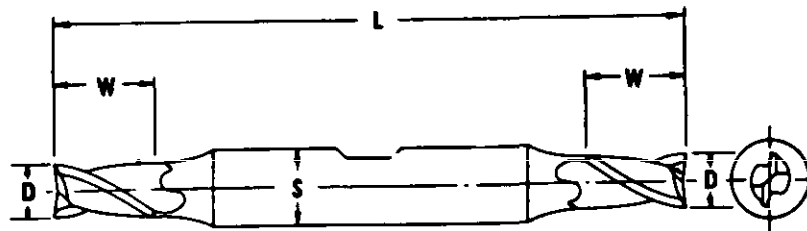


Review activity:  
DSA-GS

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection of all new engineering and design applications and for repetitive use shall be made from this document, when applicable.



R.H. CUTTERS WITH R.H. HELIXES ARE STANDARD.  
HELIX ANGLE GREATER THAN 15° BUT NOT MORE  
THAN 35°.

DASH NO.	Diameter of Cutter (D) Nominal	Diameter of Shank (S) Nominal	Length of Cut (W) Nominal	Overall Length (L) Nominal
-6	9/32	3/8	9/16	3-1/8
-9	3/8	3/8	9/16	3-1/8
-10	13/32	1/2	13/16	3-3/4

**NOTES:**

1. Referenced documents shall be of the issue in effect on date of invitations for bids or request for proposal, except that referenced adopted industry documents shall give the date of the issue adopted.
2. For design feature purposes, this standard takes precedence over procurement documents referenced herein.
3. The part number consists of the MS number, plus the dash number.  
Example: MS15714-6.

Ⓒ **CANCELED** after 31 March 1981. For procurement use  
American National Standards Institute ANSI B94.19.

☆ U.S. GOVERNMENT PRINTING OFFICE: 1981 — 703-023/2104

P.A. AL	TITLE	MILITARY STANDARD
Other Cust 99	CUTTERS, MILLING, END, DOUBLE-END TWO-FLUTE, FLATTED STRAIGHT-SHANK	MS15714
Procurement Specification	SUPERSEDES:	SHEET 1 OF 1

DD FORM 672 (Coordinated)

EDITION OF 1 SEP 87 MAY BE USED.

Project No. 3455-0083

APPROVED 20 SEP 84 REVISED (A) 9 APR 57 (E) 1 AUG 78 (C) 31 MAR 81

FED. SUP CLASS  
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