equipped with 4 keys per set, w/clevis and chain.	
64 65	1-1/2 1-1/2 LS	40 Padlocks, keyed alike, equipped with 1 key per lock and 2 additional keys per set, w/clevis and chain.	
132	1-1/2	50 Padlocks, keyed alike, equipped with 5 keys per set, w/clevis and chain.	
133	1-1/2	60 Padlocks, keyed alike, equipped with 6 keys per set, w/clevis and chain.	
68 69	1-1/2 1-1/2 LS	60 Padlocks, keyed alike, equipped with 1 key per lock and 2 additional keys per set, w/clevis and chain.	
PREPARING ACTIVITY: NAVY - YD CUSTODIAN: ARMY - AR NAVY - YB AIR FORCE - 99 DLA -		MILITARY SPECIFICATION SHEET TITLE PADLOCK SETS - INDIVIDUALLY KEYED AND KEYED ALIKE	
REVIEW: MC, GR, IS USER: AT, CC, MC, SA PROJECT NUMBER: 5340-8039		SPECIFICATION SHEET NUMBER MS21313G 10 JUL 92 SUPERSEDING MS21313F 14 MAR 86 AMSC - N/A FSC - 5340	
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TABLE III (cont'd.)			FORM APPROVED OMB NO. 0704-0188
Dash No.	A-Size	PADLOCK SETS - CLASS 2, KEYED ALIKE	
134	1-1/2	70 Padlocks, keyed alike equipped with 7 keys per set, w/clevis and chain.	
135	1-1/2	80 Padlocks, keyed alike equipped with 8 keys per set, w/clevis and chain.	
136	1-1/2	90 Padlocks, keyed alike, equipped with 9 keys per set, w/clevis and chain.	
137	1-1/2	100 Padlocks, keyed alike, equipped with 10 keys per set, w/clevis and chain.	
72 73	1-1/2 1-1/2 LS	100 Padlocks, keyed alike, equipped with 1 key per lock and 2 additional keys per set, w/clevis and chain.	

TABLE IV - CANCELLED AND SUPERSEDED DASH NUMBERS

After 30 June 1966, the following starred (*) dash numbers are cancelled. Their existing stocks should be used for maintenance purposes until depleted. USE ONLY THE SUPERSEDING DASH NUMBERS FOR NEW DESIGN AND REPLACEMENT. After September 1964, the remaining dash numbers were cancelled and superseded as shown.

CROSS REFERENCE OF DASH NUMBERS					
CANCELLED	SUPERSEDING	CANCELLED	SUPERSEDING	CANCELLED	SUPERSEDING
25	28	35	36	114	151
26	28	*54	52	116	152
27	28	*58	56	119	153
29	32	*62	60	120	154
30	32	*66	64	*138	160
31	32	*70	68	*139	161
33	36	*74	72	*140	162
34	36	113	150	*141	163

TABLE V - DELETED DASH NUMBERS					
DELETED	DELETED	DELETED	DELETED	DELETED	DELETED
1	17	204*	161	125	67
5	109	151	162	59	71
200	21	152	49	127	
200*	203	153	51	129	
9	203*	154	123	63	
13	204	160	53	131	

PREPARING ACTIVITY: NAVY - YD CUSTODIANS: ARMY - AR NAVY - YB AIR FORCE - 99 DLA - REVIEW: ME, BE, IS USED: AT, CE, MC, SA PROJECT NUMBER: 5348-2039	MILITARY SPECIFICATION SHEET TITLE PADLOCK SETS - INDIVIDUALLY KEYED AND KEYED ALIKE	SPECIFICATION SHEET NUMBER MS21313G 10 JUL 92 SUPERSEDING MS21313F 14 MAR 86 AMSC - N/A FSC - 5348
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STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSAL

INSTRUCTIONS

1. The preparing activity must complete blocks 1, 2, 3, and 8. In block 1, both the document number and revision letter should be given.
2. The submitter of this form must complete blocks 4, 5, 6, and 7.
3. The preparing activity must provide a reply within 30 days from receipt of the form.

NOTE: This form may not be used to request copies of documents, nor to request waivers, or clarification of requirements on current contracts. Comments submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or to amend contractual requirements.

1. RECOMMEND A CHANGE:		1. DOCUMENT NUMBER MS21313G		2. DOCUMENT DATE (YYMMDD) 920710	
3. DOCUMENT TITLE PADLOCK SETS - INDIVIDUALLY KEYED AND KEYED ALIKE					
4. NATURE OF CHANGE (Identify paragraph number and include proposed rewrite, if possible. Attach extra sheets as needed.)					
5. REASON FOR RECOMMENDATION					
6. SUBMITTER					
a. NAME (Last, First, Middle Initial)		b. ORGANIZATION		3. DATE SUBMITTED	
c. ADDRESS (Include Zip Code)		d. TELEPHONE (Include Area Code)		(1) COMMERCIAL	
				(2) AUTOVON	
8. PREPARING ACTIVITY					
a. NAME		b. TELEPHONE (Include Area Code)		(2) AUTOVON	
RAY MAYER		(805) 982-5615		551-5615	
c. ADDRESS (Include Zip Code)		IF YOU DO NOT RECEIVE A REPLY WITHIN 45 DAYS, CONTACT			
COMMANDING OFFICER, NCBC CESO (CODE 1564C), 621 PLEASANT VALLEY ROAD PORT HUENEME, CA 93043-4300		Defense Quality and Standardization Office 5203 Leesburg Pike, Suite 1403, Falls Church, VA 22041-3466 Telephone (703) 756-2340 AUTOVON 289-2340			