

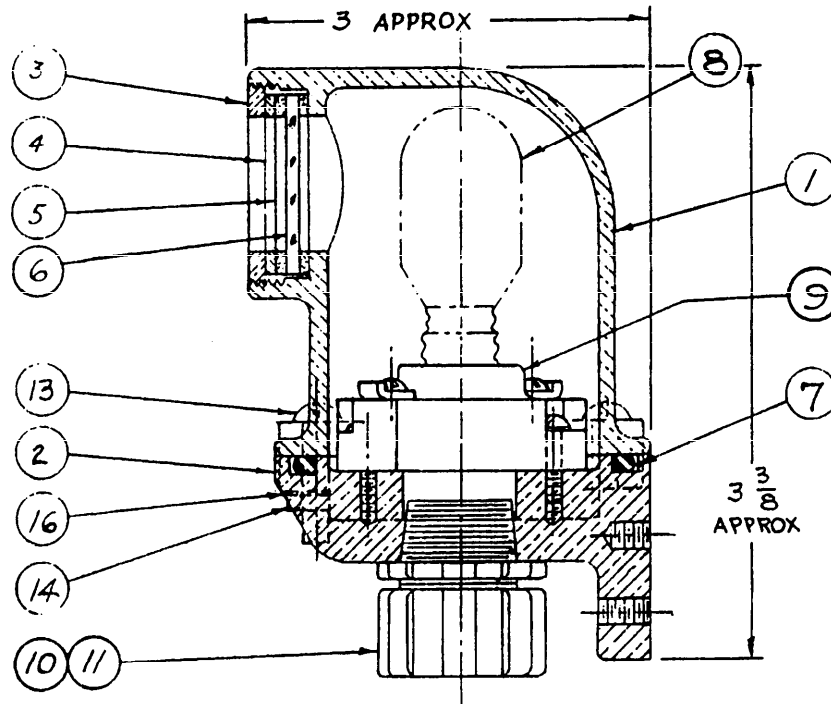
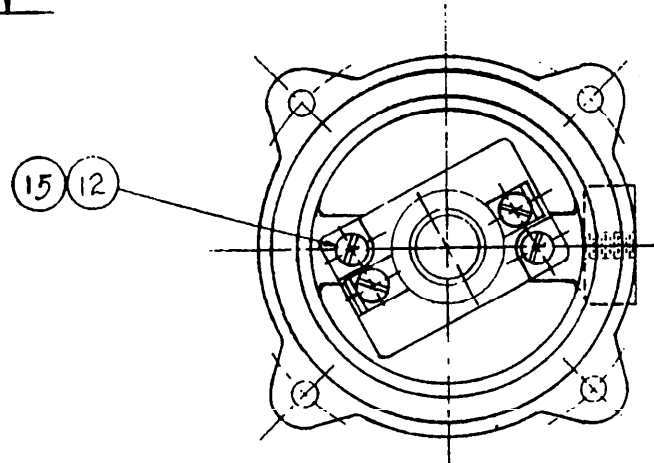
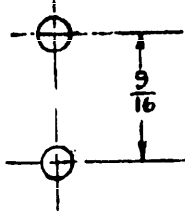
NOTICE.—When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility, nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

This standard has been approved by the BUREAU OF SHIPS Department of the NAVY and is mandatory for use by that activity. All other military activities are required to employ this standard where suitable.

MOUNTING BOLTS TO BE #10-24

FED. SUP CLASS  
6220

MOUNTING DIMENSIONS:



MS PART NO	SYMBOL	WEIGHT
MS17318-1	195.1	1.1#

(PROJECT 6220-N008Sh)

P.A. SHIPS	TITLE LIGHT STEERING W.T. SYMBOL 195.1 FOR JACK STAFFS	MILITARY STANDARD
Other Cust		MS17318(SHIPS)
Procurement Specification MIL-F-16377	SUPERSEDES: DWG 9-S-2057-L	SHEET 1 OF 5

APPROVED 5 JUN 1962 REVISED

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FED. SUP CLASS 6220					
LIST OF MATERIAL - QUANTITIES FOR ONE UNIT					
PC. NO.	NAME	QTY.	MATERIAL	SPECIFICATION	REQUIREMENTS
1	BOX	1	BRASS		
2	BASE	1	BRASS		
3	RING, SECURING	1	BRASS		
4	SCREEN	1	BRASS		
5	GASKET, DISC	2	SHEET RUBBER		
6	DISC, GLASS	1	MS17152-6		
7	"O"-RING AN6230-5	1	RUBBER		
8	LAMP, TYPE CS-5/17 CLEAR	1	MS15534-3		
9	LAMP HOLDER	1	MS16748-1		
10	STUFFING TUBE	1	MS17039-1		
11	PACKING FOR DCOPI-1 CABLE	1	MS16177-4		
12	SCREW 6-32 RH, 1/2 LONG	2	BRASS		
13	SCREW 10-24 RH, 7/8 LONG	4	BRASS		
14	NUT, HEX FOR #12-24 SCR	4	BRASS		
15	WASHER SHKPRF FOR #6-32 SCR	2	PHOSPHOR BRONZE		INTERNAL LOCKING
16	WASHER 7/16OD X 13/64ID X .032 THK	4	BRASS		

**REQUIREMENTS**

1. FIXTURE SHOWN HEREON SHALL COMPLY WITH AND BE TESTED IN ACCORDANCE WITH THE APPLICABLE REQUIREMENTS OF MILITARY SPECIFICATION MIL-F-16377.
2. INSTALLING ACTIVITY SHALL PROVIDE SUITABLE BRACKET FOR ATTACHING STEERING LIGHT TO JACK STAFF. SEE SHEET 76, SECTION 3, DWG 9000-S6202-73980.

**NOTES**

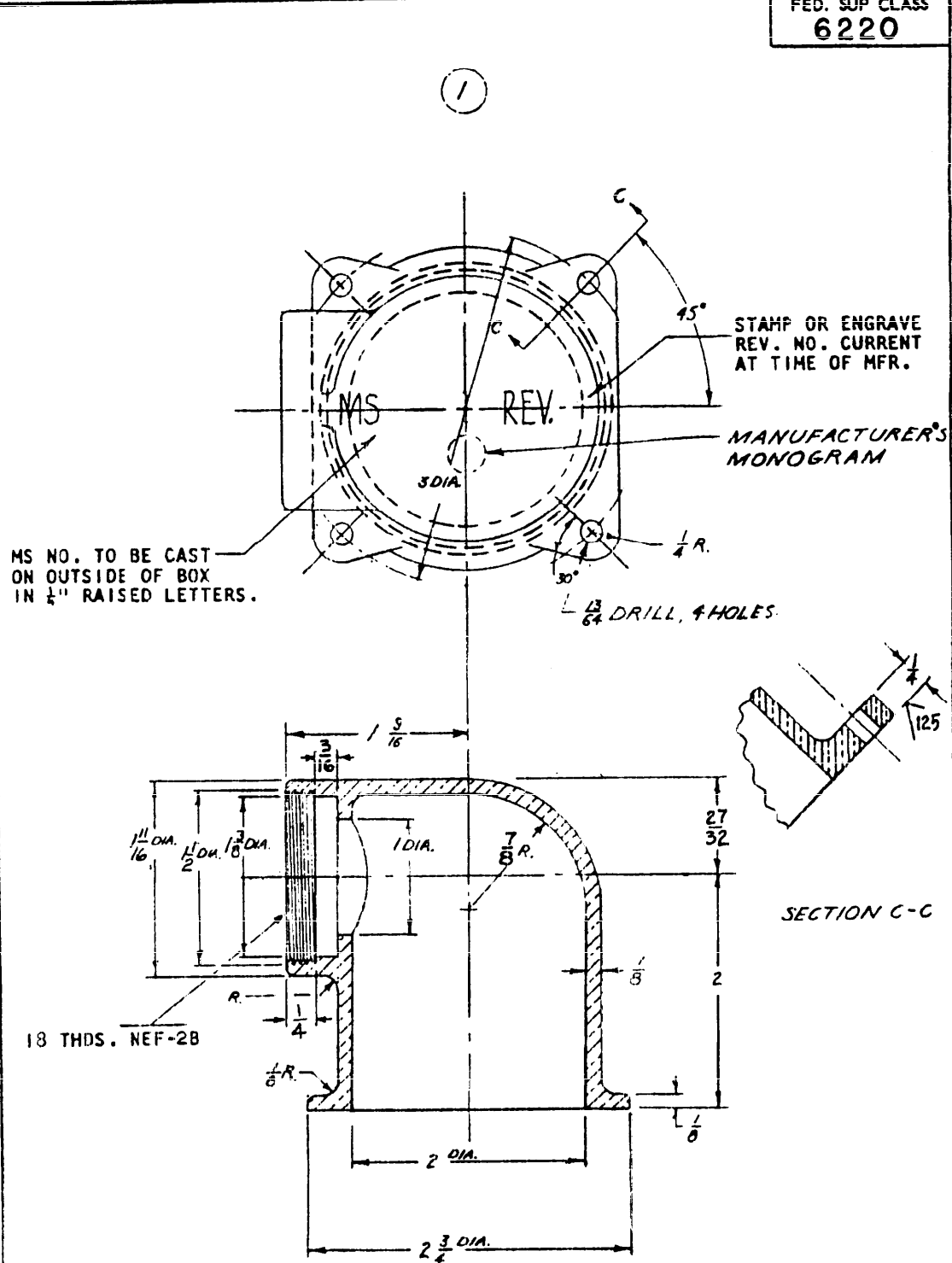
1. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
2. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

P.A. SHIPS Other Cust	TITLE <b>LIGHT, STEERING W.T. SYMBOL 195.1 FOR JACK STAFFS</b>	<b>MILITARY STANDARD</b> <b>MS 17318 (SHIPS)</b>
PROCUREMENT SPECIFICATION MIL-F-16377	SUPERSEDES: DWG 9-S-2057-L	SHEET 2

APPROVED 5 JUN 1962 REVISED

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FED. SUP CLASS  
6220

STAMP OR ENGRAVE  
REV. NO. CURRENT  
AT TIME OF MFR.

MANUFACTURER'S  
MONOGRAM

MS NO. TO BE CAST  
ON OUTSIDE OF BOX  
IN 1/4" RAISED LETTERS.

1/8" DRILL, 4 HOLES.

SECTION C-C

18 THDS. NEF-28

P. A. SHIPS

Other Cust

Procurement Specification  
MIL-F-16377

TITLE

LIGHT, STEERING W.T.  
SYMBOL 195.1  
FOR JACK STAFFS

SUPERSEDES:

DWG 9-S-2057-L

MILITARY STANDARD

MS 17318 (SHIPS)

SHEET 3

APPROVED JUN 1962 REVISED

APPROVED	5 JUN 1962	REVISED
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FED. SUP CLASS <b>6220</b>		
<div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;"> <p>③</p> <p>①/8" DRILL 6 HOLES</p> <p>10 THDS, NEF-2A</p> </div> <div style="text-align: center;"> <p>④</p> </div> </div> <div style="text-align: center; margin-top: 20px;"> <p>⑤</p> </div>		
P.A. SHIPS  Other Cust	TITLE <b>LIGHT, STEERING W.T.</b> <b>SYMBOL 195.1</b> <b>FOR JACK STAFFS</b>	MILITARY STANDARD <b>MS17318(SHIPS)</b>
Procurement Specification MIL - F - 16377	SUPERSEDES: <b>DWG 9-S-2057-L</b>	SHEET <b>5</b>

