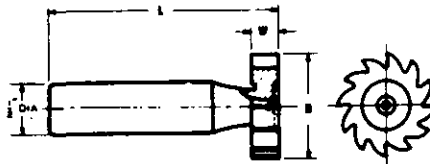


FED. SUP CLASS  
3455

THESE CUTTERS ARE STANDARD WITH RIGHT HAND CUT  
ALL SIZES HAVE 1/2 INCH DIAMETER STRAIGHT SHANK

DASH NO.	NUMBER OF CUTTER AMERICAN STANDARD	DIAMETER OF CUTTER (D) NOMINAL	WIDTH (W) NOMINAL	LENGTH (L) NOMINAL
		INCHES	INCH	INCHES
1	202	1/4	1/16	2-1/16
2	202-1/2	5/16	1/16	2-1/16
3	302-1/2	5/16	3/32	2-3/32
4	203	3/8	1/16	2-1/16
5	303	3/8	3/32	2-3/32
6	403	3/8	1/8	2-1/8
7	204	1/2	1/16	2-1/16
8	304	1/2	3/32	2-3/32
9	305	5/8	3/32	2-3/32
10	404	1/2	1/8	2-1/8
11	405	5/8	1/8	2-1/8
12	406	3/4	1/8	2-1/8
13	505	5/8	5/32	2-5/32
14	605	5/8	3/16	2-3/16
15	506	3/4	5/32	2-5/32
16	806	3/4	1/4	2-1/4
17	507	7/8	5/32	2-5/32
18	606	3/4	3/16	2-3/16
19	607	7/8	3/16	2-3/16
20	707	7/8	7/32	2-7/32
21	608	1	3/16	2-3/16
22	708	1	7/32	2-7/32
23	1208	1	3/8	2-3/8
24	609	1-1/8	3/16	2-3/16
25	807	7/8	1/4	2-1/4
26	808	1	1/4	2-1/4
27	709	1-1/8	7/32	2-7/32
28	809	1-1/8	1/4	2-1/4
29	610	1-1/4	3/16	2-3/16
30	710	1-1/4	7/32	2-7/32
31	810	1-1/4	1/4	2-1/4
32	811	1-3/8	1/4	2-1/4
33	812	1-1/2	1/4	2-1/4
34	1008	1	5/16	2-5/16
35	1009	1-1/8	5/16	2-5/16
36	1010	1-1/4	5/16	2-5/16
37	1011	1-3/8	5/16	2-5/16
38	1012	1-1/2	5/16	2-5/16
39	1210	1-1/4	3/8	2-3/8
40	1211	1-3/8	3/8	2-3/8
41	1212	1-1/2	3/8	2-3/8

## NOTES:

1. **TYPE, CLASS:** Milling cutters shall conform to type X, class 1 of Specification GGG-C-755.
2. **PART NUMBER:** The MS part number consists of the MS number, plus the dash number. Example: MS15718-4
3. Referenced documents shall be of the issue in effect on date of invitation for bid.
4. For design feature purposes, this standard takes precedence over procurement documents referenced herein.

after 31 March 1981. For procurement use  
American National Standards Institute ANSI B94.19.

**C** CANCELED

REVIEWER: CS

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

P.A. WC Other Code 84	TITLE <b>CUTTERS, MILLING, WOODRUFF KEYSEAT, STRAIGHT-SHANK</b>	MILITARY STANDARD <b>MS 15718</b>
PROCUREMENT SPECIFICATION <b>GGG-C-755</b>	SUPERSEDES:	SHEET 1 OF 1

DD FORM 672-1 (Continued) PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

Project No. 3455-0087

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