

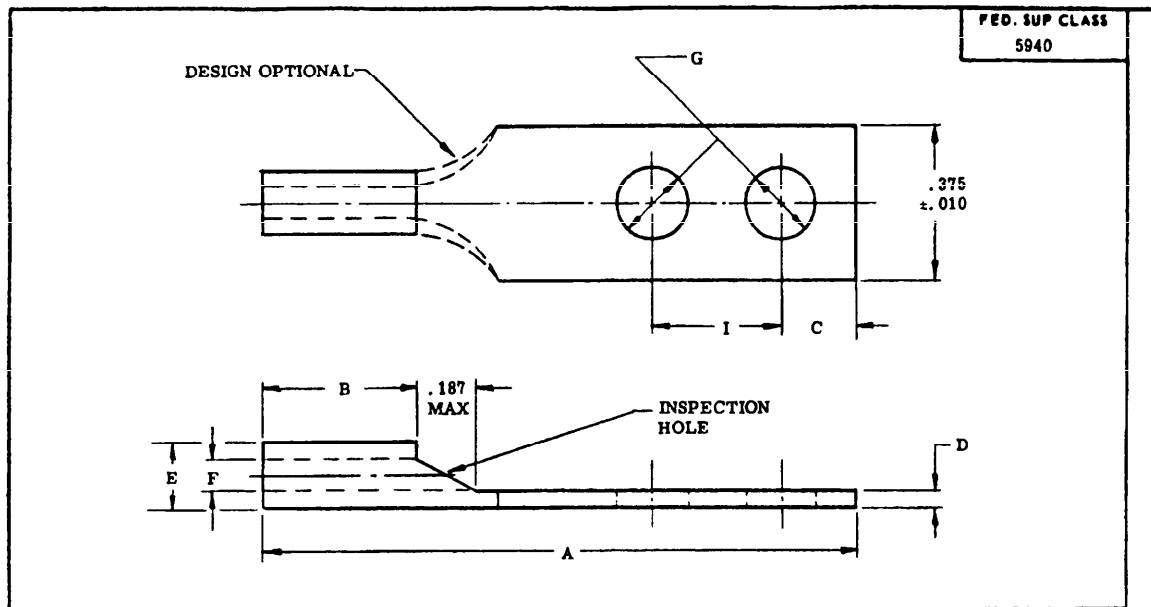
(Project No. 5940-0715)

USER SYMBOLS:
NAVY - MC

REVIEWER SYMBOLS:
NAVY - SH, EC
ARMY - AV
USAF - 11

"Review/user information is current as of the date of this document.
For future coordination of changes in this document, draft circulation
should be based on the information in the current DODISS."

This military standard is approved for use by all Departments
& Agencies of the Department of Defense. Selection for all new
engineering and design applications and for repetitive use shall
be made from this document.



FED. SUP CLASS
5940

TABLE I

DASH NO.	WIRE SIZE	STUD SIZE	A MAX	B MIN	C ±. 010	D		E	F	G		I ±. 010	MIL-E-16366 (SHIPS) REFERENCE	
						MAX	MIN			MAX	MIN			
1	22-18	10	1.405	.250	.187	.037	.023	.165 .110	.070 .052	.203	.193	.312	L-29	
2			1.655										.500	L-30, 1-2
3		8	2.280										.178	.168
4	16-14	10	1.468	.250	.187	.037	.023	.192 .139	.090 .081	.203	.193	.312	L-28	
5			1.718										.500	L-30,2-1/2-4
6		8	2.343										.178	.188
7	12-10	10	1.593	.250	.187	.046	.032	.255 .199	.135 .128	.203	.193	.312	L-28	
8			1.843										.500	L-30, 6-9
9		8	2.468										.178	.168

TABLE II (REF)

WIRE SIZE	NAVY CABLE SIZE
22-18	1 (1)
	1 (7)
	1 (10)
	1-1/2 (1)
	1-1/2 (7)
	1-1/2 (16)
16-14	1-1/2 (41)
	2 (7)
	2-1/2 (1)
	2-1/2 (19)
	2-1/2 (26)
	3 (7)
12-10	4 (1)
	4 (19)
	4 (7)
	4 (41)
	6 (7)
	6 (19)
12-10	9 (7)
	9 (37)

ADDITIONAL REQUIREMENTS:

1. MATERIAL: SEE PROCUREMENT SPECIFICATION.
2. FINISH: TIN PLATED. SEE PROCUREMENT SPECIFICATION.
3. DIMENSIONS IN INCHES.
4. TENSILE STRENGTH: THE TENSILE STRENGTH SHALL BE THAT SPECIFIED IN PROCUREMENT SPECIFICATION.
5. DESIGN AND CONSTRUCTION: LUG TERMINALS SHALL BE OF THE DESIGN, CONSTRUCTION, AND PHYSICAL DIMENSIONS SPECIFIED IN THE FIGURE AND TABLE I AND SHALL MEET THE PERFORMANCE REQUIREMENTS OF MIL-T-7928 WHEN CRIMPED ON MIL-C-915 AND MIL-C-2194 CABLE WITH A 9000-S8202-73809 CRIMPING TOOL AND MS17776 CRIMPING TOOL. THIS STANDARD DEPICTS ONLY GENERAL DESIGN CHARACTERISTICS AND IS NOT INTENDED TO LIMIT SPECIFIC MANUFACTURING PROCESSES. WIRE INSULATION SUPPORT NOT REQUIRED.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

(A) REVISED AND REDRAWN

P.A. NAVY - AS	TITLE	MILITARY STANDARD
Other Cust Army EL USAF 80	TERMINAL, LUG, UNINSULATED, RECTANGULAR TONGUE TWO STUD, CRIMP STYLE, COPPER, TYPE I, CLASS 1	MS21005
PROCUREMENT SPECIFICATION MIL-T-7928	SUPERSEDES:	SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

PLATE NO. 15320

APPROVED 26 Sept 67
REVISED (A) 12 March 1973

[illegible]

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