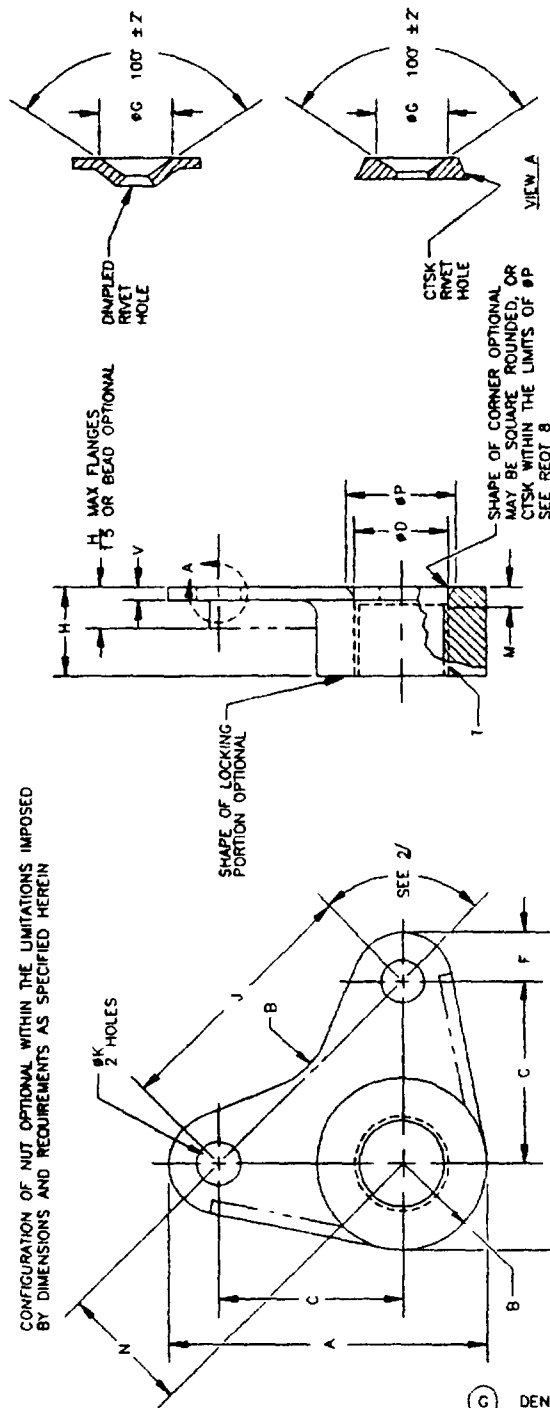


THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DOORS SPECIFIED IN THE SOLICITATION MIL-N-25027

CONFIGURATION OF NUT OPTIONAL WITHIN THE LIMITATIONS IMPOSED BY DIMENSIONS AND REQUIREMENTS AS SPECIFIED HEREIN



(G) DENOTES CHANGE(S)

TABLE 1 DASH NUMBERS AND DIMENSIONS

DASH NUMBERS										T THREAD SIZES		A MAX MIN		B MAX MIN		C MAX MIN		D MAX MIN		E MAX MIN		F MAX MIN		G MAX MIN		H MAX MIN		J MAX MIN		K MAX MIN		L MAX MIN		M MAX MIN		N MAX MIN		P MAX MIN		V MAX MIN		AXIAL STRENGTH LBS/MIN		WEIGHT LBS/100																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
PLAN RIVET HOLES		COUNTERSUNK OR DIMPLED RIVET HOLES		NON-DRY FILM LUBRICANT		NON-DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM LUBRICANT		DRY FILM 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1/ MINIMUM "H" NOT SPECIFIED, LIMITED ONLY BY STRENGTH REQUIREMENTS OF THE SPECIFICATION
2/ CENTER OF THE TAPPED HOLE SHALL NOT DEVIATE IN ANY DIRECTION FROM THE CENTER OF THE PLATE NUT AS DETERMINED BY THE RIVET HOLES BY MORE THAN .005
3/ DIMPLED RIVET HOLE TOLERANCE FOR "K" IS +.015 - .000

INCH-POUND

PREPARING ACTIVITY DLA-1S
CUSTODIANS ARMY-AV NAVY-AS
AIR FORCE-II DLA-
REVIEW 82,
USER CR MI
PROJECT NUMBER 5310-1947

MILITARY SPECIFICATION SHEET
TITLE
NUT SELF-LOCKING, PLATE CORNER
LOW HEIGHT, STEEL 125 KSI F_{tu} 450F

SPECIFICATION SHEET NUMBER
MS21055 1 FEB 94
REV C
SUPERSEDING
MS21055 F 30 SEPT 87 (SEE NOTE 5)
AMSC- N/A FSC 5310

DISTRIBUTION STATEMENT

A. Approved for public release distribution is unlimited

Page 1 of 3

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PREVIOUS EDITIONS ARE OBSOLETE

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION MIL-N-25027

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Form Approved
OMB No. 0704-0188

REQUIREMENTS

- (G) 1 **MATERIAL** CARBON STEEL COMPOSITIONS 1035 (UNS G10350), 1040 (UNS G10400), AND 1050 (UNS G10500) IN ACCORDANCE WITH ASTM A827 OR QQ-S-700 1042 (UNS G10420) IN ACCORDANCE WITH ASTM A29 ALLOY STEEL, GRADES 4130 (UNS G41300), 4340 (UNS G43400) AND 8740 (UNS G87400) IN ACCORDANCE WITH ASTM A29
- 2 **FINISH** CADMIUM PLATE IN ACCORDANCE WITH QQ-P-416 TYPE II CLASS 2 FOR DRY FILM LUBRICATED NUTS THE TYPE AND CLASS ARE OPTIONAL IF THE NUTS MEET THE SALT SPRAY REQUIREMENTS OF QQ-P-416 TYPE II
- 3 **DIMENSIONING AND TOLERANCING** DIMENSIONING AND TOLERANCING SHALL BE IN ACCORDANCE WITH ANSI Y14.5M
- 4 **HARDNESS** 49 HRC MAX
- 5 **THREADS** THREADS PER LUBRICATION IN ACCORDANCE WITH MIL-S-8879
- 6 **SURFACE TEXTURE** SURFACE TEXTURE UNLESS OTHERWISE SPECIFIED SHALL NOT EXCEED 125 MICRONS, IN ACCORDANCE WITH ANSI/ASME B46.1
- 7 **LUBRICANT** DRY FILM LUBRICANT APPROVED IN ACCORDANCE MIL-N-25027 NON-DRY FILM LUBRICANTS SHALL BE SOLUBLE IN THE CLEANER SPECIFIED IN MIL-S-8802
- (G) 8 **EDGES** BREAK ALL SHARP EDGES AND REMOVE ALL BURRS
- 9 **COUNTERBORE/COUNTERSINK** ON SIZE 1/64 AND LARGER COUNTERBORE THREAD "D" DIAMETER X .062 DEEP MINIMUM THREAD RELIEF ON SIZE 1/32 AND SMALLER COUNTERSINK TO ".0P" WITHIN THE LIMITS OF D P AND M
- 10 **PART NUMBER** THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER FOLLOWED BY A DASH NUMBER FROM TABLE I

EXAMPLE MS21055L4K

DASH NUMBER

BASIC MS NUMBER

MS21055L4K INDICATES NUT SELF-LOCKING PLATE CORNER LOW HEIGHT ALLOY STEEL
125 KSI F_{tu}, 450° F 250-28 UNJF-3B DRY FILM LUBRICANT
COUNTERSUNK OR DIMPLED HOLES

NOTES

- ALL DIMENSIONS ARE IN INCHES
- IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE
- REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN
- DESIGN AND USAGE LIMITATIONS THESE NUTS ARE DESIGNED TO DEVELOP THE TENSILE STRENGTH OF BOLTS AND SCREWS WITH AN ULTIMATE TENSILE STRENGTH OF 125 KSI BASED ON THE CROSS SECTION AREA AT THE BASIC ROOT DIAMETER OF THE THREADS THESE NUTS ARE DESIGNED TO BE USED ON 3A EXTERNAL THREADS THESE NUTS SHALL BE USED IN ACCORDANCE WITH THE LIMITATIONS OF MS33588 ONLY NUTS FOR WHICH THESE ARE QUALIFIED PRODUCTS LISTED ON OPL 25027 SHALL BE USED
- MS21055 SUPERSEDES NAS684 AND NAS1027 IN PART

PREPARING ACTIVITY DLA-IS CUSTODIANS ARMY- AV NAVY- AS AIR FORCE- II DLA- REVIEW 82 USER CR MI PROJECT NUMBER 5310-1947	MILITARY SPECIFICATION SHEET TITLE NUT, SELF-LOCKING, PLATE, CORNER LOW HEIGHT STEEL, 125 KSI F _{tu} 450° F	SPECIFICATION SHEET NUMBER MS21055 1 FEB 94 REV C SUPERSEDING MS21055 F 30 SEPT 87 (SEE NOTE 5) AMSC- N/A FSC 5310
DISTRIBUTION STATEMENT A. Approved for public release distribution is unlimited		Page 2 of 3

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INTERCHANGEABILITY RELATIONSHIP

MS21055 NUTS CAN UNIVERSALLY REPLACE NAS684 AND NAS1027 NUTS OF LIKE MATERIAL, THREAD SIZE, LUBRICANT (DRY FILM OR NON-DRY FILM LUBRICANT), AND FASTENING METHOD (PLAIN RIVET HOLES, DIMPLED OR COUNTERSUNK RIVET HOLES) BUT THESE NAS684 AND NAS1027 NUTS CANNOT UNIVERSALLY REPLACE MS21055 NUTS

INTERCHANGEABILITY TABLE

CANCELLED PART NUMBERS	SUBSTITUTIVE PART NUMBERS
NAS684X06	MS21055-06
NAS684X08K	MS21055-06K
NAS684A06	MS21055L06
NAS684A06K	MS21055L06K
NAS684X08	MS21055-08
NAS684X08K	MS21055-08K
NAS684A08	MS21055L08
NAS684A08K	MS21055L08K
NAS684X3	MS21055-3
NAS684X3K	MS21055-3K
NAS684A3	MS21055L3
NAS684A3K	MS21055L3K
NAS684X4	MS21055-4
NAS684X4K	MS21055-4K
NAS684A4	MS21055L4
NAS684A4K	MS21055L4K
NAS684X5	MS21055-5
NAS684X5K	MS21055-5K
NAS684A5	MS21055L5
NAS684A5K	MS21055L5K
NAS684X6	MS21055-6
NAS684A6	MS21055L6
NAS684X7	MS21055-7
NAS684A7	MS21055L7

CANCELLED PART NUMBERS	SUBSTITUTIVE PART NUMBERS
NAS1027A04	MS21055L04
NAS1027A04K	MS21055L04K
NAS1027AX04	MS21055-04
NAS1027AX04K	MS21055-04K
NAS1027A06	MS21055L06
NAS1027A06K	MS21055L06K
NAS1027AX06	MS21055-06
NAS1027AX06K	MS21055-06K
NAS1027A08	MS21055L08
NAS1027A08K	MS21055L08K
NAS1027AX08	MS21055-08
NAS1027AX08K	MS21055-08K
NAS1027A3	MS21055L3
NAS1027A3K	MS21055L3K
NAS1027AX3	MS21055-3
NAS1027AX3K	MS21055-3K
NAS1027A4	MS21055L4
NAS1027A4K	MS21055L4K
NAS1027AX4	MS21055-4
NAS1027AX4K	MS21055-4K

CANCELLED PART NUMBERS	SUBSTITUTIVE PART NUMBERS
NAS1027A5	MS21055L5
NAS1027A5K	MS21055L5K
NAS1027AX5	MS21055-5
NAS1027AX5K	MS21055-5K
NAS1027A6	MS21055L6
NAS1027A6K	MS21055-6
NAS1027A7	MS21055L7
NAS1024AX7	MS21055-7
NAS1027A8	MS21055L8
NAS1027AX8	MS21055-8
NAS1027A10	MS21055L10
NAS1027AX10	MS21055-10

PREPARING ACTIVITY DLA-IS

CUSTODIANS ARMY-AV

NAVY-AS

AIR FORCE-II

DLA-

REVIEW B2.

USER CR MI

PROJECT NUMBER 5310-1947

DISTRIBUTION STATEMENT

MILITARY SPECIFICATION SHEET

TITLE

NUT SELF-LOCKING PLATE CORNER
LOW HEIGHT, STEEL, 125 KSI F_u, 450F

SPECIFICATION SHEET NUMBER

MS21055

1 FEB 94
REV G

SUPERSEDING

MS21055 F 30 SEPT 87 (SEE NOTE 3)

ANSC-

N/A

FSC 5310

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