

INCH-POUND

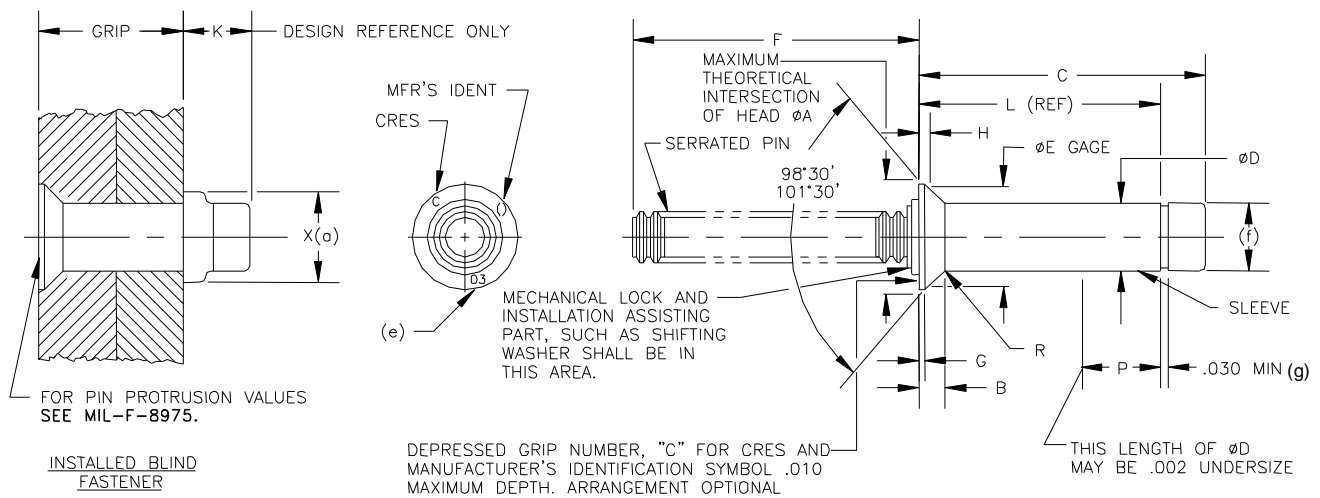
MS21140J
 25 March 1998
 Superseding
 MS21140H
 31 March 1994

MILITARY SPECIFICATION SHEET

FASTENER, BLIND, HIGH STRENGTH, PULL TYPE, POSITIVE MECHANICAL LOCK, 100° FLUSH HEAD, CORROSION RESISTING STEEL, 95 KSI Fsu

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of the following specification listed in that issue of the Department of Defense Index of Specifications and Standards (DoDISS) specified in the solicitation: MIL-F-8975.



(J) Denote change(s)

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TABLE I. Fastener Dimensions and Strengths.

| Size Dash Number (b) | | | Nom Size | ØA Ref | B Max | ØD Gage | ØE Gage | F Min | G Max | H Gage | K | | P Max | R Rad Max | X (a) Min | Installed Fastener | | Hole Limits (Ref) |
|-------------------------|-------------------------|-----|-------------|-----------|----------|--------------|----------------|----------|----------|----------------|------|------|----------|-----------------|-----------------|--------------------|------|-------------------------|
| Double Action (c) | Single Action (c) | (d) | | | | | | | | | Max | Min | | | | Max | Min | |
| - | S04 | - | .1250 | .229 | .038 | .129 .127 | .1841 .1839 | .812 | .011 | .0185 .0155 | .150 | .095 | .190 | .012 | .154 | 1222 | 675 | .132 .129 |
| -05 | S05 | U05 | .1562 | .334 | .074 | .164 .162 | .2832 .2830 | .844 | .011 | .0206 .0171 | .202 | .120 | .215 | .010 | .195 | 1980 | 1150 | .167 .164 |
| -06 | S06 | U06 | .1875 | .387 | .082 | .199 .197 | .3272 .3270 | .875 | .013 | .0243 .0205 | .231 | .146 | .250 | .015 | .238 | 2925 | 1690 | .202 .199 |
| - | -08 | U08 | .2500 | .508 | .108 | .260 .258 | .4320 .4318 | 1.000 | .017 | .0310 .0270 | .279 | .188 | .305 | .020 | .315 | 5000 | 2900 | .263 .260 |
| - | -10 | U10 | .3125 | .635 | .140 | .312 .310 | .5451 .5449 | 1.208 | .020 | .0367 .0325 | .319 | .224 | .350 | .025 | .373 | 7200 | 4170 | .315 .312 |
| - | -12 | U12 | .3750 | .763 | .168 | .374 .372 | .6582 .6580 | 1.562 | .023 | .0428 .0380 | .364 | .264 | .405 | .030 | .448 | 10380 | 5970 | .377 .374 |

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(a) Maximum diameter of blind head (X) shall not exceed maximum diameter of manufactured head (A).

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(b) Sizes “05” and “06” with “-” are installed with a double action tool. All other sizes are installed with a single action tool. Sizes “U05 and “U06” may be installed with a double or single action tool. See Amendment 3 of MIL-F-8975 for tool selection.

(c) -05, -06, ~~S05, S06, -08, -10, and -12~~ are inactive for new design after 1 January 91. Use U05, U06, S05 and S06.

(d) Letter “U” signifies single action fastener without frangible type of locking collar or locking collar cap. “U” and “S” code fasteners in sizes “05” and “06” are color identified green on locking collar, shifting washer, or serrated pin. “S” code fasteners may be supplied with a locking collar cap.

(e) Single digit marking is permissible for grip dash numbers less than 10.

(f) Diameter of serrated pin shall not exceed “ØD” maximum and may be .002 below “ØD” minimum, in area “P” only

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(g) Not required on -04 diameter parts.

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Table II. Grip Tabulations.

| .1250 (-04) | | | | Ø.1562 (-05) | | | | Ø.1875 (-06) | | | | | | |
|---------------|------------|------|------|--------------|---------------|------------|-------|--------------|-------|---------------|------------|-------|-------|-------|
| Grip Dash No. | Grip Range | | C | L | Grip Dash No. | Grip Range | | C | L | Grip Dash No. | Grip Range | | C | L |
| | Min | Max | Max | | | Min. | Max. | Max. | | | Min. | Max. | Max. | |
| 0402 | .094 | .157 | .391 | .254 | 0502 | .094 | .157 | .434 | .280 | -0602 | .120 | .157 | .505 | .329 |
| 0403 | .156 | .220 | .453 | .316 | -0503 | .156 | .220 | .496 | .342 | -0603 | .156 | .220 | .541 | .365 |
| 0404 | .219 | .282 | .516 | .379 | -0504 | .219 | .282 | .559 | .405 | -0604 | .219 | .282 | .604 | .428 |
| 0405 | .281 | .345 | .578 | .441 | -0505 | .281 | .345 | .622 | .467 | -0605 | .281 | .345 | .666 | .490 |
| 0406 | .344 | .407 | .641 | .504 | -0506 | .344 | .407 | .684 | .530 | -0606 | .344 | .407 | .729 | .553 |
| 0407 | .406 | .470 | .703 | .566 | -0507 | .406 | .470 | .746 | .592 | -0607 | .406 | .470 | .791 | .615 |
| 0408 | .469 | .532 | .766 | .629 | -0508 | .469 | .532 | .809 | .655 | -0608 | .469 | .532 | .854 | .678 |
| 0409 | .531 | .595 | .828 | .691 | | | | | | | | | | |
| | | | | | -0509 | .531 | .595 | .872 | .717 | -0609 | .531 | .595 | .916 | .740 |
| | | | | | -0510 | .594 | .657 | .934 | .780 | -0610 | .594 | .657 | .979 | .803 |
| | | | | | -0511 | .656 | .720 | .996 | .842 | -0611 | .656 | .720 | 1.041 | .865 |
| | | | | | -0512 | .719 | .782 | 1.059 | .905 | -0612 | .719 | .782 | 1.104 | .928 |
| | | | | | -0513 | .781 | .845 | 1.122 | .697 | -0613 | .781 | .845 | 1.166 | .990 |
| | | | | | -0514 | .844 | .907 | 1.184 | 1.030 | -0614 | .844 | .907 | 1.229 | 1.053 |
| | | | | | -0515 | .906 | .970 | 1.246 | 1.092 | -0615 | .906 | .970 | 1.291 | 1.115 |
| | | | | | -0516 | .969 | 1.032 | 1.309 | 1.155 | -0616 | .969 | 1.032 | 1.354 | 1.178 |
| | | | | | | | | | | -061 | 1.031 | 1.095 | 1.416 | 1.240 |
| | | | | | | | | | | -0618 | 1.094 | 1.157 | 1.479 | 1.303 |
| | | | | | | | | | | -0619 | 1.156 | 1.220 | 1.541 | 1.365 |
| | | | | | | | | | | -0620 | 1.219 | 1.282 | 1.604 | 1.428 |
| | | | | | | | | | | -0621 | 1.281 | 1.345 | 1.666 | 1.490 |
| | | | | | | | | | | -0622 | 1.344 | 1.407 | 1.729 | 1.553 |
| | | | | | | | | | | -0623 | 1.406 | 1.470 | 1.791 | 1.615 |
| | | | | | | | | | | -0624 | 1.469 | 1.532 | 1.854 | 1.678 |
| | | | | | | | | | | -0625 | 1.531 | 1.595 | 1.916 | 1.740 |
| | | | | | | | | | | -0626 | 1.594 | 1.657 | 1.979 | 1.803 |

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Table II. Grip Tabulations.(Continued)

| Ø.2500 (-08) | | | | | Ø.3125 (-10) | | | | | Ø.3750 (-12) | | | | |
|---------------|------------|-------|-------|-------|---------------|------------|-------|-------|-------|---------------|------------|-------|-------|-------|
| Grip Dash No. | Grip Range | | C | L | Grip Dash No. | Grip Range | | C | L | Grip Dash No. | Grip Range | | C | L |
| | Min. | Max. | Max. | | | Min. | Max. | Max. | | | Min. | Max. | Max. | |
| -0803 | .156 | .220 | .616 | .406 | | | | | | | | | | |
| -0804 | .219 | .282 | .678 | .469 | -1004 | .219 | .282 | .743 | .506 | -1204 | .219 | .282 | .820 | .548 |
| -0805 | .281 | .345 | .740 | .531 | -1005 | .281 | .345 | .805 | .568 | -1205 | .281 | .345 | .883 | .610 |
| -0806 | .344 | .407 | .803 | .594 | -1006 | .344 | .407 | .868 | .631 | -1206 | .344 | .407 | .945 | .673 |
| -0807 | .406 | .470 | .866 | .656 | -1007 | .406 | .470 | .930 | .693 | -1207 | .406 | .470 | 1.007 | .735 |
| -0808 | .469 | .532 | .928 | .719 | -1008 | .469 | .532 | .993 | .756 | -1208 | .469 | .532 | 1.070 | .798 |
| -0809 | .531 | .595 | .990 | .781 | -1009 | .531 | .595 | 1.055 | .818 | -1209 | .531 | .595 | 1.133 | .860 |
| -0810 | .594 | .657 | 1.053 | .844 | -1010 | .594 | .657 | 1.118 | .881 | -1210 | .594 | .657 | 1.195 | .923 |
| -0811 | .656 | .720 | 1.116 | .906 | -1011 | .656 | .720 | 1.180 | .943 | -1211 | .656 | .720 | 1.257 | .985 |
| -0812 | .719 | .782 | 1.178 | .969 | -1012 | .719 | .782 | 1.243 | 1.006 | -1212 | .719 | .782 | 1.320 | 1.048 |
| -0813 | .781 | .845 | 1.240 | 1.031 | -1013 | .781 | .845 | 1.305 | 1.068 | -1213 | .781 | .845 | 1.383 | 1.110 |
| -0814 | .844 | .907 | 1.303 | 1.094 | -1014 | .844 | .907 | 1.368 | 1.131 | -1214 | .844 | .907 | 1.445 | 1.173 |
| -0815 | .906 | .970 | 1.366 | 1.156 | -1015 | .906 | .970 | 1.430 | 1.193 | -1215 | .906 | .970 | 1.507 | 1.235 |
| -0816 | .969 | 1.032 | 1.428 | 1.219 | -1016 | .969 | 1.032 | 1.493 | 1.256 | -1216 | .969 | 1.032 | 1.570 | 1.298 |
| -8017 | 1.031 | 1.095 | 1.490 | 1.281 | -1017 | 1.031 | 1.095 | 1.555 | 1.318 | -1217 | 1.031 | 1.095 | 1.633 | 1.360 |
| -0818 | 1.094 | 1.157 | 1.553 | 1.344 | -1018 | 1.094 | 1.157 | 1.618 | 1.381 | -1218 | 1.094 | 1.157 | 1.695 | 1.423 |
| -0819 | 1.156 | 1.220 | 1.616 | 1.406 | -1019 | 1.156 | 1.220 | 1.680 | 1.443 | -1219 | 1.156 | 1.220 | 1.757 | 1.485 |
| -0820 | 1.219 | 1.282 | 1.678 | 1.469 | -1020 | 1.219 | 1.282 | 1.743 | 1.506 | -1220 | 1.219 | 1.282 | 1.820 | 1.548 |
| -0821 | 1.281 | 1.345 | 1.740 | 1.531 | -1021 | 1.281 | 1.345 | 1.805 | 1.658 | -1221 | 1.281 | 1.345 | 1.883 | 1.610 |
| -0822 | 1.344 | 1.407 | 1.803 | 1.594 | -1022 | 1.344 | 1.407 | 1.868 | 1.631 | -1222 | 1.344 | 1.407 | 1.945 | 1.673 |
| -0823 | 1.406 | 1.470 | 1.866 | 1.656 | -1023 | 1.406 | 1.470 | 1.930 | 1.693 | -1223 | 1.406 | 1.470 | 2.007 | 1.735 |
| -0824 | 1.469 | 1.532 | 1.928 | 1.719 | -1024 | 1.469 | 1.532 | 1.993 | 1.756 | -1224 | 1.469 | 1.532 | 2.070 | 1.798 |
| -0825 | 1.531 | 1.595 | 1.990 | 1.781 | -1025 | 1.531 | 1.595 | 2.055 | 1.818 | -1225 | 1.531 | 1.595 | 2.133 | 1.860 |
| -0826 | 1.594 | 1.657 | 2.053 | 1.844 | -1026 | 1.594 | 1.657 | 2.118 | 1.881 | -1226 | 1.594 | 1.657 | 2.195 | 1.923 |
| | | | | | -1027 | 1.656 | 1.720 | 2.180 | 1.943 | -1227 | 1.656 | 1.720 | 2.257 | 1.985 |
| | | | | | -1028 | 1.719 | 1.782 | 2.243 | 2.006 | -1228 | 1.719 | 1.782 | 2.320 | 2.048 |
| | | | | | | | | | | -1229 | 1.781 | 1.845 | 2.383 | 2.110 |
| | | | | | | | | | | -1230 | 1.844 | 1.907 | 2.445 | 2.173 |
| | | | | | | | | | | -1231 | 1.906 | 1.970 | 2.507 | 2.235 |
| | | | | | | | | | | -1232 | 1.969 | 2.032 | 2.570 | 2.298 |

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Requirements:

1. Material:

| | | |
|-----|------------------|--|
| (J) | Sleeve: | Corrosion resistant steel per chemical requirements of AMS5737 (A286). |
| | Serrated Pin: | Corrosion resistant steel per chemical requirements of AMS5737 (A286). |
| | Mechanical Lock: | Corrosion resistant steel per chemical requirements of AMS5737 or 316 CRES conforming to the chemical requirements of AMS5690. Optional to use INCO 600 per AMS 5687 (no finish requirement) on -04 dia. lock collars only |

2. Protective coating:

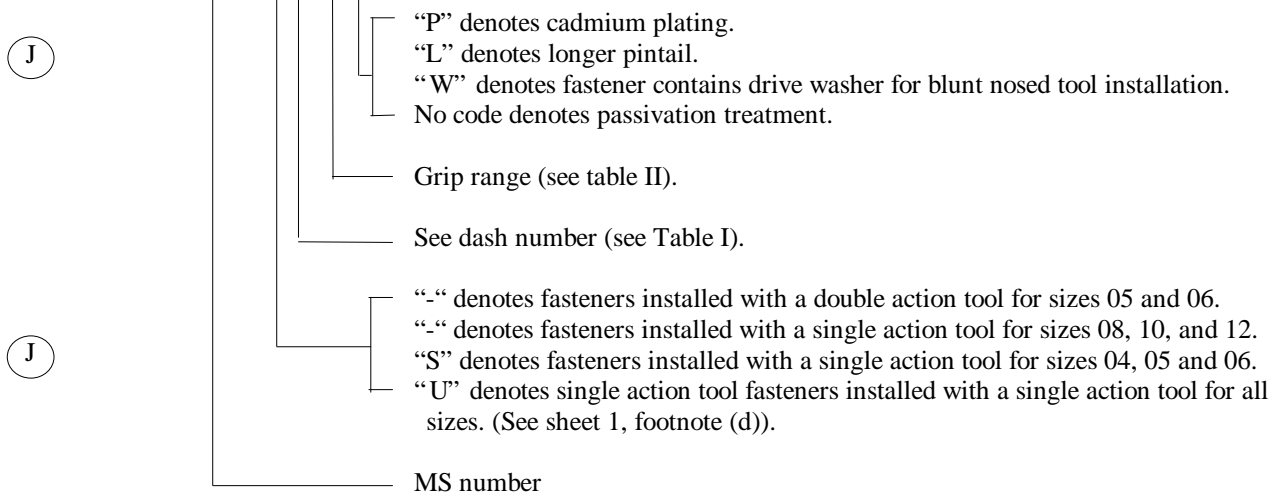
| | |
|------------------|--|
| Sleeve: | Passivation per QQ-P-35, or cadmium plated per QQ-P-416, Type II, (clear dichromate), Class 2. |
| Serrated Pin: | Passivation per QQ-P-35. |
| Mechanical Lock: | Passivation per QQ-P-35. |

(J) 3. Lubrication: When lubricated, parts shall be lubricated per AS 5272, MIL-L-87132 or DOD-L-85645.

4. Hole preparation: See MS33522 except for hole size shown in MIL-F-8975.

5. Example of part number: (For inactive code see sheet 1, footnote (c).)

6. MS21140 - 08 03 P = \varnothing .2500 nom. Size. .156 min. grip, cadmium plated, installed with a single action tool.



NOTES:

1. Dimensions in inches: Dimensions apply before lubrication.
2. In the event of a conflict between the text of this document and the references cited herein, the text of this document shall take precedence.
3. Unless otherwise specified, issues of referenced documents are those in effect at the time of solicitation.

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Military Interests:

Custodians:

Army - AV

Navy - AS

Air Force - 99

Preparing activity:

DLA - IS

(Project 5320-0905)

REVIEW:

Army - MI

Air Force - 82,