

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION MIL-N-25027

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE

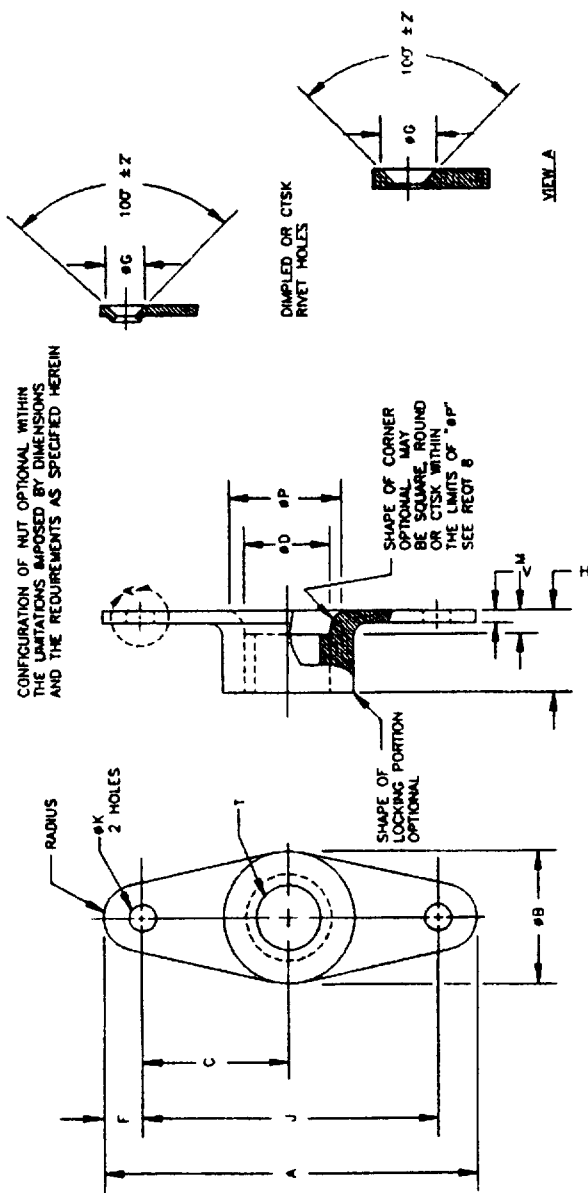


TABLE 1 DASH NUMBERS AND DIMENSIONS

DASH NUMBERS	PLAIN RIVET HOLES		COUNTERSINK OR DIMPLED RIVET HOLES		THREAD SIZE	A MAX	ØB MAX MIN	C ± 0.05	ØD MIN	F MIN	4G ± 0.10	H/J MAX	K Z/ ± 0.002	M MIN	ØP MAX	Y MAX	ADVAL STRENGTH LBS/IN LBS/100	WEIGHT LBS/100		
	NON-DRY FILM LUBRICANT	DRY FILM LUBRICANT	NON-DRY LUBRICANT	DRY LUBRICANT																
-04	L04	L04K	L04K	L04K	.112-49 UNAC-38	948	260	195	344	---	100	200	153	888	098	---	188	047	750	14
-06	L06	L06K	L06K	L06K	1.98-32 UNAC-38	948	265	239	344	---	100	200	171	888	098	---	208	047	1,150	18
-08	L08	L08K	L08K	L08K	1.64-32 UNAC-38	948	297	344	188	100	200	250	200	898	098	052	248	047	1,720	28
-3	L3	L3K	L3K	L3K	1.80-32 UNAF-38	948	328	308	344	184	100	200	250	888	098	062	274	047	2,480	39
4	L4	L4K	L4K	L4K	2.50-24 UNAF-38	1,280	414	375	500	254	100	200	281	1,000	098	082	344	055	4,390	53
5	L5	L5K	L5K	L5K	3.125-24 UNAF-38	1,280	505	485	500	317	125	230	338	1,000	130	082	417	045	7,390	80
-6	L6	L6K	L6K	L6K	3.75-24 UNAF-38	1,352	614	584	500	378	125	230	344	1,000	130	082	505	078	11,450	131
-7	L7	L7K	L7K	L7K	4.375-20 UNAF-38	1,477	728	685	500	442	156	230	360	1,125	161	082	622	085	15,450	184
-8	L8	L8K	L8K	L8K	5.00-20 UNAF-38	1,602	859	798	625	521	156	230	360	1,250	181	082	850	115	21,110	480
-8	L8	L8K	L8K	L8K	5.625-18 UNAF-38	1,727	853	802	688	584	156	230	360	1,375	181	082	703	115	26,810	770
-10	L10	L10K	L10K	L10K	6.25-18 UNAF-38	1,852	1,016	944	750	646	156	230	360	1,500	181	082	756	115	34,130	860

1/ MINIMUM IF NOT SPECIFIED, LIMITED ONLY BY STRENGTH REQUIREMENTS OF SPECIFICATION
 2/ CENTER OF THE DIMPLED HOLE SHALL NOT BE MORE THAN 1/16" FROM THE CENTER OF THE HOLE
 3/ DIMPLED RIVET HOLE TOLERANCE FOR "ØK" IS + 0.015 - 0.00

(F) DENOTES CHANGE(S)

INCH-POUND

PREPARING ACTMITY DLA-IS CUSTODIANS ARMY- AV NAVY- AS AIR FORCE- 11 DLA-	MILITARY SPECIFICATION SHEET TITLE NUT, SELF-LOCKING, PLATE, TWO-LUG, LOW HEIGHT, STEEL, 125 KSI Ftu, 450F	SPECIFICATION SHEET NUMBER MS21047 1 FEB 84 REV F
REVIEW 82 USER CR, MI PROJECT NUMBER 5310-1944	SUPERSEDING MS21047 E 30 SEPT 87 (SEE NOTE 5)	AMSC- N/A FSC 5310
DISTRIBUTION STATEMENT A. Approved for public release distribution is unlimited		Page 1 of 2

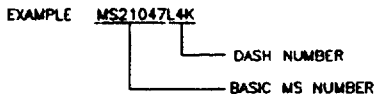
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Form Approved
OMB No 0704-0188

REQUIREMENTS

- 1 **MATERIAL** CARBON STEEL, COMPOSITIONS 1035 (UNS G10350) 1040 (UNS G10400) 1050 (UNS G10500) IN ACCORDANCE WITH ASTM A827 OR QQ-S-700 COMPOSITION 1042 (UNS G10420) IN ACCORDANCE WITH ASTM A29 ALLOY STEEL, GRADES 4130 (UNS G41300) 4340 (UNS G43400) AND 8740 (UNS G87400) IN ACCORDANCE WITH ASTM A29
- 2 **FINISH** CADMIUM PLATE IN ACCORDANCE WITH QQ-P-416 TYPE II, CLASS 2. FOR DRY FILM LUBRICATED NUTS THE TYPE AND CLASS ARE OPTIONAL IF THE NUTS MEET THE SALT SPRAY REQUIREMENTS OF QQ-P-416 TYPE II
- 3 **DIMENSIONING AND TOLERANCING** DIMENSIONING AND TOLERANCING SHALL BE IN ACCORDANCE WITH ANSI Y14.5M
- 4 **HARDNESS** 49 HRC, MAX
- 5 **THREADS** THREADS BEFORE LUBRICATION IN ACCORDANCE WITH MIL-S-8879
- 6 **SURFACE TEXTURE** SURFACE TEXTURE UNLESS OTHERWISE SPECIFIED SHALL NOT EXCEED 125 MICRONS, IN ACCORDANCE WITH ANSI/ASME B46.1
- 7 **LUBRICANT** DRY FILM LUBRICANT APPROVED IN ACCORDANCE WITH MIL-N-25027 NON-DRY FILM LUBRICANTS SHALL BE SOLUBLE IN THE CLEANER SPECIFIED IN MIL-S-8802
- 8 **EDGES** Break all sharp edges and remove all burrs
- 9 **COUNTERBORE/COUNTERSINK** ON SIZE 164 AND LARGER COUNTERBORE THREAD "D" DIAMETER X 0.62 DEEP MINIMUM THREAD RELIEF, ON SIZE 138 AND SMALLER COUNTERSINK TO "P" DIAMETER WITHIN THE LIMITS OF D, P AND M
- 10 **PART NUMBER** THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER FOLLOWED BY A DASH NUMBER FROM TABLE 1



MS21047L4K INDICATES NUT SELF-LOCKING, PLATE TWO LUG LOW HEIGHT, STEEL 125 KSI Ftu, 450F, 250-28UNJF-3B, DRY FILM LUBRICANT COUNTERSUNK OR DIMPLED HOLES

NOTES

- 1 ALL DIMENSIONS ARE IN INCHES
- 2 IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE
- 3 REFERENCED GOVERNMENT (OR NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN
- 4 DESIGN AND USAGE LIMITATIONS THESE NUTS ARE DESIGNED TO DEVELOP THE TENSILE STRENGTH OF BOLTS AND SCREWS WITH AN ULTIMATE TENSILE STRENGTH OF 125 KSI BASED ON THE CROSS SECTION AREA AT THE BASIC ROOT DIAMETER OF THE THREADS. THESE NUTS ARE DESIGNED TO BE USED ON JA EXTERNAL THREADS. THESE NUTS SHALL BE USED IN ACCORDANCE WITH THE LIMITATIONS OF MS33588 ONLY NUTS FOR WHICH THERE ARE QUALIFIED PRODUCTS LISTED ON OPL 25027 SHALL BE USED
- 5 MS21047 SUPERSEDES AN362, AN366 NAS680 NAS102J IN PART

PREPARING ACTIVITY DLA-15 CUSTODIANS ARMY- AV NAVY- AS AIR FORCE- 11 DLA- REVIEW 82 USER CR, MI PROJECT NUMBER 5310-1944	MILITARY SPECIFICATION SHEET TITLE NUT, SELF-LOCKING, PLATE TWO-LUG, LOW HEIGHT, STEEL, 125 KSI Ftu, 450F		SPECIFICATION SHEET NUMBER MS21047 1 FEB 94 REV F
			SUPERSEDING MS21047 E 30 SEPT 87 (SEE NOTE 5)
			AMSC- N/A FSC 5310
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INTERCHANGEABILITY RELATIONSHIP

MS21047 NUTS CAN UNIVERSALLY REPLACE AN362 AN366 NAS680 AND NAS1023 NUTS OF LIKE MATERIAL THREAD SIZE LUBRICANT (DRY FILM OR NON-DRY FILM LUBRICANT) AND FASTENING METHOD (PLAIN RIVET HOLES DIMPLED OR COUNTERSUNK RIVET HOLES) BUT THESE AN362, AN366 NAS680, AND NAS1023 NUTS CANNOT UNIVERSALLY REPLACE MS21047 NUTS

INTERCHANGEABILITY TABLE

CANCELLED PART NUMBER	SUBSTITUTIVE PART NUMBER	CANCELLED PART NUMBER	SUBSTITUTIVE PART NUMBER
NAS1023A04	MS21047L04	NAS1023A5	MS21047L5
NAS1023A04K	MS21047L04K	NAS1023A5K	MS21047L5K
NAS1023AX04	MS21047-04	NAS1023AX5	MS21047-5
NAS1023AX04K	MS21047-04K	NAS1023AX5K	MS21047-5K
NAS1023A06	MS21047L06	NAS1023A6	MS21047L6
NAS1023A06K	MS21047L06K	NAS1023A6K	MS21047-6
NAS1023AX06	MS21047-06	NAS1023A7	MS21047L7
NAS1023AX06K	MS21047-06K	NAS1023A7	MS21047-7
NAS1023A08	MS21047L08	NAS1023A8	MS21047L8
NAS1023A08K	MS21047L08K	NAS1023A8K	MS21047-8
NAS1023AX08	MS21047-08	NAS1023A9	MS21047L9
NAS1023AX08K	MS21047-08K	NAS1023A9	MS21047-9
NAS1023A3	MS21047L3	NAS1023A10	MS21047L10
NAS1023A3K	MS21047L3K	NAS1023A10	MS21047-10
NAS1023AX3	MS21047-3	---	---
NAS1023AX3K	MS21047-3K	---	---
NAS1023A4	MS21047L4	---	---
NAS1023A4K	MS21047L4K	---	---
NAS1023AX4	MS21047-4	---	---
NAS1023AX4K	MS21047-4K	---	---

INTERCHANGEABILITY TABLE

CANCELLED PART NUMBERS			SUBSTITUTIVE PART NUMBERS	CANCELLED PART NUMBERS			SUBSTITUTIVE PART NUMBERS
---	---	---	MS21047-04	---	AN366F1032B	---	MS21047L3
---	---	NAS680X04K	MS21047-04K	---	---	NAS680A3K	MS21047L3K
---	---	NAS680A04	MS21047L04	AN362F42B	AN366F42B	---	MS21047-4
---	---	NAS680A04K	MS21047L04K	---	AN366F428B	---	MS21047-4
AN362F832	AN366F832	---	MS21047-06	---	---	NAS680X4K	MS21047-4K
---	AN366F832B	---	MS21047-06	AN362F428	AN366F428	NAS680A4	MS21047L4
---	---	NAS680X06K	MS21047-06K	---	AN366F428B	---	MS21047L4
AN362F832	AN366F832	NAS680A06	MS21047L06	AN362F524	AN366F524	NAS680A4K	MS21047L4K
---	AN366F832B	---	MS21047L06	---	AN366F524B	---	MS21047-5
---	---	NAS680A06K	MS21047L06K	---	---	---	MS21047-5
AN362F832	AN366F832	---	MS21047-08	AN362F524	AN366F524	NAS680X3K	MS21047-5K
---	AN366F832B	---	MS21047-08	---	AN366F524B	NAS680A5	MS21047L5
---	---	NAS680X08K	MS21047-08K	---	---	---	MS21047L5
AN362F832	AN366F832	NAS680A08	MS21047L08	AN362F524	AN366F624	NAS680A5K	MS21047L5K
---	AN366F832B	---	MS21047L08	---	AN366F624B	---	MS21047-6
---	---	NAS680A08K	MS21047L08K	AN362F624	AN366F624	---	MS21047-6
AN362F1032	AN366F1032	---	MS21047-3	---	---	NAS680A6	MS21047L6
---	AN366F1032B	---	MS21047-3	AN362F624	AN366F624B	---	MS21047L6
---	---	NAS680X3K	MS21047-3K	---	---	---	MS21047L6
AN362F1032	AN366F1032	NAS680A3	MS21047L3	---	---	NAS680A7	MS21047L7

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PREPARING ACTIVITY DLA-15	MILITARY SPECIFICATION SHEET	SPECIFICATION SHEET NUMBER
CUSTODIANS ARMY- AV NAVY- AS	TITLE	MS21047
AFR FORCE- 11 DLA-	NUT, SELF-LOCKING, PLATE, TWO-LUG, LOW HEIGHT, STEEL 125 KSI Flu 450F	1 FEB 84 REV F
REVIEW 82		SUPERSEDING
USER CR, MI		MS21047 E 30 SEPT 87 (SEE NOTE 5)
PROJECT NUMBER 5310-1844		AMSC- N/A FSC 5310
DISTRIBUTION STATEMENT	A. Approved for public release distribution is unlimited	Page 3 of 3