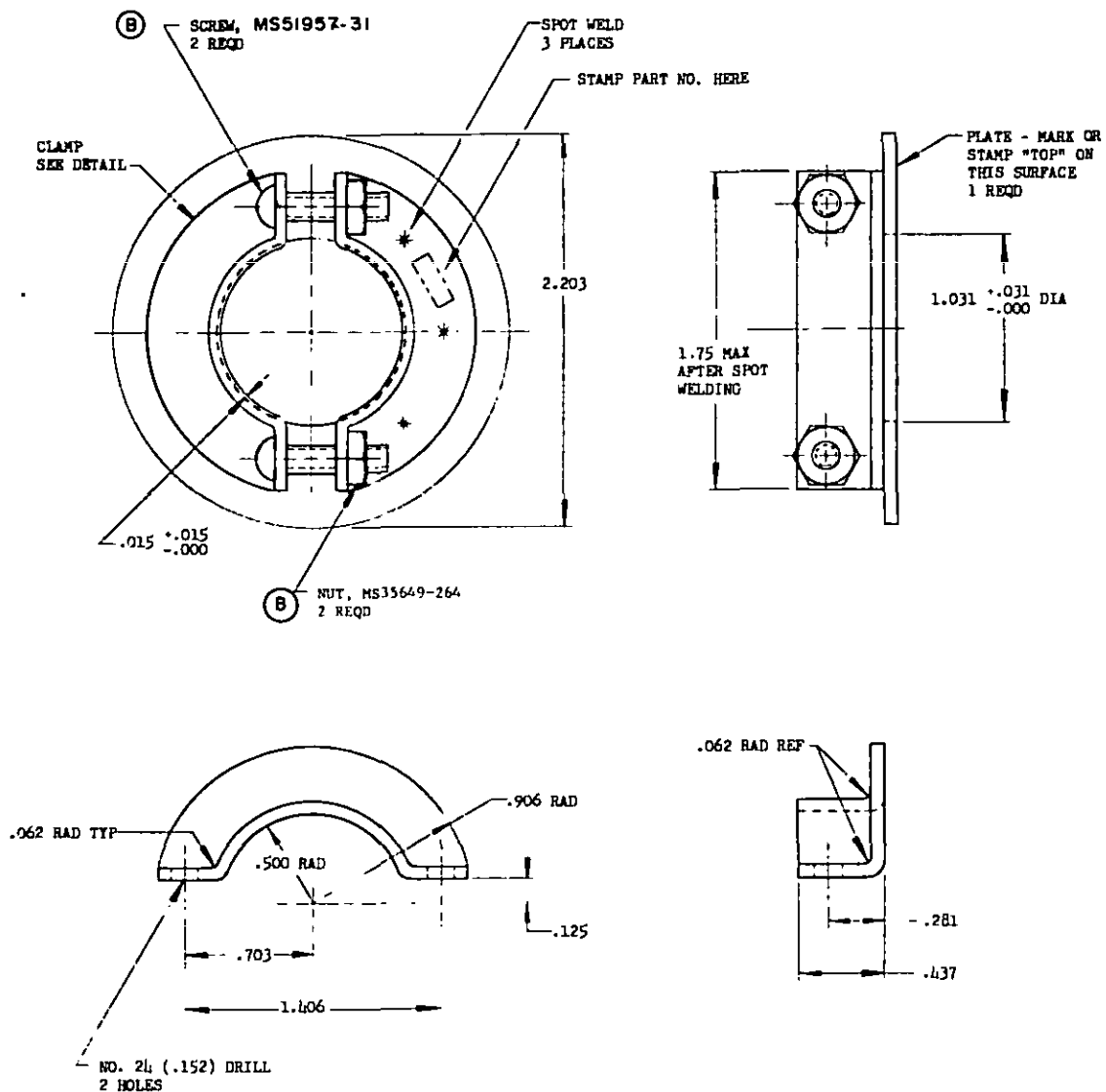


This standard has been approved by the BuBulps (Department of the Navy) and the Department of the USAF and is mandatory for use by that activity. All other military activities are required to employ this standard where suitable.

FED. SUP CLASS  
6210



CLAMP  
2 REQD PER ASSY

- ② MATERIAL: ALUMINUM ALLOY, QQ-A-250/B. TEMPER H24, THICKNESS .064.  
ANODIC COATINGS, MIL-A-8525, TYPE I.  
BREAK ALL SHARP EDGES .010 MAX.  
CHECK TO SEE THAT CLAMP ACCOMMODATES 1 INCH DIAMETER PLUG, AND PLATE DOES NOT CUT INTO PLUG WHEN CLAMP IS TIGHTENED.  
DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS  $\pm .010$ .

STANDARD REDRAWN.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.  
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

P.A. AIR FORCE - 82 Other Cust NAVY - AS AIR FORCE - 99 (B)	TITLE  CLAMP, CABLE, AVIATION GROUND LIGHTS	MILITARY STANDARD  MS17815
PROCUREMENT SPECIFICATION MR-B-8954	SUPERSEDES: USAF DWS 49B7053 AND 49B7054	SHEET 1 OF 1