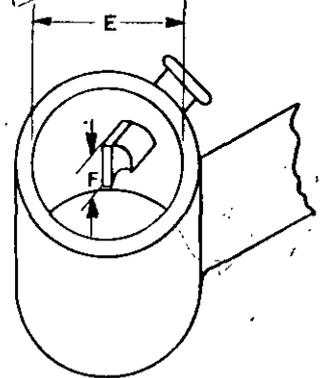
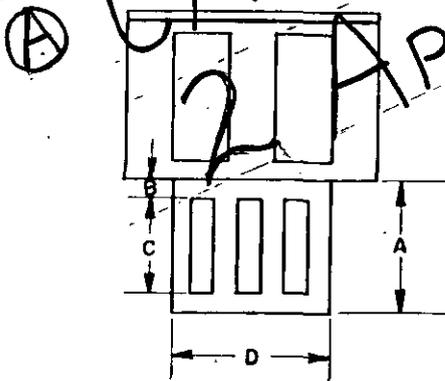


NOTICE—When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government hereby incurs no responsibility, nor any obligation whatsoever; and the fact that the Government may have furnished, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may, in any way be related thereto.

This military standard is approved by the Department of Defense and is mandatory on all activities. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

DIE HEAD
SIZE NO. 1
FOR 1/8" TO 3/4" TAPER PIPE DIES.

DIE STOCK
FOR SIZE NO. 1 DIE HEAD



| MS part number | A | B | C | D | E | F ^{1/} | Number of ratchet teeth |
|----------------|----------------|-------------|--------------|------------------------|------------------------|-----------------|-------------------------|
| | Inches | Inch | Inch | Inches | Inches | Inch | |
| MS17049-1 | 1-3/8 to 1-1/2 | 5/16 to 3/8 | 11/16 to 3/4 | 1.562 +0.000 - .003 | 1.565 +0.005 - .000 | 9/16 to 5/8 | 11 or 12 |

^{1/} Ratchet pawl to be centrally located.

1. Diestock and die heads shall conform to type III, class 1 of Specification GGG-T-581.
2. Referenced documents shall be of the issue in effect on date of invitation for bids.
3. For design feature purposes, this standard takes precedence over procurement documents referenced herein.

(Project 5136-0005)

| | | | |
|--|-------------|--|-------------------|
| P.A. | SHIPS | TITLE | MILITARY STANDARD |
| Other Cust | ORD MOA | THREAD CUTTER, DIE HEAD, HAND | MS 17049 |
| Procurement Specification GGG-T-581 | SUPERSEDES: | | SHEET 1 OF 1 |

APPROVED 10 MAY 1962 REVISED 2 APRIL 1974