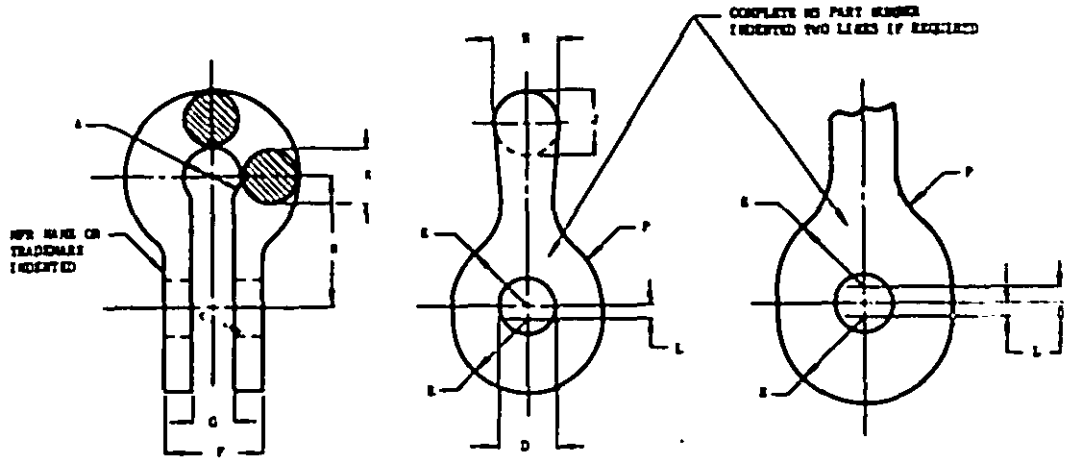


FED. SUP CLASS
6030



END FOR MS20115-9
MS20115-10 AND
MS20115-12 Shackles

DASH NUMBERS			NOMINAL WIRE ROPE DIA (REF)	MINIMUM BREAKING STRENGTH LB	A -.016 -.000 DIA	D -.005 -.000 DIA	B RAD	F -.010 -.005	G -.007 -.003	H ±.016	J ±.016	K ±.016	L	O ±.016	P ±.016	
CORROSION RESISTANT STEEL	NON-CORROSION RESISTANT STEEL	NICKEL COPPER ALUMINUM ALLOY														
-2	F2	K2	1/16	680	.188		.172	.218	.093							
-3	F3	K3	3/32	920	.219	.190	.219	.252	.108				.031	.562	.375	
-4	F4	K4	1/8	2 000	.250		.274	.323	.125					.750	.438	
-5	F5	K5	5/32	2 800	.281	.250	.324	.406	.202					.812	.500	
-6	F6	K6	3/16	4 200	.375	.313	.391	.523	.260	.312	.312	.281		.075	.500	
-7	F7	K7	7/32	5 800	.406		.453	.625	.296	.324	.324	.312	.062	.075	.500	
-8	F8	K8	1/4	7 000	.438	.375	.484	.688	.313	.406	.359	.359		1.000	.406	
-9	F9	K9	9/32	8 000	.500	.438	.578	.719	.327	.438	.391	.391			.500	
-10	F10	K10	5/16	9 800	.594		.633	.785	.348	.469	.422	.422	.076	1.125	.500	
-12	F12	K12	3/8	14 000	.750	.500	.750	1.030	.380	.562	.500	.500	.125	1.250	.500	

- (A) MATERIAL: CORROSION RESISTANT STEEL, INHIBITING STEEL, NICKEL COPPER ALUMINUM ALLOY, SEE PROCUREMENT SPECIFICATION
- (B) FINISH: SEE PROCUREMENT SPECIFICATION

DIMENSIONS IN INCHES; UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS ±.010.
HOLES TO BE CO-AXIAL WITHIN ±.005

PLAIN DASH NUMBERS ARE FOR CORROSION RESISTANT STEEL SHACKLES
ADD F BEFORE DASH NUMBER FOR NON-CORROSION RESISTANT STEEL SHACKLES
ADD K BEFORE DASH NUMBER FOR NICKEL-COPPER-ALUMINUM ALLOY SHACKLES

EXAMPLES OF NO PART NUMBERS:
MS20115-6 - SHACKLE, CORROSION RESISTANT STEEL, 6/32 DIA WIRE ROPE
MS20115F6 - SHACKLE, NON-CORROSION RESISTANT STEEL, 6/32 DIA WIRE ROPE
MS20115K6 - SHACKLE, NICKEL-COPPER-ALUMINUM ALLOY, 6/32 DIA WIRE ROPE

THIS STANDARD IS IN PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

P.A. 0547 - 02	TITLE	MILITARY STANDARD
Other Code 0577 - 02	SHACKLE-WIRE ROPE	MS20115(ASG)
PROCUREMENT SPECIFICATION MIL-B-5675	SUPERSEDES 48115	SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PROVIDED TO YOU BY THE GOVERNMENT

APPROVED 1 DECEMBER 59 REVISED 17 NOV 1972

Unit: 4747-02

Rev: 43
DIA-11

Form: 0000

This standard is approved by the Department of Defense and is mandatory in all applications for procurement of supplies and services and for specifications and drawings for such items.