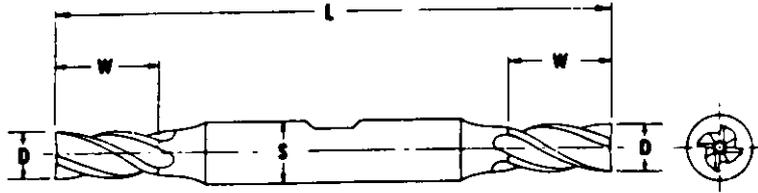


Review activity:  
DSA-GS



R.H. CUTTERS WITH R.H. HELIXES ARE STANDARD. STARRED SIZES ALSO STANDARD WITH L.H. CUT. L.H. HELIX. HELIX ANGLE GREATER THAN 15° BUT NOT MORE THAN 35°.

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection of all new engineering and design applications and for repetitive use shall be made from this document, when applicable.

DASH NO.	Diameter of Cutter (D) Nominal	Diameter of Shank (S) Nominal	Length of Cut (W) Nominal	Overall Length (L) Nominal
-1	1/8	3/8	3/8	3-1/16
-3	3/16	3/8	1/2	3-1/4
-5	1/4	3/8	5/8	3-3/8
-6	9/32	3/8	11/16	3-1/2
-9	3/8	3/8	3/4	3-1/2
-10	13/32	1/2	1	4-1/8
-15	5/8	5/8	1-3/8	5
-17	3/4	3/4	1-5/8	5-5/8

NOTES:

1. Referenced documents shall be of the issue in effect on date of invitations for bids or request for proposal, except that referenced adopted industry documents shall give the date of the issue adopted.
2. For design feature purposes, this standard takes precedence over procurement documents referenced herein.
3. The part number consists of the MS number, plus the dash number.  
Example: MS15715-3.

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P.A. AL	TITLE	MILITARY STANDARD
Other Cust 99	CUTTERS, MILLING, END, DOUBLE-END MULTIPLE-FLUTE, FLATTED STRAIGHT-SHANK	<b>MS15715</b>
Procurement Specification	SUPERSEDES:	SHEET 1 OF 1

APPROVED 20 Sep 54 REVISED (A) 9 Apr 57 (B) 1 AUG 78 (C) 31 Mar 81