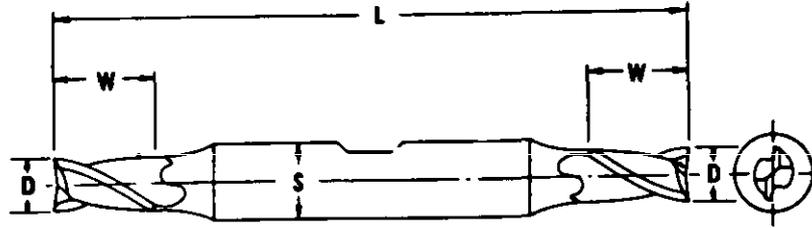


Review activity:
DSA-GS

Review activity:
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Review activity:
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R.H. CUTTERS WITH R.H. HELIXES ARE STANDARD.
HELIX ANGLE GREATER THAN 15° BUT NOT MORE
THAN 35°.

DASH NO.	Diameter of Cutter (D) Nominal	Diameter of Shank (S) Nominal	Length of Cut (W) Nominal	Overall Length (L) Nominal
-6	9/32	3/8	9/16	3-1/8
-9	3/8	3/8	9/16	3-1/8
-10	13/32	1/2	13/16	3-3/4

NOTES:

1. Referenced documents shall be of the issue in effect on date of invitations for bids or request for proposal, except that referenced adopted industry documents shall give the date of the issue adopted.
2. For design feature purposes, this standard takes precedence over procurement documents referenced herein.
3. The part number consists of the MS number, plus the dash number.
Example: MS15714-6.

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APPROVED 20 SEP 54 REVISED (A) 9 APR 57 (E) 1 AUG 78 (C) 31 MAR 81

P.A. AL	TITLE	MILITARY STANDARD
Other Cust 99	CUTTERS, MILLING, END, DOUBLE-END TWO-FLUTE, FLATTED STRAIGHT-SHANK	MS15714
Procurement Specification	SUPERSEDES:	SHEET 1 OF 1