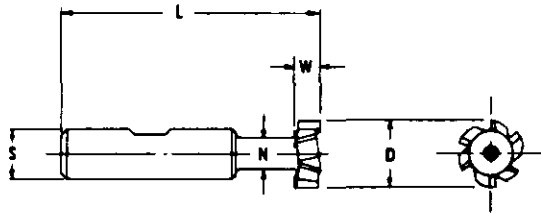


FED. SUP CLASS  
3455

DASH NO.	BOLT SIZE NOMINAL	DIAMETER OF CUTTER (D)		WIDTH OF FACE (W)		DIAMETER OF NECK (N)		DIAMETER OF SHANK (S)	LENGTH (L) NOMINAL
		MAXIMUM	MINIMUM	MAXIMUM	MINIMUM	MAXIMUM	MINIMUM		
	INCH	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES
1	1/4	0.562	0.552	0.234	0.229	0.265	0.260	1/2	2-19/32
2	5/16	.656	.646	.265	.260	.328	.323	1/2	2-11/16
3	3/8	.781	.771	.328	.323	.406	.401	3/4	3-1/4
4	1/2	.968	.958	.390	.385	.531	.526	3/4	3-7/16
5	5/8	1.250	1.240	.484	.479	.656	.651	1	3-15/16
6	3/4	1.468	1.458	.625	.620	.781	.776	1	4-7/16
7	1	1.843	1.833	.828	.823	1.031	1.026	1-1/4	4-13/16

## NOTES:

1. TYPE, CLASS: Milling cutters shall conform to type IX, class 2 of Specification GGG-C-755.
2. PART NUMBER: The MS part number consists of the MS number, plus the dash number. Example: MS15717-3
3. Referenced documents shall be of the issue in effect on date of invitation for bid.
4. For design feature purposes, this standard takes precedence over procurement documents referenced herein.

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REVIEWER: GS  
This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

APPROVED 4 OCT 1954 REVISED A 9 APR 1957 B 2 DEC 1974 C 31 Mar 81

P.A. WC Other Cust 84	TITLE <b>CUTTERS, MILLING, T-SLOT, STAGGERED TOOTH, WELDON SHANK</b>	<b>MILITARY STANDARD</b>
PROCUREMENT SPECIFICATION <b>GGG-C-755</b>	SUPERSEDES:	<b>MS 15717</b>
		SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

Project No. 3455-0086

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