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FED. SUP CLASS
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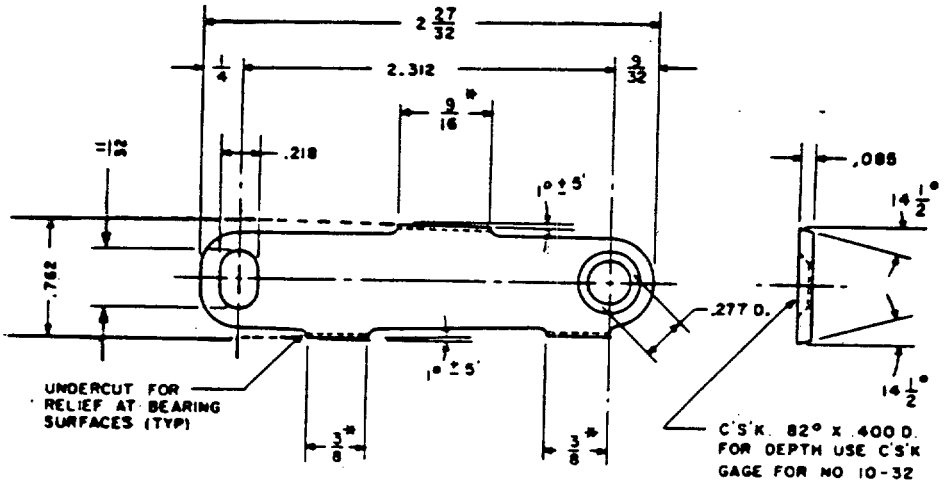

* BEARING LENGTH DIMENSIONS ARE TO BE CONSIDERED MINIMUM.

NOTES:

1. Material: Aluminum 2024-T3, Specification QQ-A-250/4.
2. Finish: Anodic coating, specification MIL-A-8625, non-dyed.
3. All dimensions in inches. Unless otherwise specified, tolerances are: Fractions ±1/32; two place decimals ± .05; three place decimals ± .005; angles ± 1/2°.
4. Chuck plate is intended for use on the following scales:

Drafting machine scales	Specification MIL-D-3898
Torpedo plotting scales	Buships DWG S2407-533665
Range-time-speed scales	MS 39213
	MS 39214
	MS 39215

5. The exact shape of the chuck plate may vary from that shown on this Standard; however, all dimensions shall be strictly as specified.
6. This chuck plate shall mate with protractor head base plate of type I drafting machines of specification MIL-D-3898.
7. Referenced documents shall be of the issue in effect on date of invitations for bid.
8. This standard takes precedence over documents referenced herein.

MS PART NO.
MS 16885-1

© CANCELED AFTER 11 APRIL 1985
USE MIL-D-3898/1

(Project 6675-0342)

Ⓑ Entire standard revised.

APPROVED 30 APRIL 1959 REVISED Ⓐ 11 JANUARY 1961 Ⓑ 21 OCTOBER 1968 © 11 APRIL 1985

User activities:
Navy -MC

Review activities:
Army-ME
Navy -SH
Air Force -82

This military standard is mandatory for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

P.A. SH Other Cust ME 82	TITLE CHUCK PLATE FOR DRAFTING MACHINE SCALES	MILITARY STANDARD MS 16885
Procurement Specification MIL-D-3898	SUPERSEDES:	SHEET 1 OF 1

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