

PROD. S'7 CLASS.
5120

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CARBON STEEL		CARBON STEEL GALVANIZED		CARBON STEEL ZINC PLATED		CRES		MONEL		MONEL GADOLIN PLATED		COPPER		LENGTH
DASH NO.		DASH NO.		DASH NO.		DASH NO.		DASH NO.		DASH NO.		DASH NO.		
1/16 RIVET DIAMETER, NOMINAL														
2-2	-2C2	-2Z2		F2-2		N2-2		N2C2		CU2-2				.125
2-3	-2C3	-2Z3		F2-3		N2-3		N2C3		CU2-3				.188
2-4	-2C4	-2Z4		F2-4		N2-4		N2C4		CU2-4				.250
2-5	-2C5	-2Z5		F2-5		N2-5		N2C5		CU2-5				.312
2-6	-2C6	-2Z6		F2-6		N2-6		N2C6		CU2-6				.375
2-7	-2C7	-2Z7		F2-7		N2-7		N2C7		CU2-7				.438
2-8	-2C8	-2Z8		F2-8		N2-8		N2C8		CU2-8				.500
3/32 RIVET DIAMETER, NOMINAL														
3-3	-3C3	-3Z3		F3-3		N3-3		N3C3		CU3-3				.188
3-4	-3C4	-3Z4		F3-4		N3-4		N3C4		CU3-4				.250
3-5	-3C5	-3Z5		F3-5		N3-5		N3C5		CU3-5				.312
3-6	-3C6	-3Z6		F3-6		N3-6		N3C6		CU3-6				.375
3-7	-3C7	-3Z7		F3-7		N3-7		N3C7		CU3-7				.438
3-8	-3C8	-3Z8		F3-8		N3-8		N3C8		CU3-8				.500
3-10	-3C10	-3Z10		F3-10		N3-10		N3C10		CU3-10				.625
3-12	-3C12	-3Z12		F3-12		N3-12		N3C12		CU3-12				.750
3-14	-3C14	-3Z14		F3-14		N3-14		N3C14		CU3-14				.875
3-16	-3C16	-3Z16		F3-16		N3-16		N3C16		CU3-16				1.000
1/8 RIVET DIAMETER, NOMINAL														
4-3	-4C3	-4Z3		F4-3		N4-3		N4C3		CU4-3				.312
4-4	-4C4	-4Z4		F4-4		N4-4		N4C4		CU4-4				.375
4-5	-4C5	-4Z5		F4-5		N4-5		N4C5		CU4-5				.438
4-6	-4C6	-4Z6		F4-6		N4-6		N4C6		CU4-6				.500
4-7	-4C7	-4Z7		F4-7		N4-7		N4C7		CU4-7				.562
4-8	-4C8	-4Z8		F4-8		N4-8		N4C8		CU4-8				.625
4-10	-4C10	-4Z10		F4-10		N4-10		N4C10		CU4-10				.750
4-12	-4C12	-4Z12		F4-12		N4-12		N4C12		CU4-12				.875
4-14	-4C14	-4Z14		F4-14		N4-14		N4C14		CU4-14				1.000
4-16	-4C16	-4Z16		F4-16		N4-16		N4C16		CU4-16				1.125
4-20	-4C20	-4Z20		F4-20		N4-20		N4C20		CU4-20				1.250
4-24	-4C24	-4Z24		F4-24		N4-24		N4C24		CU4-24				1.500
5/32 RIVET DIAMETER, NOMINAL														
5-4	-5C4	-5Z4		F5-4		N5-4		N5C4		CU5-4				.375
5-5	-5C5	-5Z5		F5-5		N5-5		N5C5		CU5-5				.438
5-6	-5C6	-5Z6		F5-6		N5-6		N5C6		CU5-6				.500
5-7	-5C7	-5Z7		F5-7		N5-7		N5C7		CU5-7				.562
5-8	-5C8	-5Z8		F5-8		N5-8		N5C8		CU5-8				.625
5-10	-5C10	-5Z10		F5-10		N5-10		N5C10		CU5-10				.750
5-12	-5C12	-5Z12		F5-12		N5-12		N5C12		CU5-12				.875
5-14	-5C14	-5Z14		F5-14		N5-14		N5C14		CU5-14				1.000
5-16	-5C16	-5Z16		F5-16		N5-16		N5C16		CU5-16				1.125
5-20	-5C20	-5Z20		F5-20		N5-20		N5C20		CU5-20				1.250
5-24	-5C24	-5Z24		F5-24		N5-24		N5C24		CU5-24				1.500
5-28	-5C28	-5Z28		F5-28		N5-28		N5C28		CU5-28				1.750
5-32	-5C32	-5Z32		F5-32		N5-32		N5C32		CU5-32				2.000

REVISED FOR CHANGE SEE SHEET 1. APPROVED

P.A. AF 82 Other Cust NAVY AS	TITLE RIVET, ROUND HEAD, STEEL, MONEL AND COPPER	MILITARY STANDARD MS20435(ASG)
PROCUREMENT SPECIFICATION NKC	SUPERSEDES: ANJ3	SHEET 2 OF 3

672-1 (Plotted coordination)

FED. SUP CLAS.
5320

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(Department of the Navy) and the
This standard has been approved by the
Department of the Navy and is mandatory for use by
the activity. All other military activities are required
to comply with standard where applicable.

CARBON STEEL		CARBON STEEL GALVANNE PLATED		CARBON STEEL ZINC PLATED		CRES		MONEL		MONEL CADIUM PLATED		COPPER		LENGTH
DASH NO.		DASH NO.		DASH NO.		DASH NO.		DASH NO.		DASH NO.		DASH NO.		
3/16 RIVET DIAMETER, NOMINAL														
-6-1		-6C1		-6Z1		F6-1		M6-1		M6C1				.250
-6-5		-6C5		-6Z5		F6-5		M6-5		M6C5				.312
-6-6		-6C6		-6Z6		F6-6		M6-6		M6C6		C06-6		.375
-6-7		-6C7		-6Z7		F6-7		M6-7		M6C7		C06-7		.438
-6-8		-6C8		-6Z8		F6-8		M6-8		M6C8		C06-8		.500
-6-10		-6C10		-6Z10		F6-10		M6-10		M6C10		C06-10		.625
-6-12		-6C12		-6Z12		F6-12		M6-12		M6C12		C06-12		.750
-6-14		-6C14		-6Z14		F6-14		M6-14		M6C14		C06-14		.875
-6-16		-6C16		-6Z16		F6-16		M6-16		M6C16		C06-16		1.000
-6-18		-6C18		-6Z18		F6-18		M6-18		M6C18		C06-18		1.125
-6-20		-6C20		-6Z20		F6-20		M6-20		M6C20		C06-20		1.250
-6-22		-6C22		-6Z22		F6-22		M6-22		M6C22		C06-22		1.375
-6-24		-6C24		-6Z24		F6-24		M6-24		M6C24		C06-24		1.500
-6-28		-6C28		-6Z28		F6-28								1.750
-6-32		-6C32		-6Z32		F6-32								2.000
1/4 RIVET DIAMETER, NOMINAL														
-8-5		-8C5		-8Z5		F8-5		M8-5		M8C5				.312
-8-6		-8C6		-8Z6		F8-6		M8-6		M8C6				.375
-8-7		-8C7		-8Z7		F8-7		M8-7		M8C7				.438
-8-8		-8C8		-8Z8		F8-8		M8-8		M8C8				.500
-8-10		-8C10		-8Z10		F8-10		M8-10		M8C10				.625
-8-12		-8C12		-8Z12		F8-12		M8-12		M8C12				.750
-8-14		-8C14		-8Z14		F8-14		M8-14		M8C14				.875
-8-16		-8C16		-8Z16		F8-16		M8-16		M8C16				1.000
-8-20		-8C20		-8Z20		F8-20		M8-20		M8C20				1.250
-8-24		-8C24		-8Z24		F8-24		M8-24		M8C24				1.500
-8-28		-8C28		-8Z28		F8-28								1.750
-8-32		-8C32		-8Z32		F8-32								2.000
5/16 RIVET DIAMETER, NOMINAL														
-10-10		-10C10		-10Z10		F10-10								.625
-10-12		-10C12		-10Z12		F10-12								.750
-10-14		-10C14		-10Z14		F10-14								.875
-10-16		-10C16		-10Z16		F10-16								1.000
-10-20		-10C20		-10Z20		F10-20								1.250
-10-24		-10C24		-10Z24		F10-24								1.500
-10-28		-10C28		-10Z28		F10-28								1.750
-10-32		-10C32		-10Z32		F10-32								2.000
3/8 RIVET DIAMETER, NOMINAL														
-12-12		-12C12		-12Z12		F12-12								.750
-12-14		-12C14		-12Z14		F12-14								.875
-12-16		-12C16		-12Z16		F12-16								1.000
-12-20		-12C20		-12Z20		F12-20								1.250
-12-24		-12C24		-12Z24		F12-24								1.500
-12-28		-12C28		-12Z28		F12-28								1.750
-12-32		-12C32		-12Z32		F12-32								2.000
7/16 RIVET DIAMETER, NOMINAL														
-14-16		-14C16		-14Z16		F14-16								1.250
-14-20		-14C20		-14Z20		F14-20								1.500
-14-24		-14C24		-14Z24		F14-24								1.750
-14-28		-14C28		-14Z28		F14-28								2.000
-14-32		-14C32		-14Z32		F14-32								2.000

REVISED FOR CHANGES SEE SHEET 1. APPROVED

P.A. AF 82 Other Cost Navy-- AF	TITLE RIVET, ROUND HEAD, STEEL, MONEL AND COPPER	MILITARY STANDARD MS20435(ASG)
PROCUREMENT SPECIFICATION NONE	SUPERSEDES: AN135	SHEET 3 OF 3