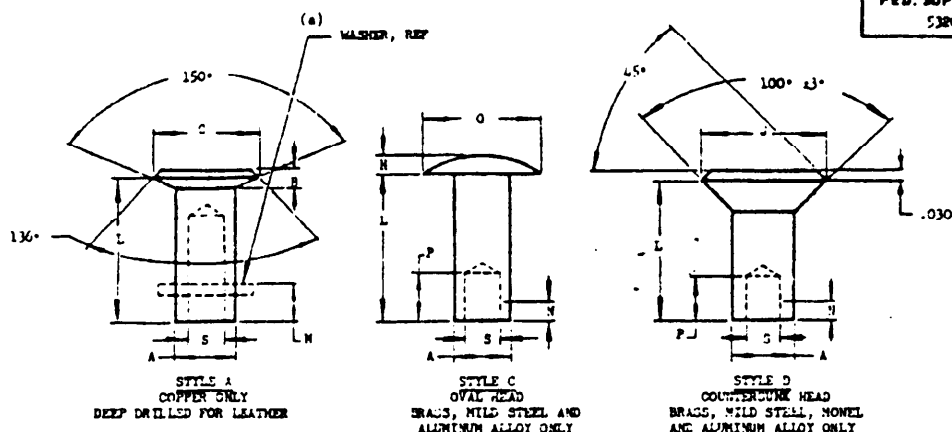


FED. SUP CLASS  
5320

## SHALLOW DRILLED FOR METAL

DIA	(a) A ±.005 DIA	B	C DIA	G DIA	H ±.005 DIA	J DIA	(b) K DIA	(b) L DIA	M	P	S DIA	
											MAX	MIN
3/32	.088			.141	.034					.062	.066	.062
1/8	.111			.219	.033	.246				.121	.125	.121
9/32	.286	.047	.122			.312	.094			.121	.125	.121
1/2	.314		.359	.312	.095	.359	.124	.094		.121	.125	.121

DIA	DASH NUMBERS (FOR MILITARY USE)											
	1/32	1/16	3/32	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4
3/32	1-1	1-2	1-3	1-4	1-5	1-6	1-7	1-8	1-9	1-10	1-11	1-12
1/8	2-1	2-2	2-3	2-4	2-5	2-6	2-7	2-8	2-9	2-10	2-11	2-12
3/16	3-1	3-2	3-3	3-4	3-5	3-6	3-7	3-8	3-9	3-10	3-11	3-12
1/4	4-1	4-2	4-3	4-4	4-5	4-6	4-7	4-8	4-9	4-10	4-11	4-12

(3) USE WASHER AND/OR CHILL ON 1/8, 3/16, 1/4 DIA. STYLE A RIVET.  
AND/OR CHILL ON 3/16 DIA. STYLE A RIVET.

(4) H AND N = INTERFERE WITH EACH OTHER.

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MILITARY STANDARD

MS20450(ASG)

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Review activities:  
USAF - 52, 85

This military standard is approved by the Air Force and the Naval Air Systems Command and is mandatory for use by these activities. All other military activities are required to comply with this standard where suitable.

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PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

APPROVED 1 Jan 57 REVISED 1 Feb 63 15 Oct 68