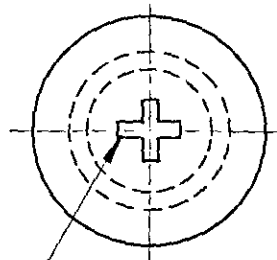


## USER SYMBOLS:

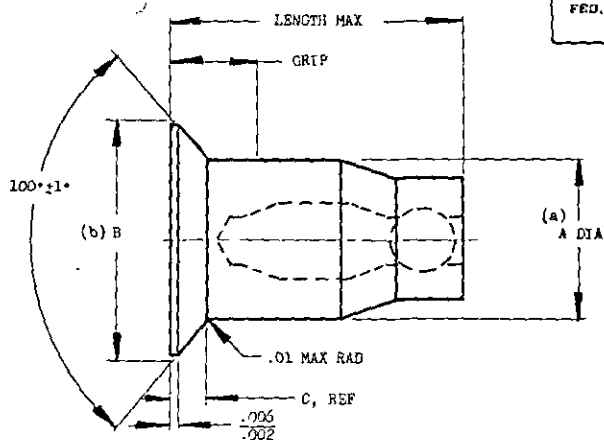
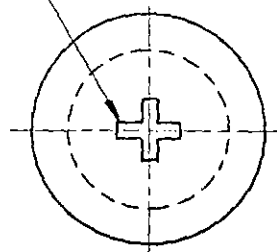
REVIEWER SYMBOLS:  
 ARMY - AV, MU, WC  
 NAVY - AS, SH  
 USAF - 69

"Review/user information is current as of the date of this document.  
 For future coordination of changes in this document, draft circulation  
 should be based on the information in the current DODISS."

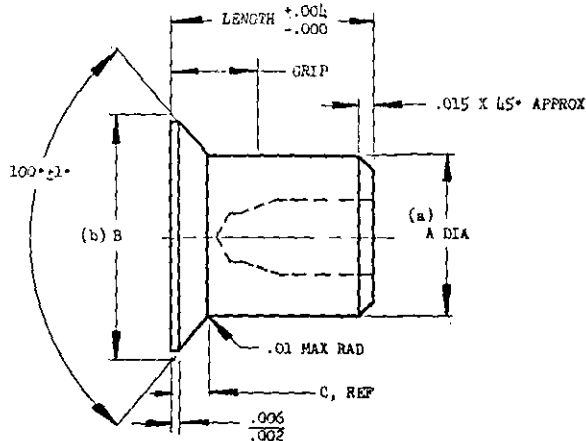
This military standard is approved for use by all Departments  
 & Agencies of the Department of Defense. Selection for all new  
 engineering and design applications and for repetitive use shall  
 be made from this document.



MATERIAL IDENTIFICATION  
 FOR 5056 ONLY, INDENTED  
 CROSS ON RIVET HEAD



STYLE A CHEMICALLY EXPANDED, CLOSED END RIVETS



(c) STYLE B CHEMICALLY EXPANDED, OPEN END RIVETS

RIVET SIZE NOM DIA	A ±.001 DIA	B ±.004	C
1/8	.134	.225	.039
5/32	.171	.286	.049
3/16	.202	.353	.064

- (a) .001 SHANK DIAMETER INCREASE PERMISSIBLE WITHIN .100 INCH OF BASE OF HEAD.  
 (b) MAXIMUM HEAD DIAMETERS ARE TO THEORETICAL SHANK CORNERS AS MEASURED BY PROJECTION.  
 (c) STYLE B (OPEN END) RIVETS INACTIVE FOR DESIGN AFTER 1 NOV 1958.  
 PROCURE ONLY STYLE A (CLOSED END) RIVETS AFTER 1 NOV 1958.

MATERIAL: ALUMINUM ALLOY, SPECIFICATION MIL-W-7986, COMP 2017 AND COMP 5056.

FINISH: ALUMINUM ALLOY, ANODIZE IN ACCORDANCE WITH SPECIFICATION MIL-A-8625, OR CHEMICALLY SURFACE-TREAT IN ACCORDANCE WITH SPECIFICATION MIL-C-5541.

EXAMPLES OF PART NUMBERS: MS20603BA32 - 5056 AL ALY STYLE A RIVET, .134 DIA, .286 TO .325 GRIP RANGE.  
 MS20603BA32 - 2017 AL ALY STYLE B RIVET, .134 DIA, .306 TO .325 GRIP RANGE.

**CANCELLED AFTER 19 SEPT 1977 NO SUPERSEDING STANDARD**

DIMENSIONS IN INCHES.  
 FOR ACCEPTABLE PRODUCT.  
 FOR LIMITATIONS FOR DESIGN AND USAGE, SEE STANDARD MS20603.

INACTIVE FOR DESIGN AFTER 17 November 1972 USE NAS 1739 SEE  
 INTERCHANGEABILITY TABLE AND MIL-STD-32 FOR STATUS NOTES.

FOR DESIGN FEATURE PURPOSES THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.  
 REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID. (C) DENOTES CHANGES

P.A. NAVY - AS Other Cust USAF - 82 ARMY - WC	<b>MILITARY STANDARD</b> RIVET, BLIND, CHEMICALLY EXPANDED, 100° FLUSH HEAD, TYPE I, CLASS 2, STYLES A AND B	<b>MS20603</b>
PROCUREMENT SPECIFICATION MIL-R-7885	SUPERSEDES: USAF L58 NAF 1195	SHEET 1 OF 4

DD FORM 672-1  
1 MAR 72 (COORDINATED)