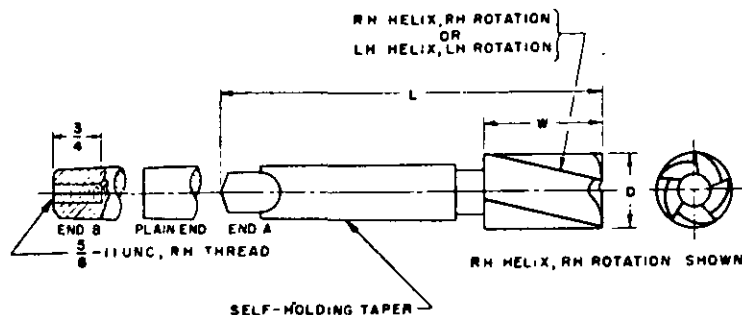


FED. SUP CLASS  
**3455**

DASH NO.	DIAMETER OF CUTTER (D) NOMINAL	B&S TAPER SHANK NUMBER	LENGTH (W) NOMINAL	LENGTH (L) NOMINAL	END	HELIX AND HAND OF ROTATION
	INCHES		INCHES	INCHES		
1	1/4	5	5/8	2-13/16	Plain	RH
2	1/4	5	5/8	2-13/16	Plain	LH
3	5/16	5	11/16	2-7/8	Plain	RH
4	5/16	5	11/16	2-7/8	Plain	LH
5	3/8	5	3/4	2-15/16	Plain	RH
6	3/8	5	3/4	2-15/16	Plain	LH
7	7/16	5	7/8	3-1/16	Plain	RH
8	7/16	5	7/8	3-1/16	Plain	LH
9	1/2	5	15/16	3-1/8	Plain	RH
10	1/2	5	15/16	3-1/8	Plain	LH
11	1/2	7	15/16	4-15/16	A	RH
12	1/2	7	15/16	4-15/16	A	LH
13	9/16	7	1	5	A	RH
14	9/16	7	1	5	A	LH
15	5/8	7	1-1/8	5-1/8	A	RH
16	5/8	7	1-1/8	5-1/8	A	LH
17	3/4	7	1-1/4	5-3/4	A	RH
18	3/4	7	1-1/4	5-1/4	A	LH
19	7/8	7	1-7/16	5-7/16	A	RH
20	7/8	7	1-7/16	5-7/16	A	LH
21	1	7	1-5/8	5-5/8	A	RH
22	1	7	1-5/8	5-5/8	A	LH
23	1-1/8	9	1-3/4	7	A	RH
24	1-1/8	9	1-3/4	6-3/8	A	LH
25	1-1/8	9	1-3/4	6-3/8	B	RH
26	1-1/8	9	1-3/4	7	B	LH
27	1-1/4	9	2	7-1/4	A	RH
28	1-1/4	9	2	7-1/4	A	LH
29	1-1/4	9	2	6-5/8	B	RH
30	1-1/4	9	2	6-5/8	B	LH
31	1-1/2	9	2-1/4	7-1/2	A	RH
32	1-1/2	9	2-1/4	7-1/2	A	LH
33	1-1/2	9	2-1/4	6-7/8	B	RH
34	1-1/2	9	2-1/4	6-7/8	B	LH
35	1-3/4	9	2-1/2	7-3/4	A	RH
36	1-3/4	9	2-1/2	7-3/4	A	LH
37	1-3/4	9	2-1/2	7-1/8	B	RH
38	1-3/4	9	2-1/2	7-1/8	B	LH
39	2	9	2-3/4	8	A	RH
40	2	9	2-3/4	8	A	LH
41	2	9	2-3/4	7-3/8	B	RH
42	2	9	2-3/4	7-3/8	B	LH

**(B) CANCELED** after 31 March 1981. For procurement use  
American National Standards Institute ANSI B94.19.

REVIEWER: GS  
This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

P.A. WC Other Cust 84	TITLE <b>CUTTERS, MILLING, SINGLE END, MULTIPLE FLUTE, B&amp;S TAPER-SHANK</b>	MILITARY STANDARD <b>MS 15706</b>
PROCUREMENT SPECIFICATION <b>666-C-755</b>	SUPERSEDES:	SHEET 1 OF 2

DD FORM 672-1 (Coordinated)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

Project No. 3455-0077

APPROVED 29 NOV 1957 REVISED (A) 2 DEC 1974 (B) 31 Mar 81