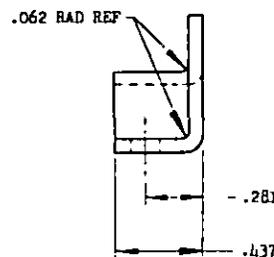
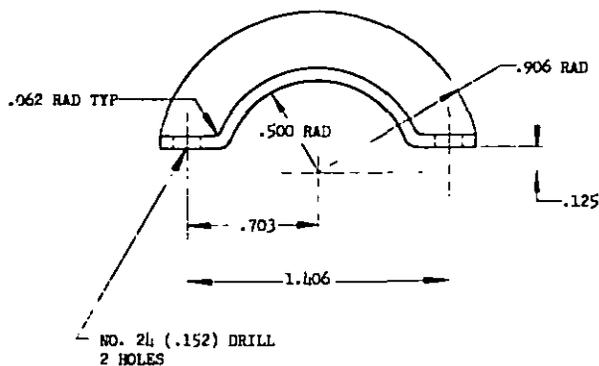
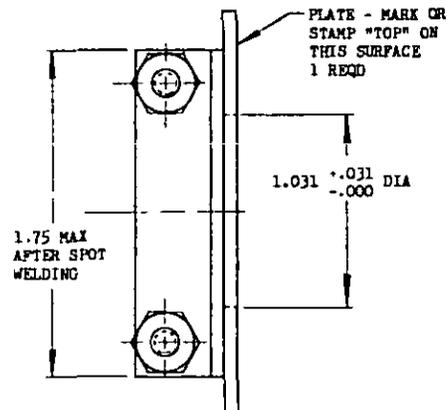
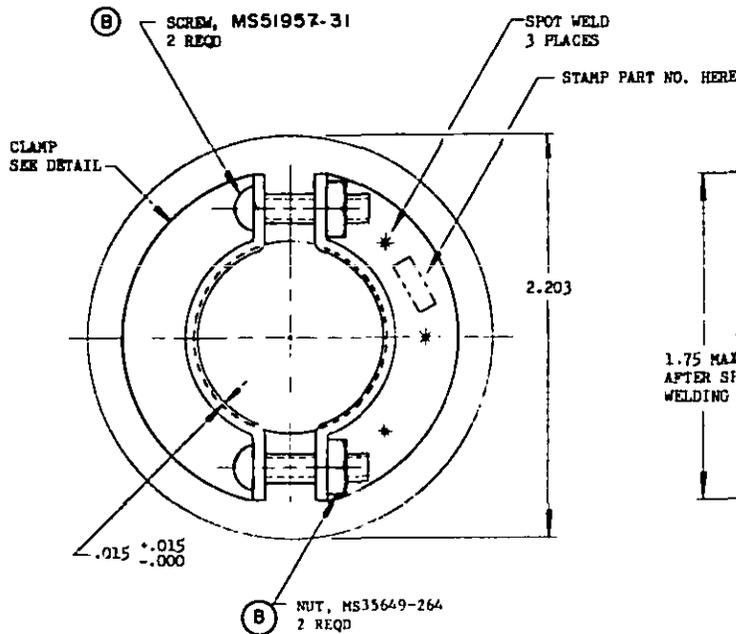


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Form A3.01.55

This standard has been approved by the Bureau (Department of the Navy) and the Department of the USAF and mandatory for use by that activity. All other military activities are required to employ this standard where suitable.



CLAMP
2 REQ PER ASSY

- (B) MATERIAL: ALUMINUM ALLOY, QQ-A-250/8. TEMPER H24, THICKNESS .064.
- ANODIC COATINGS, MIL-A-8525, TYPE I.
- BREAK ALL SHARP EDGES .010 MAX.
- CHECK TO SEE THAT CLAMP ACCOMMODATES 1 INCH DIAMETER PLUG, AND PLATE DOES NOT CUT INTO PLUG WHEN CLAMP IS TIGHTENED.
- DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS $\pm .010$.

STANDARD REDRAWN.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

P.A. AIR FORCE - 82	TITLE	MILITARY STANDARD
Other Cust NAVY - AS AIR FORCE - 99 (B)	CLAMP, CABLE, AVIATION GROUND LIGHTS	MS17815
PROCUREMENT SPECIFICATION NOTE MIL-B-8954	SUPERSEDES: USAF DWGS 49B7053 AND 49B7054	SHEET 1 OF 1