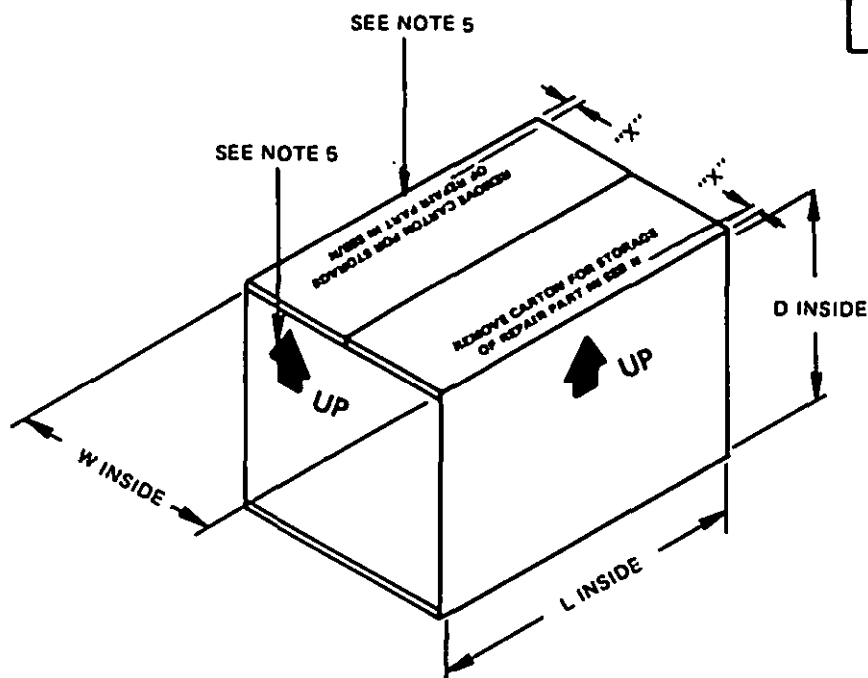


User activities:

Review activities:

This military standard is approved for use by NAVAL SEA SYSTEMS COMMAND  
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Agencies of the Department of Defense.

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MS Part No.	Inside dimensions			Lettering	
		Width (W)	Depth (D)	Height	"X"
MS18023-1	4.000	2.875	1.750	0.125	0.375
MS18023-2	7.375	2.875	1.125	0.125	0.375
MS18023-3	5.000	3.875	1.437	0.125	0.500
MS18023-4	6.000	4.500	2.625	0.125	0.500
MS18023-5	7.187	3.562	3.250	0.125	0.500
MS18023-6	7.250	4.750	2.312	0.125	0.500
MS18023-7	5.875	4.750	4.187	0.125	0.500
MS18023-8	8.437	3.437	1.500	0.125	0.500
MS18023-9	9.562	5.812	1.312	0.125	0.500
MS18023-10	9.062	6.687	1.312	0.125	0.500
MS18023-11	8.437	4.062	3.875	0.125	0.500
MS18023-12	9.937	5.812	2.500	0.125	0.500
MS18023-13	8.812	7.062	3.250	0.125	0.500
MS18023-14	6.437	6.062	5.750	0.125	0.500
MS18023-15	11.062	6.062	4.000	0.250	0.500
MS18023-16	20.062	3.937	2.750	0.250	0.500
MS18023-17	10.437	6.187	5.562	0.250	1.000
MS18023-18	10.187	9.687	4.375	0.250	1.000
MS18023-19	9.062	7.562	7.000	0.250	1.000
MS18023-20	16.812	5.812	4.500	0.250	1.000
MS18023-21	13.312	8.062	6.000	0.250	1.000
MS18023-22	11.625	10.250	8.437	0.250	1.000
MS18023-23	20.250	11.125	6.187	0.250	1.000
MS18023-24	19.125	9.625	7.937	0.250	1.000
MS18023-25	15.125	11.625	8.437	0.250	1.000
MS18023-26	22.625	11.375	8.187	0.250	1.000
MS18023-27	19.500	13.437	8.062	0.250	1.000
MS18023-28	18.625	15.437	12.437	0.250	1.000

Ⓐ denotes changes

P. A. OS Other Case	INTERNATIONAL INTEREST	TITLE  BOX, FIBERBOARD, FOR CONTAINERS, REUSABLE, ALUMINUM, HAND PORTABLE	MILITARY STANDARD  <b>MS 18023(OS)</b>
PROCUREMENT SPECIFICATION PPP-B-636	SUPERSEDES	BUWPS Drawing No. 2266829	SHEET 1 OF 2

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## NOTES:

- (A) 1. MATERIALS: The box shall be made of domestic service grade double faced (SW) corrugated fiberboard (CF) with a bursting strength of 175 psi minimum.
- (A) 2. STYLE: The box shall be regular slotted (RSC) in accordance with PPP-B-636 and Rule 41 of the Uniform Freight Classification.
- (A) 3. DIMENSIONS: All dimensions shown are in inches.
- (A) 4. TOLERANCES: Allowable tolerance  $\pm 0.062$ .
- (A) 5. MARKINGS: Unless otherwise specified in the contract, the box shall have the following markings:
- (a) The notation, "DISCARD CARTON AFTER STORAGE OF REPAIR PART IN SSB N", shall be printed in black letters on top of box, in two places as shown. See tabulation above for letter height and location ("X" dimension). The notation shall be centrally located longitudinally.
- (b) A black arrow shall be printed on all four sides. The length and width of the arrow shall be not less than 0.500 inch, and the size of the arrow shall be in proportion to the available space. The point of the arrow shall be 0.375 inch from the top of the box.
- (A) 6. OTHER NOTES: (a) For design feature purposes, this standard takes precedence over procurement documents referenced herein.

REVISED (A) 29 November 1982

APPROVED

P. A. OS Other Cust	INTERNATIONAL INTEREST	TITLE  BOX, FIBERBOARD, FOR CONTAINERS, REUSABLE, ALUMINUM, HAND PORTABLE	MILITARY STANDARD  <b>MS 18023(OS)</b>
PROCUREMENT SPECIFICATION PPP-B-636	SUPERSEDES:	BUWEPS Drawing No. 2266829	SHEET 2 OF 2

DD FORM 672 (LIMITED COORDINATION)  
1 MAY 73

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

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Review activities:

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