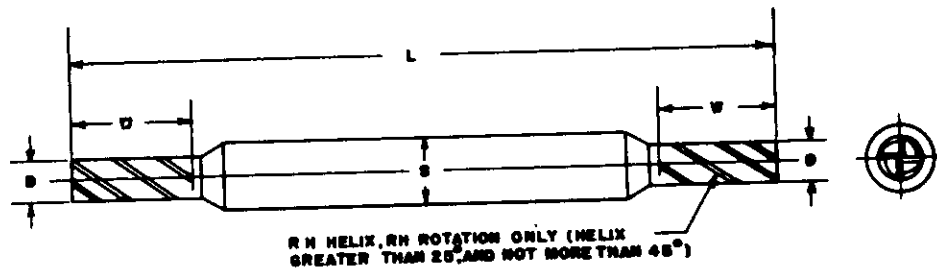


FED. SUP. CLASS
3455

This document has been promulgated by the Department of Defense as the Military Standard to limit the selection of the item, product, or design covered herein in engineering, design and procurement. This standard shall become effective not later than 90 days after the latest date of approval shown.



NOTES: Referenced documents shall be the issue in effect on date of invitation for bids. This standard takes precedence over documents referenced herein.

MS part No.	Diameter of cutter (D) (nominal)	Diameter of shank (S) (nominal)	Length of cut (W) (nominal)	Overall length (L) (nominal)	FIIN
	Inch	Inch	Inch	Inches	
MS15713-1	3/32	3/16	5/16	2-1/4	A
MS15713-2	1/8	3/16	3/8	2-1/4	
MS15713-3	5/32	3/16	7/16	2-1/4	
MS15713-4	3/16	3/16	1/2	2-1/4	
MS15713-5	3/32	3/16	9/32	2-5/8	
MS15713-6	1/8	3/16	3/4	3-1/8	
MS15713-7	5/32	3/16	7/8	3-1/4	
MS15713-8	3/16	3/16	1	3-3/8	

1: Milling cutters shall conform to type VII, class 1, style b of Specification OGG-C-755.

(B) CANCELED WITH NO SUPERSEDING STANDARD

NOTES: When Government drawings, specifications, or other data are used for any purpose other than in competition with a definitely related Government procurement operation, the United States Government thereby incurs no obligation, nor any obligation whatsoever; and the fact that the Government may have furnished, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights of invention that may in any way be related thereto.

CUSTOMERS
Ord
Shops
USAF

OTHER INT.
A-E
D-H
I-M
N-P
Q-R
S-T
U-V
W-X
Y-Z

MILITARY STANDARD

CUTTERS, MILLING, END, DOUBLE-END, MULTIPLE-

FLUTE, STRAIGHT-SHANK

MS15713

PROCUREMENT SPECIFICATION
OGG-C-755

SUPERSEDES:

SHEET 1 OF 1