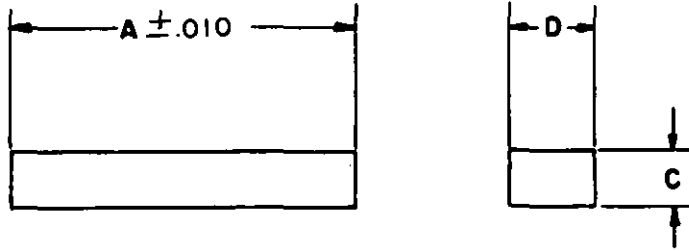


FED. SUP CLASS  
5315



REVIEWER: IS, WP, 69, WC, MO  
USER : MC, SH, KU, YD, NSA

NOMINAL SIZE		7/16 X 5/16	1/2 X 5/16	9/16 X 3/8
C	MAX.	.3135	.3135	.3760
	MIN.	.3120	.3120	.3745
D	MAX.	.4385	.5010	.5635
	MIN.	.4370	.4995	.5620

LENGTH A	DASH NUMBER		DASH NUMBER		DASH NUMBER	
	GRADE B	GRADE C	GRADE B	GRADE C	GRADE B	GRADE C
1	1	26	51	76	101	126
1 1/8	2	27	52	77	102	127
1 1/4	3	28	53	78	103	128
1 3/8	4	29	54	79	104	129
1 1/2	5	30	55	80	105	130
1 5/8	6	31	56	81	106	131
1 3/4	7	32	57	82	107	132
1 7/8	8	33	58	83	108	133
2	9	34	59	84	109	134
2 1/8	10	35	60	85	110	135
2 1/4	11	36	61	86	111	136
2 3/8	12	37	62	87	112	137
2 1/2	13	38	63	88	113	138
2 5/8	14	39	64	89	114	139
2 3/4	15	40	65	90	115	140
2 7/8	16	41	66	91	116	141
3	17	42	67	92	117	142
3 1/4	18	43	68	93	118	143
3 1/2	19	44	69	94	119	144
3 3/4	20	45	70	95	120	145
4	21	46	71	96	121	146
4 1/4	22	47	72	97	122	147
4 1/2	23	48	73	98	123	148
4 3/4	24	49	74	99	124	149
5	25	50	75	100	125	150

- Ⓐ **MATERIAL:** Alloy steel, Grade B, in accordance with procurement specification.  
Carbon steel, Grade C, in accordance with procurement specification.
- Ⓐ **SHEAR STRENGTH (MIN.):** Shear strength for grades B and C materials shall conform to the procurement specification.
- Ⓐ **HARDNESS:** Grade B keys shall be hardened in accordance with procurement specification.
- PROTECTIVE COATING:** Uncoated.
- DIMENSIONS:** All dimensions are in inches unless otherwise specified.
- PART NUMBER:** The MS part number consists of the MS number plus the dash number. Example: MS20065-1.
- NOTES:**
  - Ⓐ (1) Edges and corners shall be rounded (.010-.020 Rad.).
  - Ⓑ (2) The keys covered on this standard correspond to Type III of the procurement specification.
  - (3) For design feature purposes, this standard takes precedence over procurement documents referenced herein.
  - (4) Referenced documents shall be of the issue in effect on date of invitations for bid.
- Ⓐ **FIN** columns removed.

This military standard is approved by the Department of Defense and is mandatory on all activities. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

P.A. WC Other Cont. WP 69	TITLE <b>KEY, MACHINE-RECTANGULAR IN CROSS SECTION, BOTH ENDS SQUARE</b>	<b>MILITARY STANDARD MS 20065</b>
PROCUREMENT SPECIFICATION 00-K-220	SUPERSEDED:	SHEET 1 OF 1

APPROVED 22 SEPT 56 REVISED 13 NOV 1964