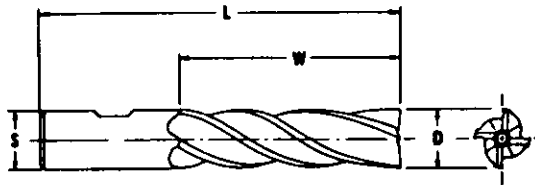


FED. SUP CLASS
3455Review activity:
DGA-CB

R.H. CUTTER WITH R.H. HELICES

DASH NUMBER	DIAMETER OF CUTTER D	DIAMETER OF SHANK S	LENGTH OF CUT W	LENGTH OVERALL L	NUMBER OF FLUTES
REGULAR LENGTH					
-1	1/8	3/8	3/8	2-5/16	4
-2	3/16	3/8	1/2	2-3/8	4
-3	1/4	3/8	5/8	2-7/16	4
-5	3/8	3/8	3/4	2-1/2	4
-6	7/16	3/8	1	2-11/16	4
-8	1/2	1/2	1-1/4	3-1/4	4
-11	11/16	1/2	1-5/8	3-5/8	4
-12	3/4	1/2	1-5/8	3-5/8	4
-13	5/8	5/8	1-5/8	3-3/4	4
-15	3/4	5/8	1-5/8	3-3/4	4
-16	13/16	5/8	1-7/8	4	6
-19	7/8	7/8	1-7/8	4-1/8	4
-24	1-1/8	1	2	4-1/2	6
-25	1-1/4	1	2	4-1/2	6
-28	1-1/4	1-1/4	2	4-1/2	6
-29	1-1/2	1-1/4	2	4-1/2	6
-30	1-3/4	1-1/4	2	4-1/2	6
-31	2	1-1/4	2	4-1/2	8
LONG LENGTH					
-32	1/4	3/8	1-1/4	3-1/16	4
-33	5/16	3/8	1-3/8	3-1/8	4
-34	3/8	3/8	1-1/2	3-1/4	4
-36	1/2	1/2	2	4	4
-37	5/8	5/8	2-1/2	4-5/8	4
-38	3/4	3/4	3	5-1/4	4
-39	7/8	7/8	3-1/2	5-3/4	4
-40	1	1	4	6-1/2	4
-41	1-1/8	1	4	6-1/2	6
EXTRA LONG LENGTH					
-48	1/4	3/8	1-3/4	3-9/16	4
-50	3/8	3/8	2-1/2	4-1/4	4
-51	1/2	1/2	3	5	4
-52	5/8	5/8	4	6-1/8	4
-53	3/4	3/4	4	6-1/4	4
-54	7/8	7/8	5	7-1/4	4
-55	1	1	6	8-1/2	4
-56	1-1/4	1-1/4	6	8-1/2	6
-57	1-1/2	1-1/4	8	10-1/2	6

NOTES:

1. Referenced documents shall be of the issue in effect on date of invitations for bids or request for proposal, except that referenced adopted industry documents shall give the date of the issue adopted.
2. For design feature purposes, this standard takes precedence over procurement documents referenced herein.
3. The part number consists of the MS number, plus the dash number.
Example: MS15710-2.

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P.A. AL Other Cost 99	TITLE CUTTERS, MILLING, END, SINGLE-END MULTIPLE-FLUTE, FLATTED STRAIGHT-SHANK	MILITARY STANDARD MS15710
PROCUREMENT SPECIFICATION GGG-C-755	SUPERSEDES:	SHEET 1 OF 1

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

Project No. 3455-0081

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection of all new engineering and design applications and for repetitive use shall be made from this document, when applicable.

APPROVED 21 Sep 54 REVISED A 9 Apr 57 B 30 Mar 77 C 31 Mar 81