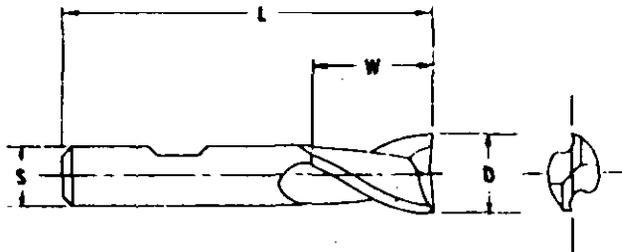


Review activity:
DSA-CS



This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection of all new engineering and design applications and for repetitive use shall be made from this document, when applicable.

DASH NO.	Diameter of Cutter (D)	Diameter of Shank (S)	Length of Cut (W)	Length Overall
Long Length				
-1	1/4	3/8	5/8	3-1/16
-2	5/16	3/8	3/4	3-5/16
-3	3/8	3/8	3/4	3-5/16
-4	1/2	1/2	1	4
-5	5/8	5/8	1-3/8	4-5/8
-6	3/4	3/4	1-5/8	5-3/8
Regular Length				
-8	1	7/8	1-1/2	3-3/4
-10	1	1	1-5/8	4-1/8
-12	1-1/8	1	1-5/8	4-1/8
-13	1-1/4	1	1-5/8	4-1/8

NOTES:

1. Referenced documents shall be of the issue in effect on date of invitations for bids or request for proposal, except that referenced adopted industry documents shall give the date of the issue adopted.
2. For design feature purposes, this standard takes precedence over procurement documents referenced herein.
3. The part number consists of the MS number, plus the dash number.
Example: MS15709-2.

© **CANCELED** after 31 March 1981. For procurement use American National Standards Institute ANSI B94.19.

U.S. GOVERNMENT PRINTING OFFICE: 1981 - 703-023/2101

P.A. AL	TITLE	MILITARY STANDARD
Other Cust 99	CUTTERS, MILLING, END, SINGLE-END, TWO FLUTE, FLATED STRAIGHT-SHANK	MS15709
Procurement Specification GGG-C-755	SUPERSEDES	SHEET 2 OF 2

APPROVED 20 SEP 54 REVISED (A) 2 APR 57 (B) 30 MAR 77 (C) 31 MAR 81